

# Novel Position-Sensitive Particle Tracking Gas Detector

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*P. S. Friedman*

Integrated Sensors, LLC, Ottawa Hills, Ohio (419-536-3212)  
[www.isensors.net](http://www.isensors.net)

## Program Subcontractor Collaborators:

*C. Ferretti, D. S. Levin, N. Ristow, Curtis Weaverdyck, Michael Ausilio, Ralf Bejko*  
University of Michigan, Department of Physics, Ann Arbor, MI

## Other Collaborating Institutions:

Tel Aviv Univ., Loma Linda University Medical School, ORNL, UC Santa Cruz, UC San Francisco

# Overall Program Goal

Development of a novel\* ultrathin, position-sensitive, *micropattern* gas detector for single particle tracking of heavy ions with fast timing and with *low to at least medium* rate capability.

\**Plasma Panel Sensor (PPS)*

# Plasma Panel Sensor (PPS)

- The PPS, conceived as a high-performance, low-cost, particle detector, based on plasma-TV display panel technology.
- Each pixel operates like an independent micro-Geiger counter, activated by direct ionization in the gas, or indirect ionization via a conversion layer.
- Both “open-cell” and “closed-cell” PPS devices based on direct ionization are the primary focus of our research efforts.
- Proposed ultrathin-PPS is based on a “grid-support” structure, which is a hybrid between the “open” and “closed” cell configurations.

# PPS Detector Goals

- **UltraThin**, ultra-low-mass, long life, inexpensive
  - proposed: **27  $\mu\text{m}$  Glass** ( $6.6 \text{ mg/cm}^2$ ) substrates
  - new added goal/task: **8  $\mu\text{m}$  Mica** ( $2.2 \text{ mg/cm}^2$ ) substrates
- **Design to operate in both *vacuum* & *ambient pressure* environment**
- **Hermetically sealed & rad-hard material structure**
  - no gas flow system & robust *internal* / *external* construction
- **Performance**
  - Pixel efficiency:  $\approx$  **100%**
  - Time resolution:  $\approx$  **1 ns**
  - Position resolution:  $\leq$  **0.5 mm**
  - Response range:  $\approx$  **1 Hz/cm<sup>2</sup>** to *at least*  **$10^5 \text{ Hz/cm}^2$**
  - Internal gas pressure operational range:  $\leq$  **100 Torr**
- **Primary Applications – *Particle Tracking & Active Pixel Beam Monitors***
  - Research: **Nuclear physics** / high energy physics
  - Medical: **Particle beam therapy** (NIH-National Cancer Institute)

# Sources Successfully Detected

**Cosmic-Ray Muons** ( $\approx 4$  GeV at sea-level)

**Muon Beam:** 180 GeV range (at **H8-CERN** for *high energy physics*)

**Beta Particles** (max. energy):  $^{137}\text{Cs}$  (1.2 MeV),  $^{90}\text{Sr}$  (2.3 MeV),  $^{106}\text{Ru}$  (3.5 MeV)

**Proton Beam:** 226 MeV (*proton beam cancer therapy & proton-CT*)

**Neutrons:** Thermal neutrons (*neutron scattering & homeland security*)

**Gamma-Rays:**  $^{60}\text{Co}$  (1.2 MeV),  $^{137}\text{Cs}$  (662 keV), [*can be gamma “blind”*]

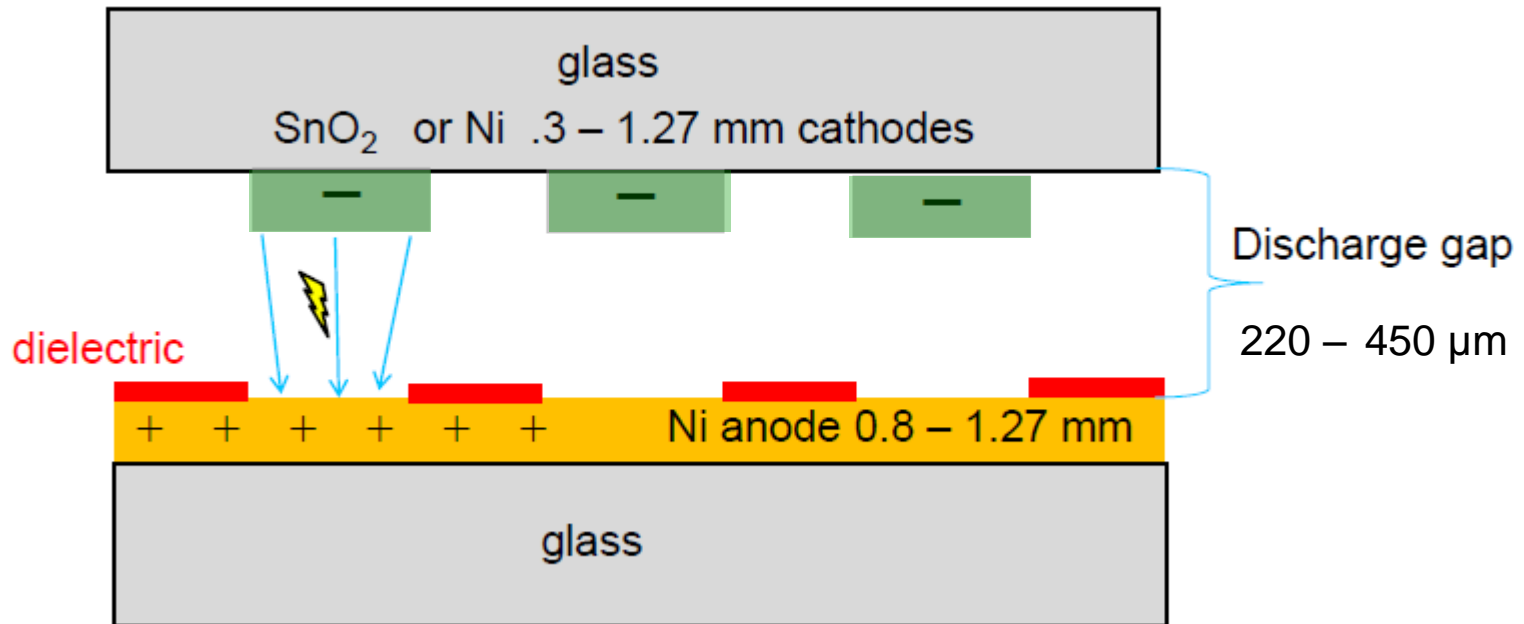
**UV-Photons:** “Black UV-lamp” with emission at 366 nm

# Open-Cell PPS

(DOE-NP & NIH-NCI)

