



## Department of Energy

Argonne Site Office  
9800 South Cass Avenue  
Argonne, Illinois 60439

MAY 03 2011

Dr. Eric Isaacs  
Director, Argonne National Laboratory  
President, UChicago Argonne, LLC  
9700 South Cass Avenue  
Argonne, IL 60439

Dear Dr. Isaacs:

SUBJECT: NATIONAL ENVIRONMENTAL POLICY ACT (NEPA) DETERMINATION FOR  
ARGONNE NATIONAL LABORATORY (ANL)

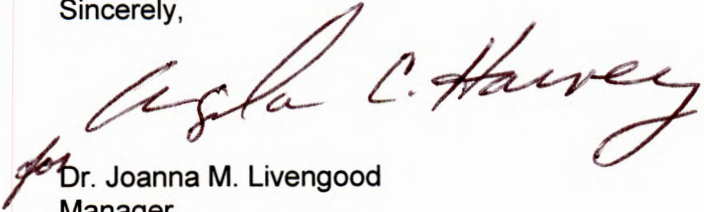
Argonne Site Office (ASO) has approved the following as a categorical exclusion (CX) under the category of "B 3.6 Siting/construction/operation/decommissioning of facilities for bench-scale research, conventional laboratory operations, small-scale research and development and pilot projects".

- Building 315 Experiments to Demonstrate Ex-Vessel Core Coolability under Early Cavity Flooding Conditions (ASO-CX-283)

Therefore, no further NEPA review is required. However, if any modification or an expansion of the scope is made to the above project, additional NEPA review will be necessary.

Enclosed please find a copy of the approved Environmental Review Form (ERF) for the project. If you have any questions please contact Kaushik Joshi of my staff at (630) 252-4226.

Sincerely,

  
for Dr. Joanna M. Livengood  
Manager

Enclosure:  
As Stated

cc: M. Kamiya, ANL/ESQ, 201, w/encl.  
M. Farmer, ANL/NE, 206, w/encl.  
W. Brocker, ANL/ESA, 208, w/encl.


## Environmental Review Form for Argonne National Laboratory


Click on the blue question marks (?) for instructions, contacts, and additional information on specific line items.


(?)**Project/Activity Title:** Experiments to Demonstrate Ex-Vessel Core Coolability under Early Cavity Flooding Conditions

(?)**ASO NEPA Tracking No.** \_\_\_\_\_ (?)**Type of Funding:** WFO  
B&R Code \_\_\_\_\_

(?)**Identifying number:** \_\_\_\_\_ WFO proposal # P-11065 & P-11073 CRADA proposal # \_\_\_\_\_  
Work Project # \_\_\_\_\_ ANL accounting # (item 3a in Field Work Proposal) \_\_\_\_\_  
Other (explain) \_\_\_\_\_

(?)**Project Manager:** M. T. Farmer Signature:  Date: 4/26/2011

(?)**NEPA Owner:** W. R. Brocker Signature:  Date: 4/26/2011

ANL NEPA Reviewer: M. A. Kamiya Signature:  Date: 4/27/2011

### I. (?)**Description of Proposed Action:**

This project focuses on providing additional test data to illuminate a key area: demonstration that a core melt interacting with concrete can be stabilized with early direct top flooding. Test results will be compared to model results derived using severe accident codes to simulate Molten Core-Concrete Interaction (MCCI). Specific tasks are as follows:

At least two large-scale tests (~1000 kg core melt mass) will be conducted in Bldg 315, Cell 4. The core melt mass consists of depleted uranium oxide (U<sub>3</sub>O<sub>8</sub>), zirconium, and chromium (VI) oxide (CrO<sub>3</sub>) in a concrete mold with magnesium oxide sidewalls. Although the precise melt mass formulation has not yet been set, it should be on the order of 65 wt% U<sub>3</sub>O<sub>8</sub>, 19 wt% zirconium, and 12 wt% CrO<sub>3</sub>, with small quantities of other materials (Si, SiO<sub>2</sub>, Al, CaO) making up the balance. Initial heating is accomplished via the redox reaction between the main components, rapidly raising the temperature of the mass to ~2300°C. Thereafter, decay heat is simulated through the use of direct electrical heating of the oxide melt. Once the target heating power (sufficient to achieve an initial heat flux of 150 kW/square meter) is reached, the melt will be flooded with water from above. The test is run either until the melt is quenched or a maximum concrete ablation depth has been reached. At that point, heater power will be shut off.

Following the experiment, the apparatus will be disassembled to document the post-test debris configuration. Ultimately, the quenched melt and the concrete mold will be disposed of as radioactive waste, although samples may be retained for some time to facilitate further examination if necessary. The MgO sidewalls will be cleaned and reused.