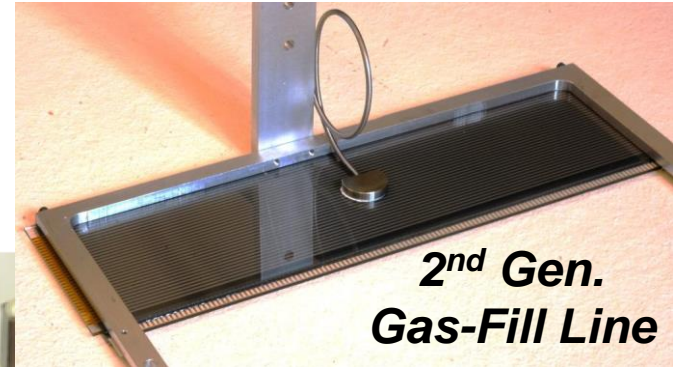
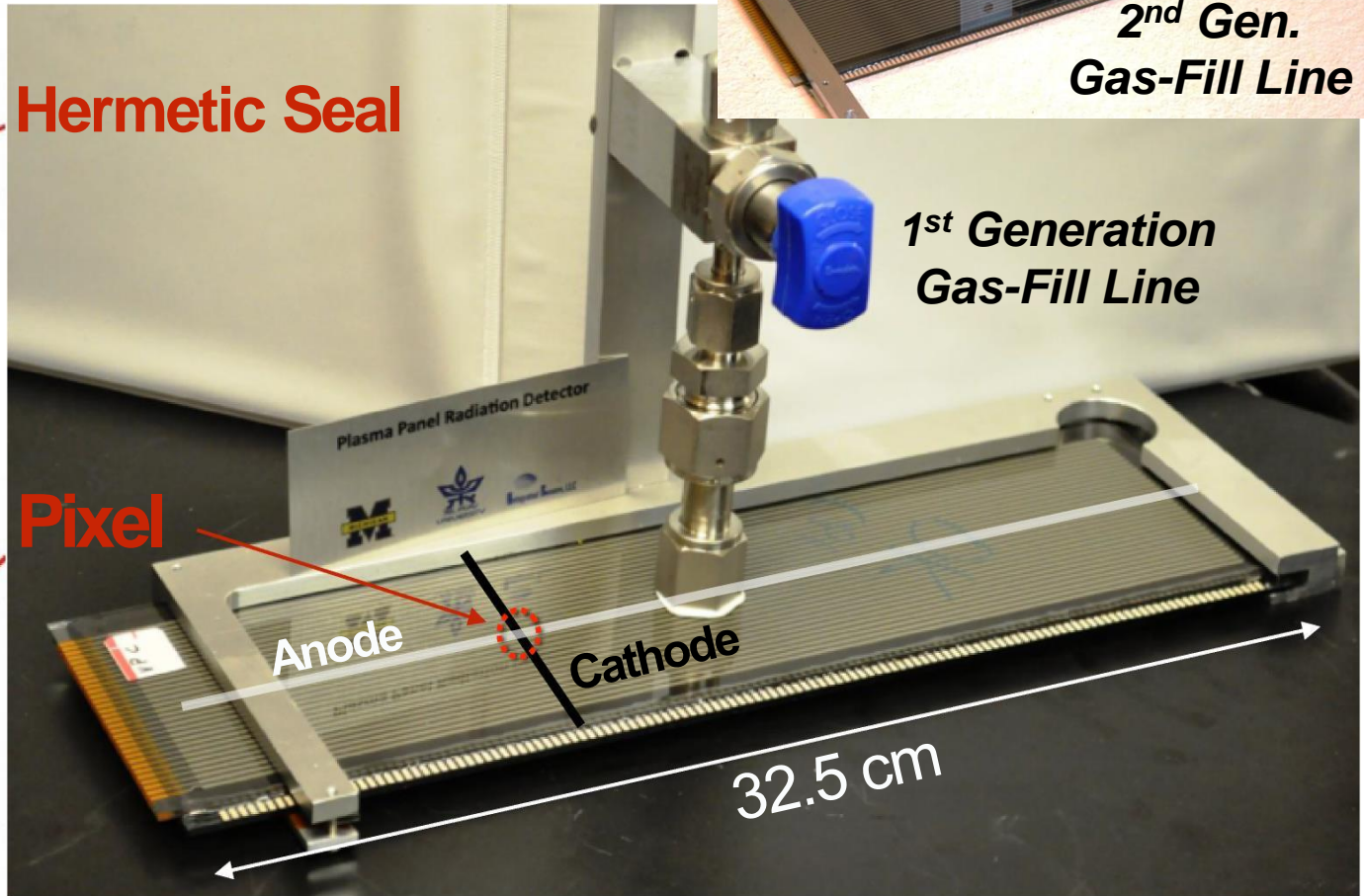
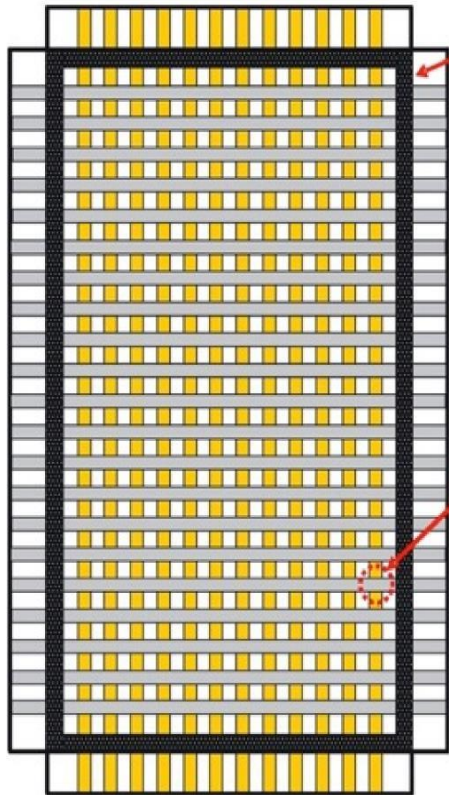
# “Open-Cell” Commercial Plasma Panel

- Columnar Discharge (**CD**) – Pixels at intersections of orthogonal electrode array
- Electrode sizes and pitch vary between different panels



# 1<sup>st</sup> Gen. "Open-Cell" PPS Structure

2.54 mm Electrode Pitch



2<sup>nd</sup> Gen. Gas-Fill Line

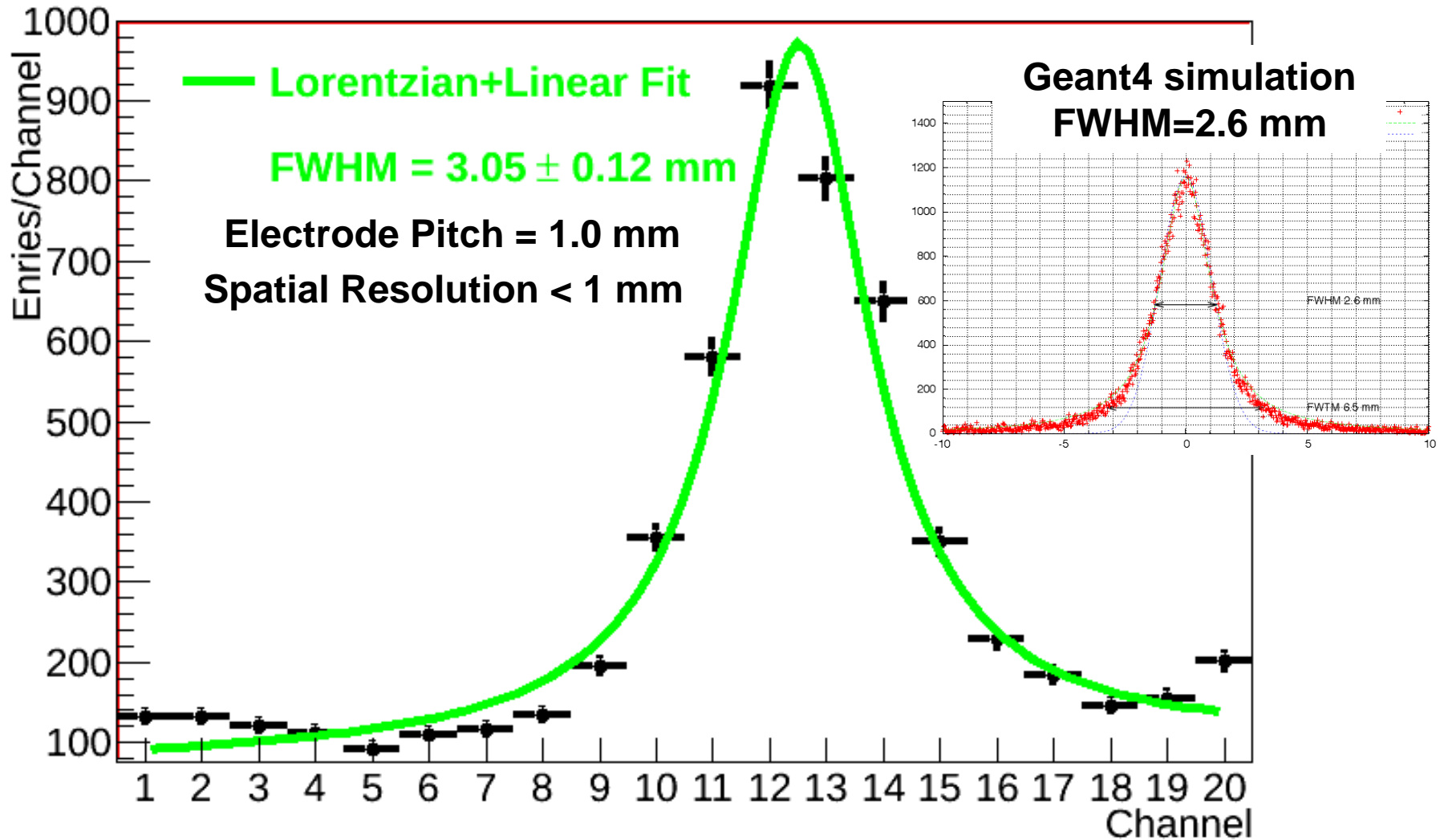
1<sup>st</sup> Generation Gas-Fill Line



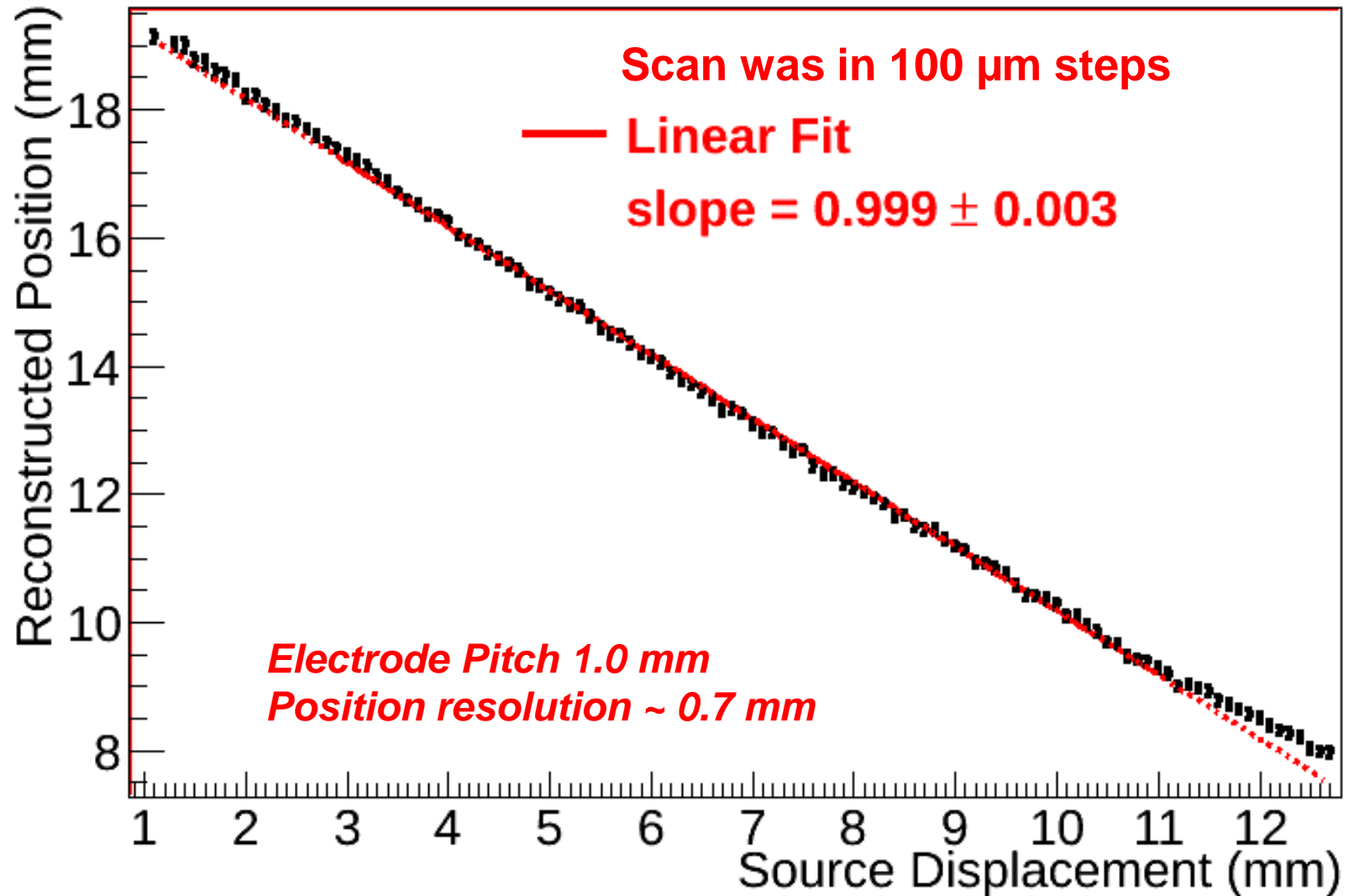
# Source Moved in 0.1 mm Increments

*(1 mm pitch panel)*

# Collimated $\beta$ -Source Measurement ( $^{106}\text{Ru}$ )

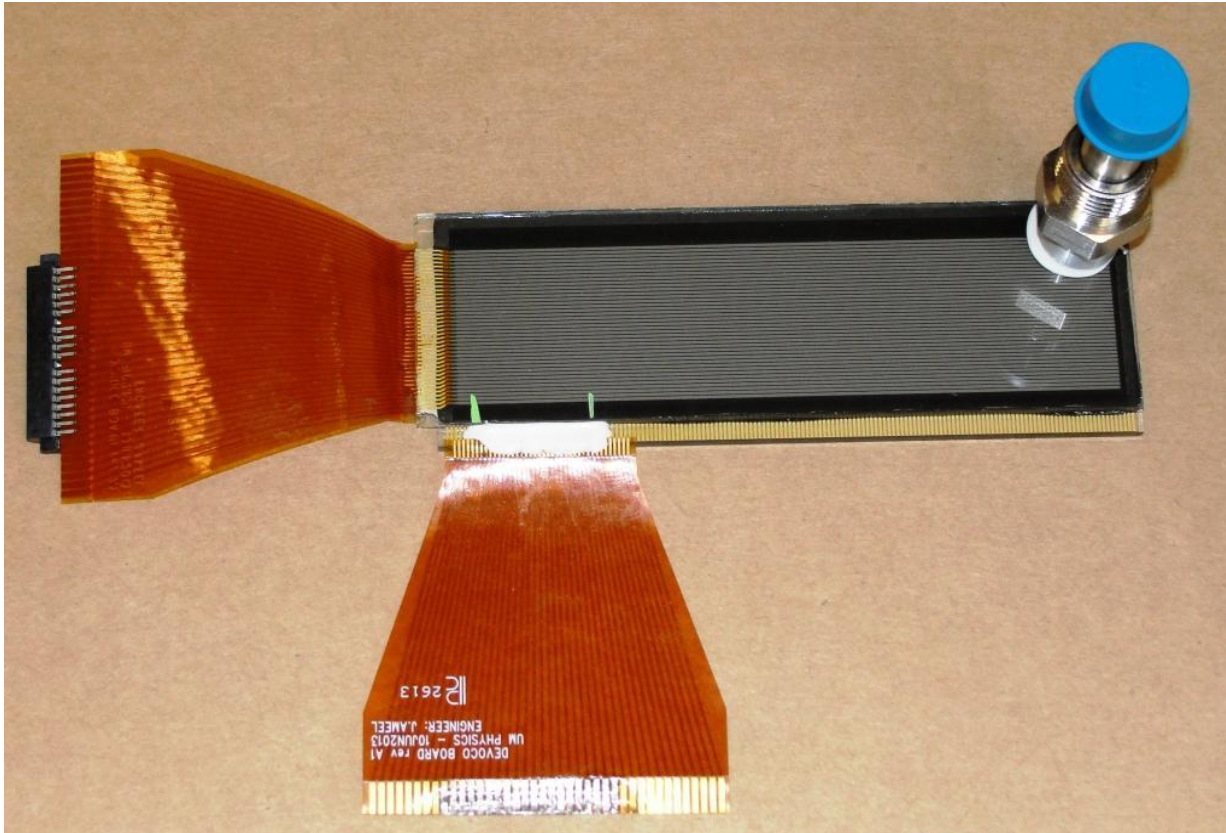


# Collimated $\beta$ -Source Position Scan ( $^{106}\text{Ru}$ )



# 2<sup>nd</sup> Gen. "Open-Cell" PPS Structure

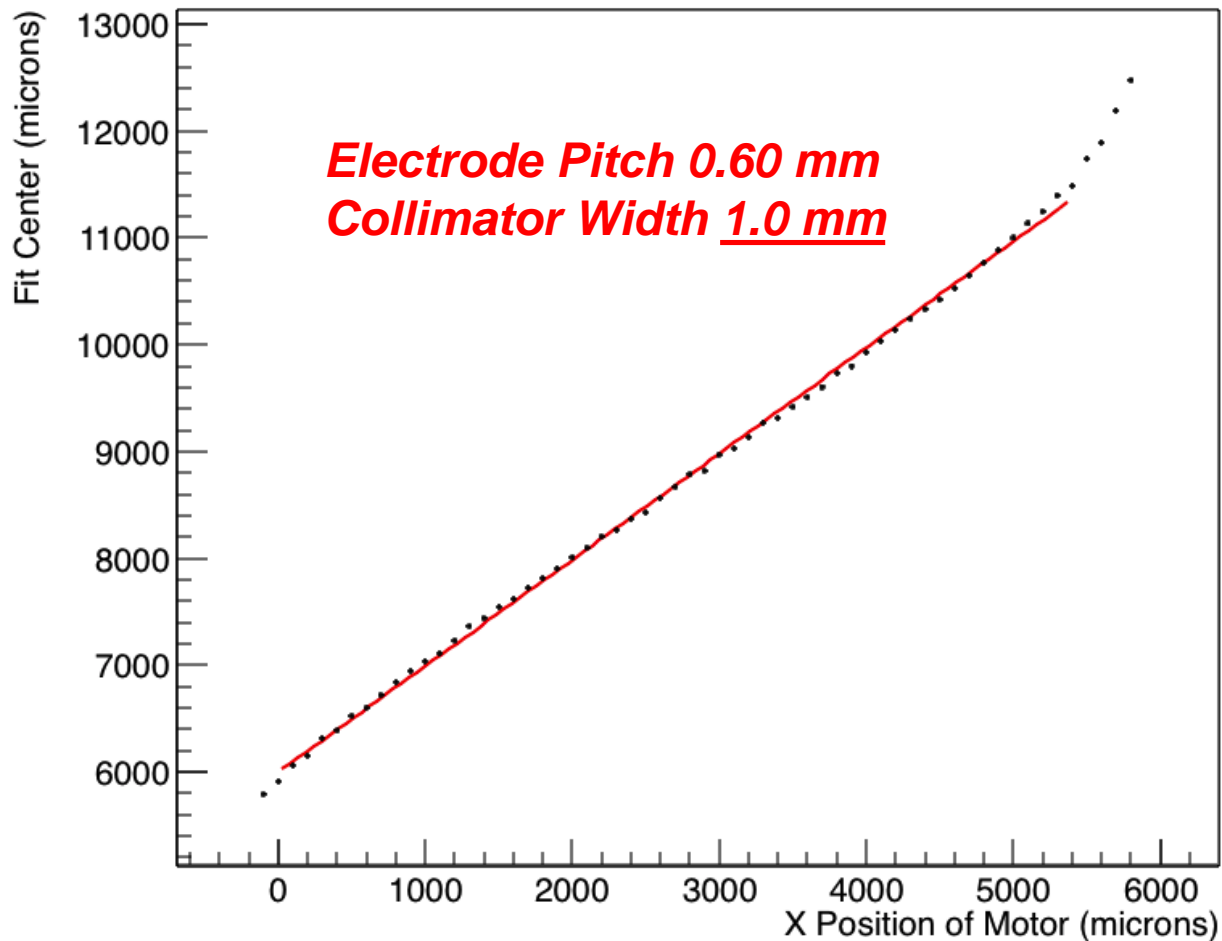