The test chamber was originally designed for the Zero Power Reactor (ZPR), and has substantial safety features such as HEPA-filtered ventilation, reinforced ventilation ducts to protect against steam explosions, and three- to four-foot-thick reinforced concrete walls. A hazards analysis showed that the test chamber would survive a steam explosion caused by interaction between water and a melt massing over 2000 kg, so the proposed tests will not challenge that. In addition, tests are performed under inert cover gas purges to ensure that explosive mixtures of hydrogen will not develop during reactions between the water and the melt mass.

Ancillary tasks related to the test include preparation of the concrete mold (basemat and two sidewalls), performed in the Bldg 206 High Bay; preparation of the melt mixture, performed in the walk-in hood in Bldg 315, Cell 6; and loading the mold, performed in Bldg 315, Cell 4. If the project sponsor requests a change in the melt mixture formulation, small amounts of the new

mixture will be prepared in Bldg 206, Room B133, a radiological laboratory. These will be reacted in a ventilated chamber attached to the scrubber system in the Bldg 206 High Bay.

If necessary, additional tests will be performed.

The water used in the experiment will be captured in tanks in Cell 4 and reused in future tests, if necessary. Otherwise, it will be allowed to evaporate and any solid residue will be disposed of appropriately.

**II. (?)Description of Affected Environment:**

Bldg 315, Cell 4 and Cell 6; Bldg 206, B133 and High Bay. The Melt Attack Coolability Experiment (MACE) is a permitted radiological emission unit in Building 315. Cell 4 is one of the old Zero Power Reactor test chambers, with HEPA-filtered exhaust and 3-4 foot thick walls; Cell 6 is a more conventional laboratory space with a walk-in hood for operations with the loose melt mix. Building 206 room B133 is a radiological laboratory. The Bldg 206 High Bay is a standard high bay space, with a scrubber system and burn booth designed for passivation of radioactively-contaminated alkali metals.

**III. (?)Potential Environmental Effects: (Attach explanation for each "yes" response. See Instructions for Completing Environmental Review Form)**

**A. Complete Section A for all projects.**

1. (?)Project evaluated for Pollution Prevention and Waste Minimization opportunities and details provided under items 2, 4, 6, 7, 8, 16, and 20 below, as applicable. Waste is minimized by reusing most test section components, by using the appropriate amounts of melt mixture, and by capturing and reusing the quench water. Yes X No
  
2. (?)Air Pollutant Emissions Yes X No   
Particulate emissions (sparks and smoke) will take place during the test. As noted above, gases are filtered twice in quench tanks before exiting the test chamber and exhausting through HEPA-filters, precluding significant air emissions outside the test chamber. The Melt Attack Coolability Experiment (MACE) is a permitted radiological emission unit in Building 315.
  
3. (?)Noise Yes X No   
The reaction and water quenching can be quite loud. However, no personnel are allowed to be inside the test chamber during the test, and the thick chamber walls prevent significant noise levels outside the test chamber.
  
4. (?)Chemical/Oil Storage/Use Yes  No X  
The melt constituents include depleted uranium oxide, zirconium metal, and chromium (VI) oxide, all in granular form.
  
5. (?)Pesticide Use Yes  No X
  
6. (?) Polychlorinated Biphenyls (PCBs) Yes  No X
  
7. (?) Biohazards Yes  No X

8. (?)Liquid Effluent (wastewater) Yes X No
9. (?)Waste Management
- a) Construction or Demolition Waste Yes      No X
- b) Hazardous Waste Yes X No
- c) Radioactive Mixed Waste Yes X No       
 Chromium (VI) oxide is a suspect human carcinogen and hazardous waste. Although the majority of waste from handling it is mixed waste, it is possible that items may be contaminated only with chromium oxide.
- Unreacted melt mixes are both radioactive and hazardous (carcinogenic). Only the amount needed will be prepared, but approximately 5 cu. ft. mixed waste is expected. This waste is largely contaminated personal protective equipment; work on this material is performed in Tyvek suits with gloves and respirators, and the suits and gloves are disposed of afterwards as mixed waste.
- d) Radioactive Waste Yes X No       
 The final product is radioactive due to the presence of depleted uranium oxide, but based on the intensity of radiation will be treated as Low-Level Waste (LLW). It is no longer considered mixed waste because all of the chromium (VI) oxide reacts to form Cr metal and/or chromium (III) oxide, neither of which are carcinogenic. In previous test runs, TCLP tests have confirmed the lack of hexavalent chromium in the leachate.
- e) PCB or Asbestos Waste Yes      No X
- f) Biological Waste Yes      No X
- g) No Path to Disposal Waste Yes      No X
- h) Nano-material Waste Yes      No X
10. (?)Radiation Yes X No       
 Depleted uranium compounds are radioactive. All significant operations involving the use of these compounds, in melt mixes and elsewhere, take place with ESQ-Health Physics support. The samples would be stored in a radiation controlled area using the applicable LMS procedures.
11. (?)Threatened Violation of ES&H Regulations or Permit Requirements Yes      No X
12. (?)New or Modified Federal or State Permits Yes      No X
13. (?)Siting, Construction, or Major Modification of Facility to Recover, Treat, Store, or Dispose of Waste Yes      No X
14. (?)Public Controversy Yes      No X
15. (?)Historic Structures and Objects Yes      No X
16. (?)Disturbance of Pre-existing Contamination Yes      No X
17. (?)Energy Efficiency, Resource Conserving, and Sustainable Design Features Yes      No X