**0.60 mm Electrode Pitch**



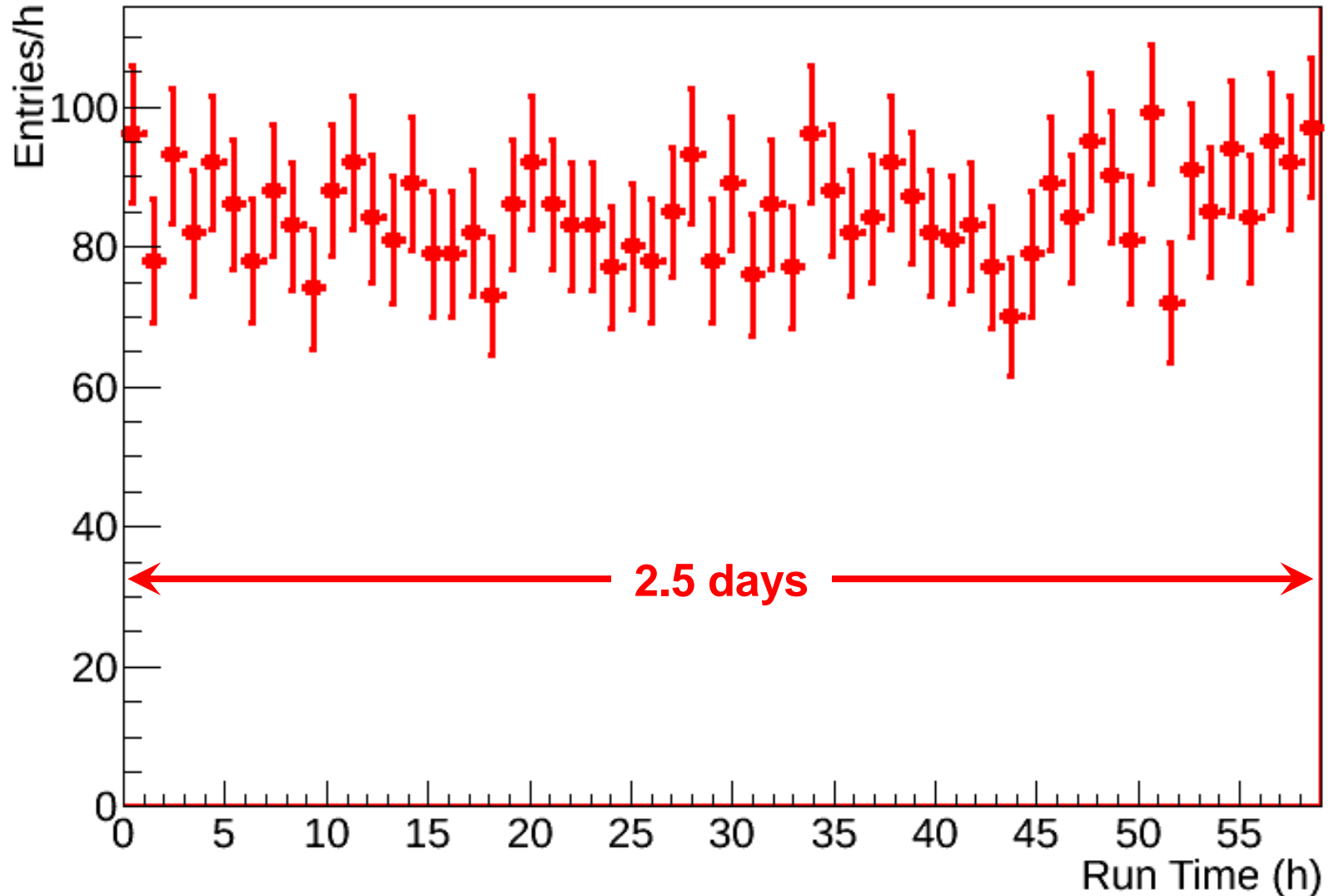
**Modified commercial PDP with 1.7 mm thick glass substrates  
as PPS test panel, 3.9" diagonal, 40 x 160 electrode matrix**

# Collimated $\beta$ -Source Position Scan ( $^{90}\text{Sr}$ )

Scan of the **0.60 mm electrode pitch** panel in **100  $\mu\text{m}$  steps**. Each point is the Gaussian mean of the hit distribution. The slope is consistent with unity.



# Stability – Response to Cosmic Muons

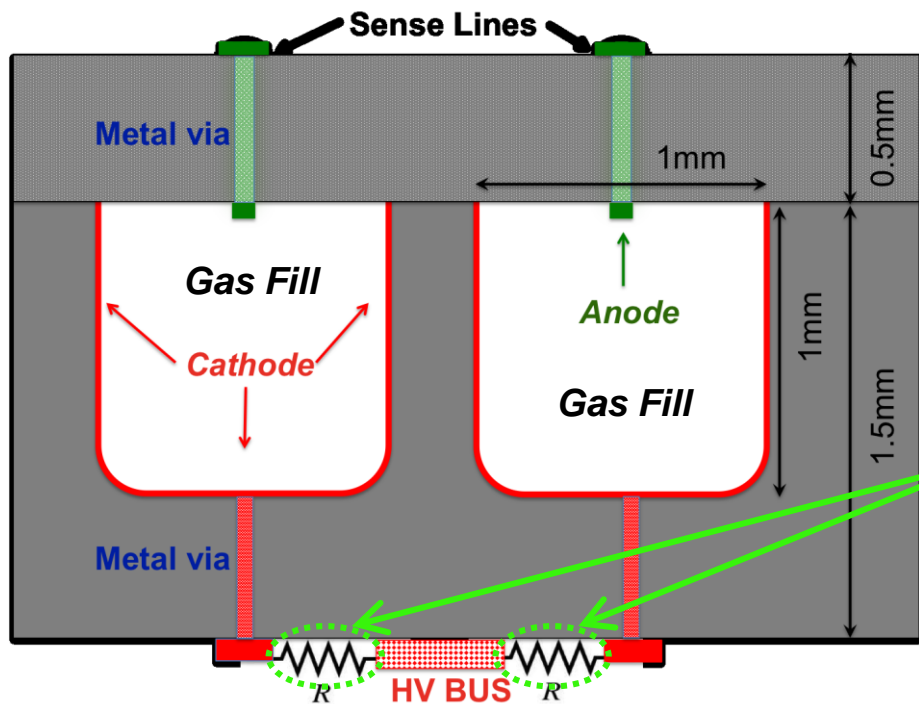


# Closed-Cell PPS

(DOE-NP, DOE-HEP, NSF & BSF\*)