**B. For projects that will occur outdoors, complete Section B as well as Section A.**

18. (?) Threatened or Endangered Species, Critical Habitats, and/or other Protected Species Yes \_\_\_ No \_\_\_
19. (?) Wetlands Yes \_\_\_ No \_\_\_
20. (?) Floodplain Yes \_\_\_ No \_\_\_
21. (?) Landscaping Yes \_\_\_ No \_\_\_
22. (?) Navigable Air Space Yes \_\_\_ No \_\_\_
23. (?) Clearing or Excavation Yes \_\_\_ No \_\_\_
24. (?) Archaeological Resources Yes \_\_\_ No \_\_\_
25. (?) Underground Injection Yes \_\_\_ No \_\_\_
26. (?) Underground Storage Tanks Yes \_\_\_ No \_\_\_
27. (?) Public Utilities or Services Yes \_\_\_ No \_\_\_
28. (?) Depletion of a Non-Renewable Resource Yes \_\_\_ No \_\_\_

**C. For projects occurring outside of ANL complete Section C as well as Sections A and B.**

29. (?) Prime, Unique, or Locally Important Farmland Yes \_\_\_ No \_\_\_
30. (?) Special Sources of Groundwater (such as sole source aquifer) Yes \_\_\_ No \_\_\_
31. (?) Coastal Zones Yes \_\_\_ No \_\_\_
32. (?) Areas with Special National Designations (such as National Forests, Parks, or Trails) Yes \_\_\_ No \_\_\_
33. (?) Action of a State Agency in a State with NEPA-type Law Yes \_\_\_ No \_\_\_
34. (?) Class I Air Quality Control Region Yes \_\_\_ No \_\_\_

**IV. Subpart D Determination: (to be completed by DOE/ASO)**

Are there any extraordinary circumstances related to the proposal that may affect the significance of the environmental effects of the proposal? Yes \_\_\_ No X

Is the project connected to other actions with potentially significant impacts or related to other proposed action with cumulatively significant impacts? Yes \_\_\_ No X

If yes, is a categorical exclusion determination precluded by 40 CFR 1506.1 or 10 CFR 1021.211? Yes \_\_\_ No \_\_\_

Can the project or activity be categorically excluded from preparation of an Environment Assessment or Environmental Impact Statement under Subpart D of the DOE NEPA Regulations? Yes X No \_\_\_

If yes, indicate the class or classes of action from Appendix A or B of Subpart D under which the project may be excluded. APPENDIX B, "B 3.6 Siting/construction/operation/ decommissioning of facilities for bench-scale research, conventional laboratory operations, small-scale research and development and pilot projects".  
If no, indicate the NEPA recommendation and class(es) of action from Appendix C or D to Subpart D to Part 1021 of 10 CFR.

**ASO NEPA Coordinator Review: Kaushik N. Joshi**

Signature: *KN Joshi* Date: 4-29-11

**ASO NCO Approval of CX Determination:**

The preceding pages are a record of documentation that an action may be categorically excluded from further NEPA review under DOE NEPA Regulation 10 CFR Part 1021.400. I have determined that the proposed action meets the requirements for the Categorical Exclusion identified above.

Signature: *Peter R. Siebach* Date: 4/29/11  
Peter R. Siebach  
Acting Argonne Site Office NCO

**ASO NCO EA or EIS Recommendation:**

Class of Action: \_\_\_\_\_

Signature: \_\_\_\_\_ Date: \_\_\_\_\_  
Peter R. Siebach  
Acting Argonne Site Office NCO

**Concurrence with EA or EIS Recommendation:**

CH GLD: \_\_\_\_\_

Signature: \_\_\_\_\_ Date: \_\_\_\_\_

**ASO Manager Approval of EA or EIS Recommendation:**

An  EA  EIS shall be prepared for the proposed \_\_\_\_\_ and

\_\_\_\_\_ shall serve as the document manager.

Signature: *Joanna M. Livengood* Date: 5/3/11  
for Dr. Joanna M. Livengood  
Manager