*\*United States – Israel Binational Science Foundation*

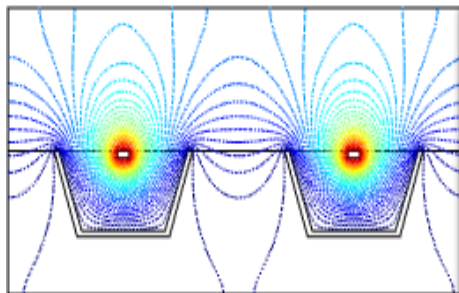
# “Closed Cell” Microcavity Concept



1.0 x 1.0 x 2.0 mm  
Metallized  
Rectangular Cavities

*Closed gas cell  
individually quenched  
by an external resistor*

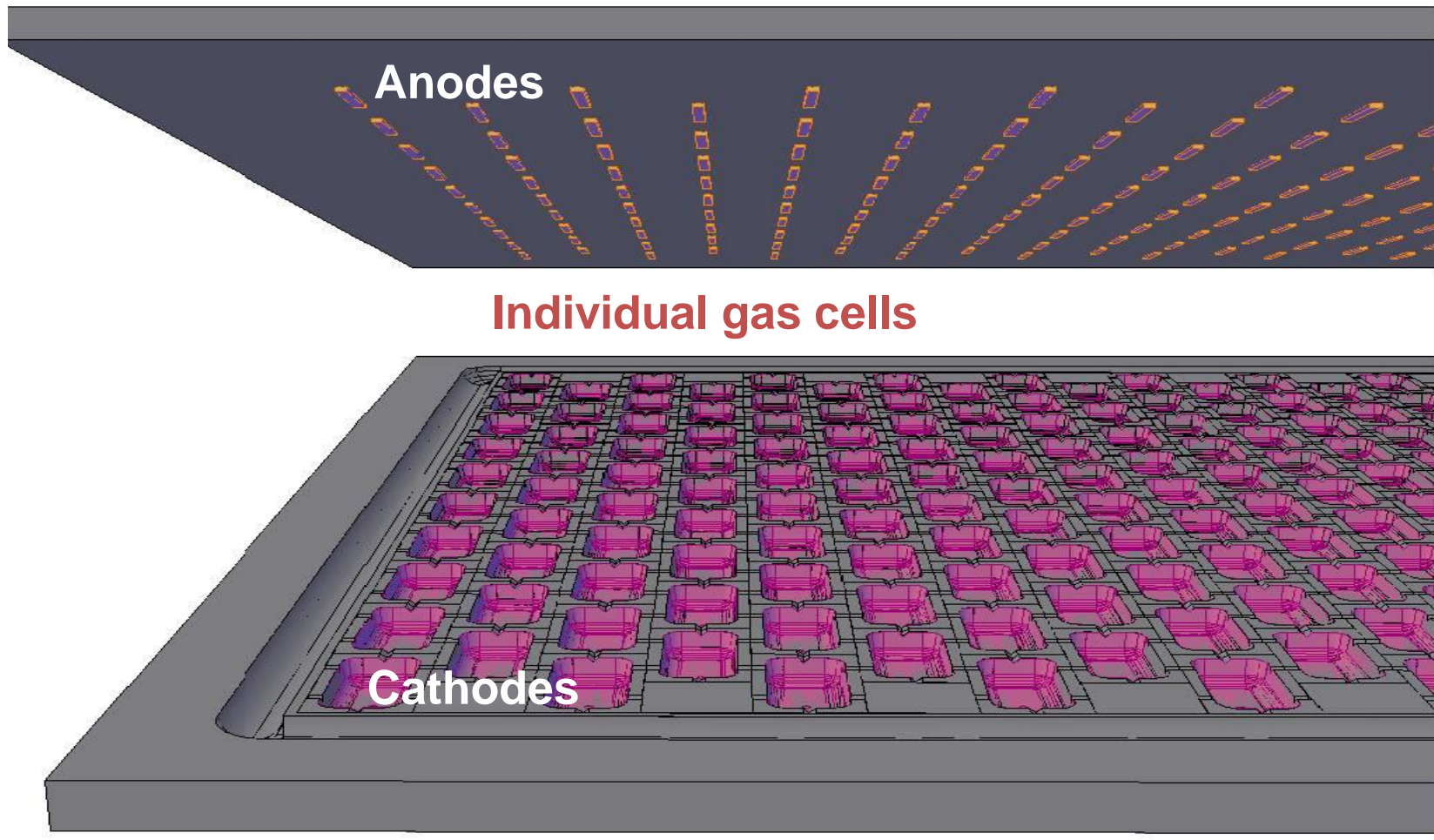
Electrostatic  
simulations  
in COMSOL



Electric field a few MV/m  
→ gas breakdown

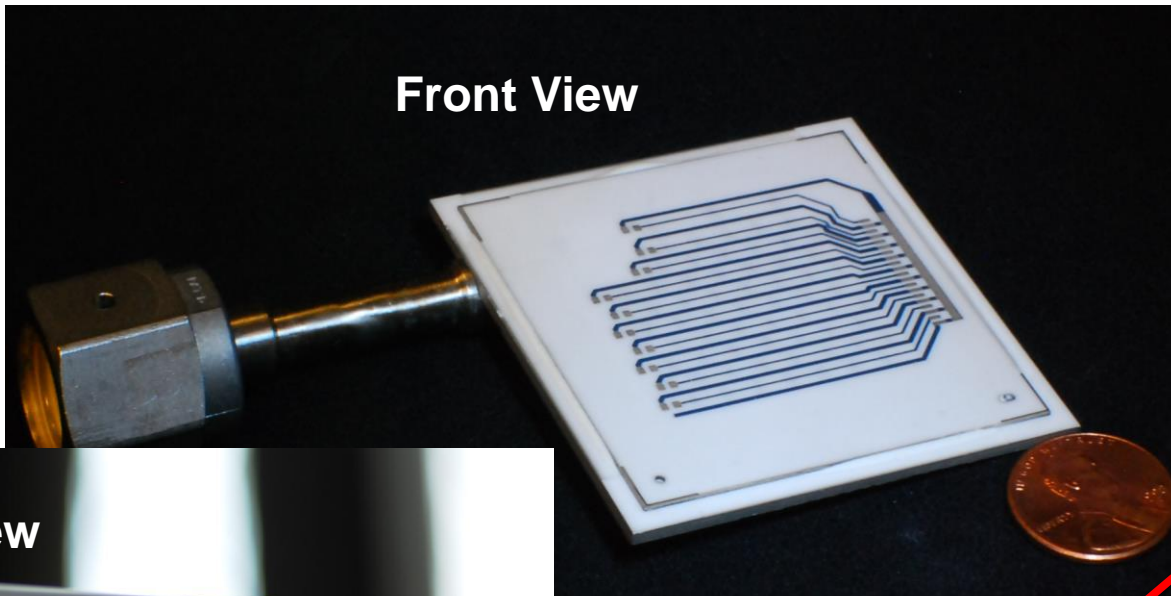


# “Closed-Cell” Microcavity Concept

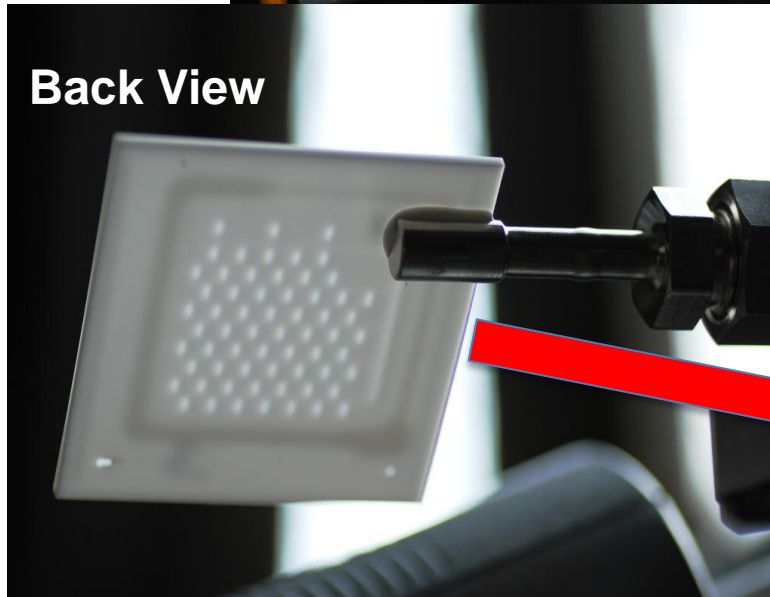


Perspective view of a pixel array with gas channels. Metallized cathode cavities on bottom plate with *vias* to HV bus. Anodes on top plate.

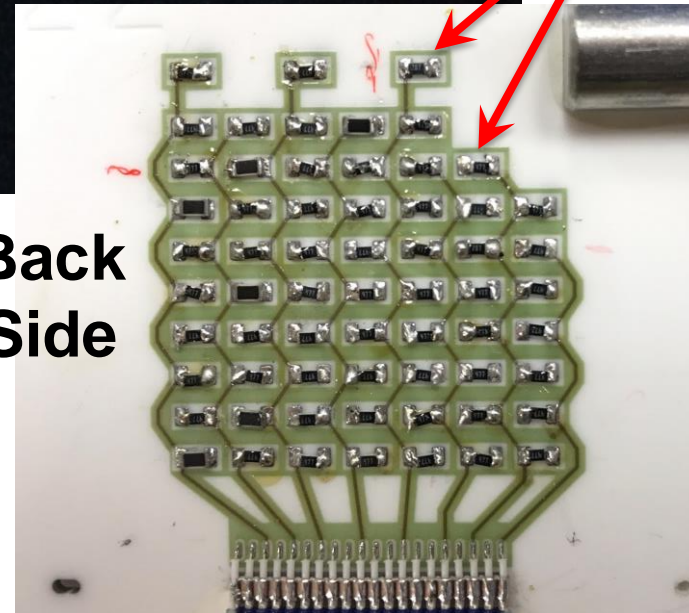
# 1<sup>st</sup> Gen. Microcavity-PPS Panel



Surface mount  
quench resistors  
on each cell



Back  
Side

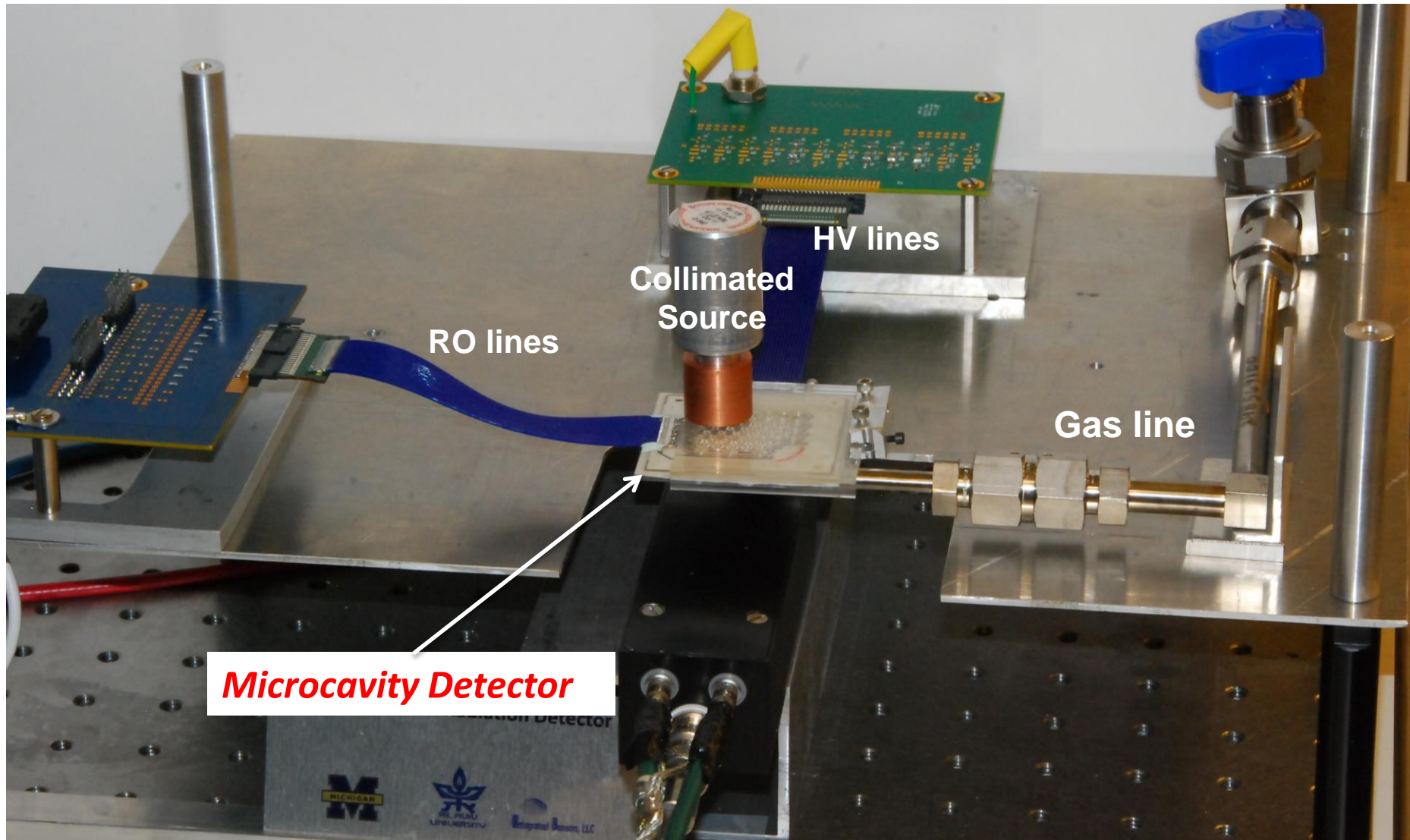


Fill-Factor of **18%** in 1<sup>st</sup> Generation  
Microcavity Design (*ceramic cover*)

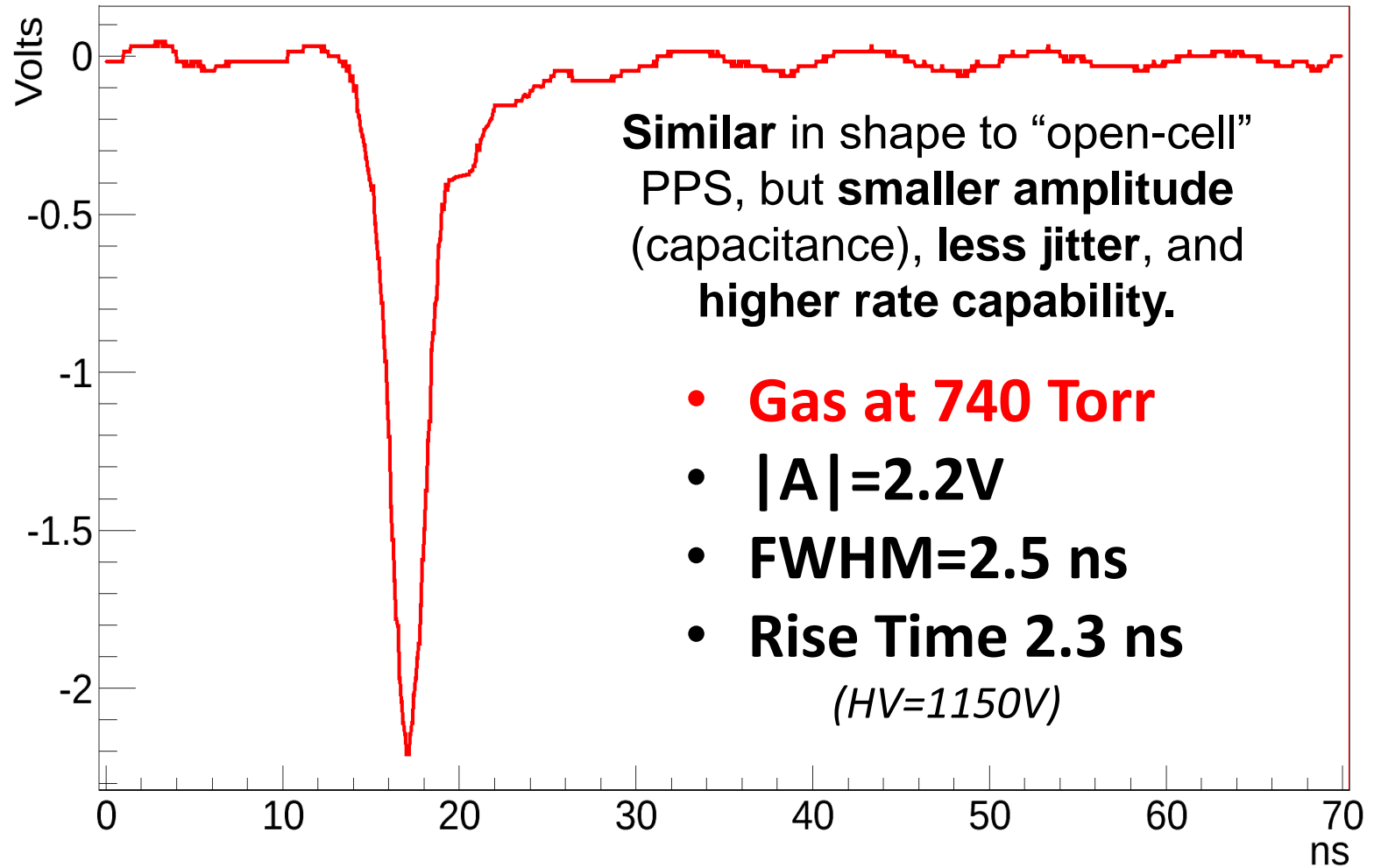


# Collimated $\beta$ -Source Test Setup

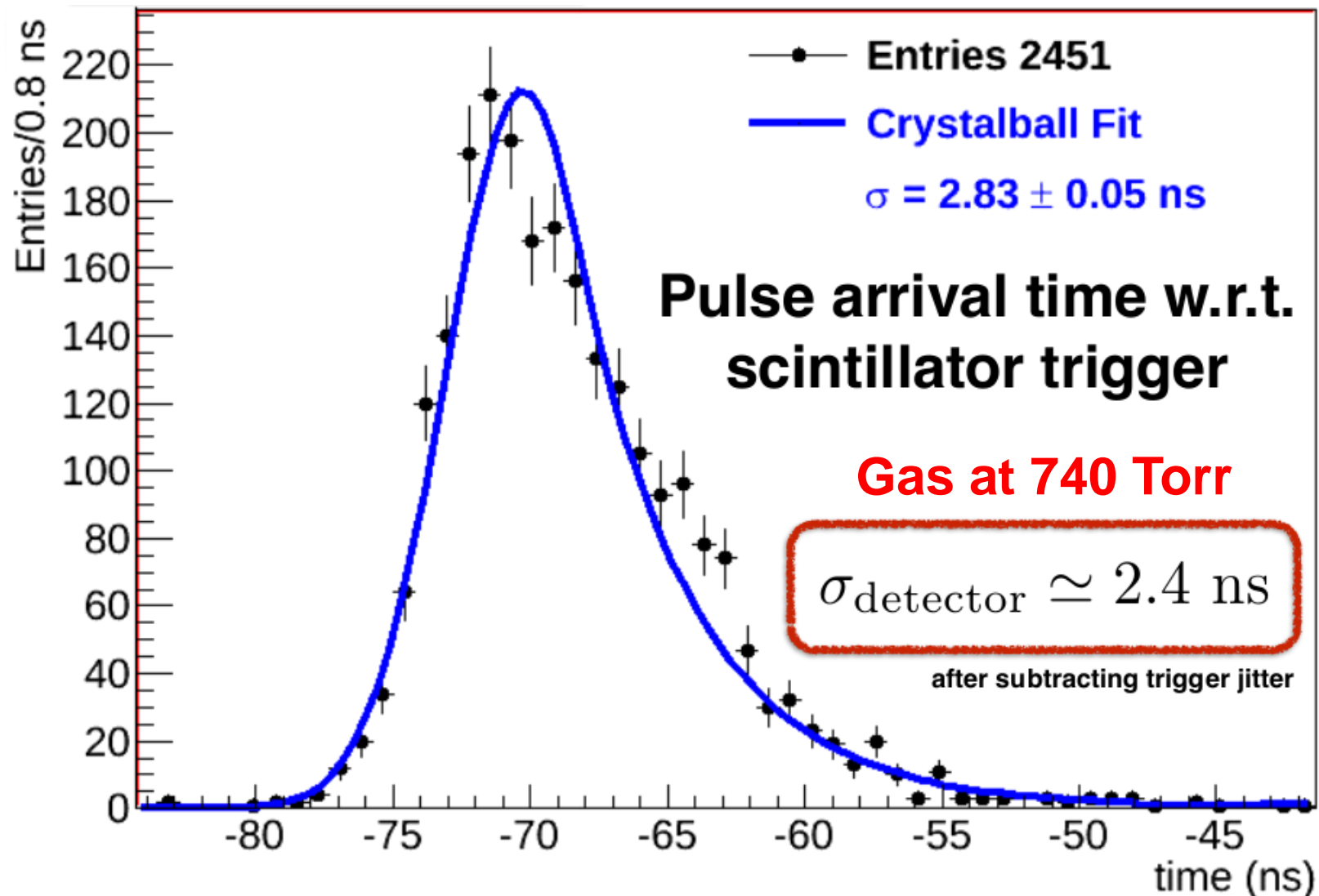
Ne-based gas mixtures



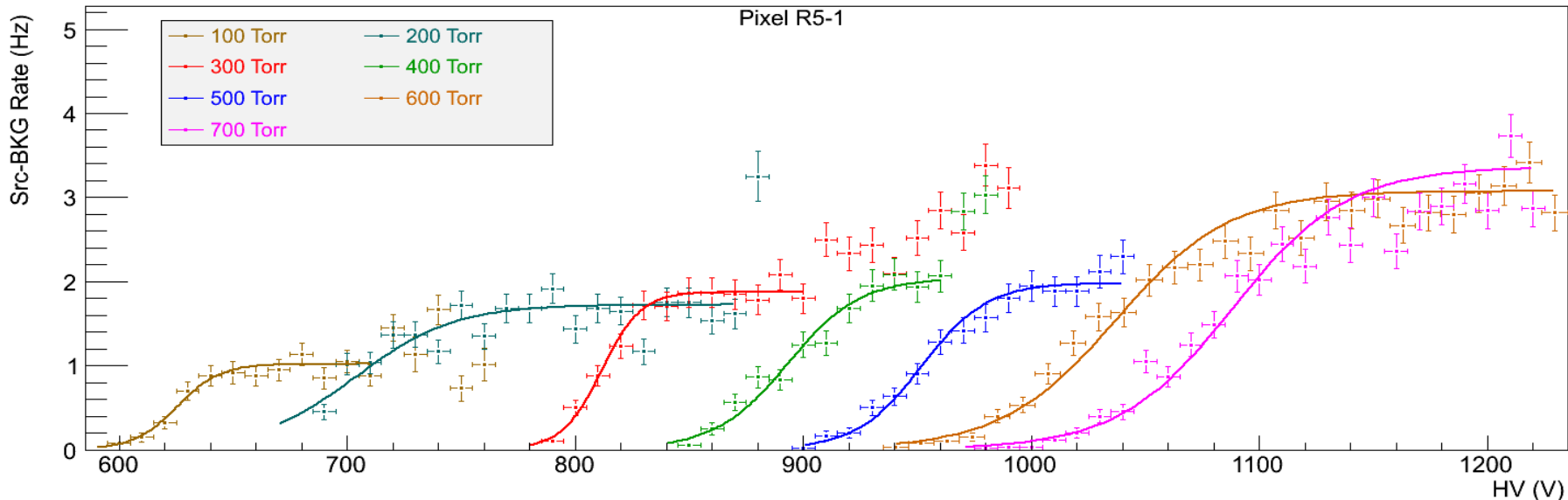
# Typical Microcavity-PPS Signal Pulse



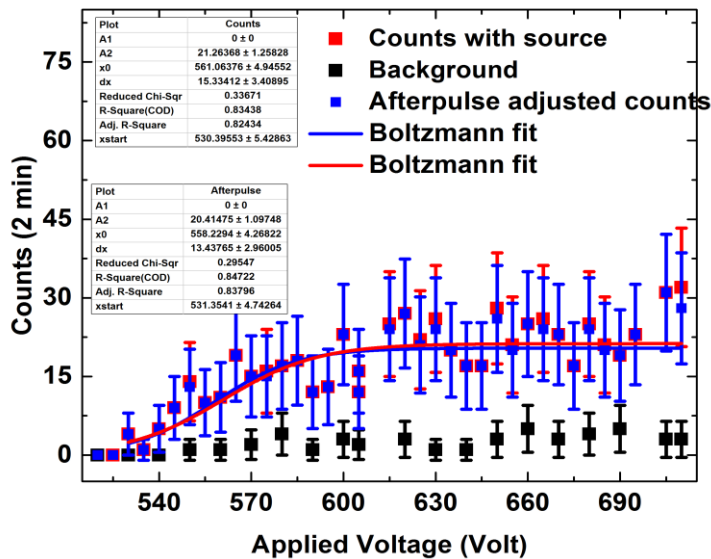
# Pixel Time Resolution - Jitter



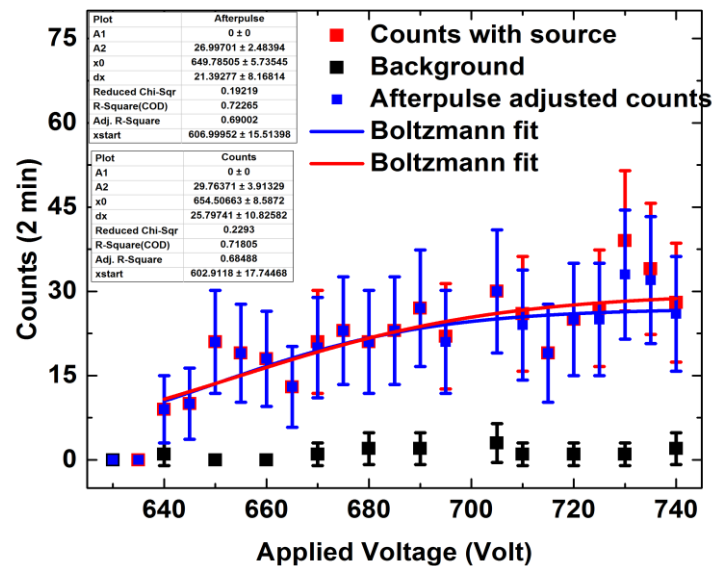
# Pixel Response vs. Gas Pressure



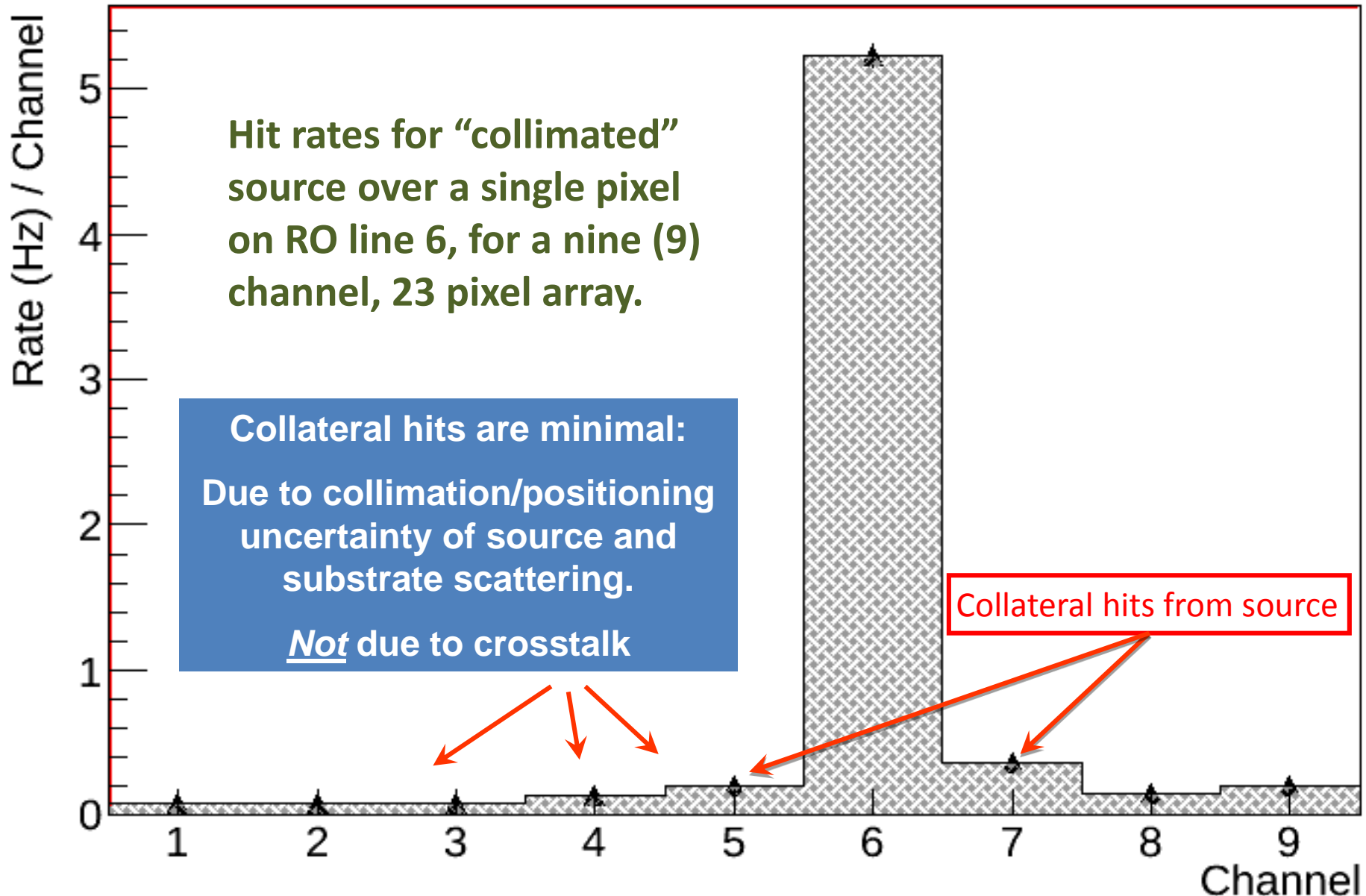
30 Torr (different panel & gas mixture than above)



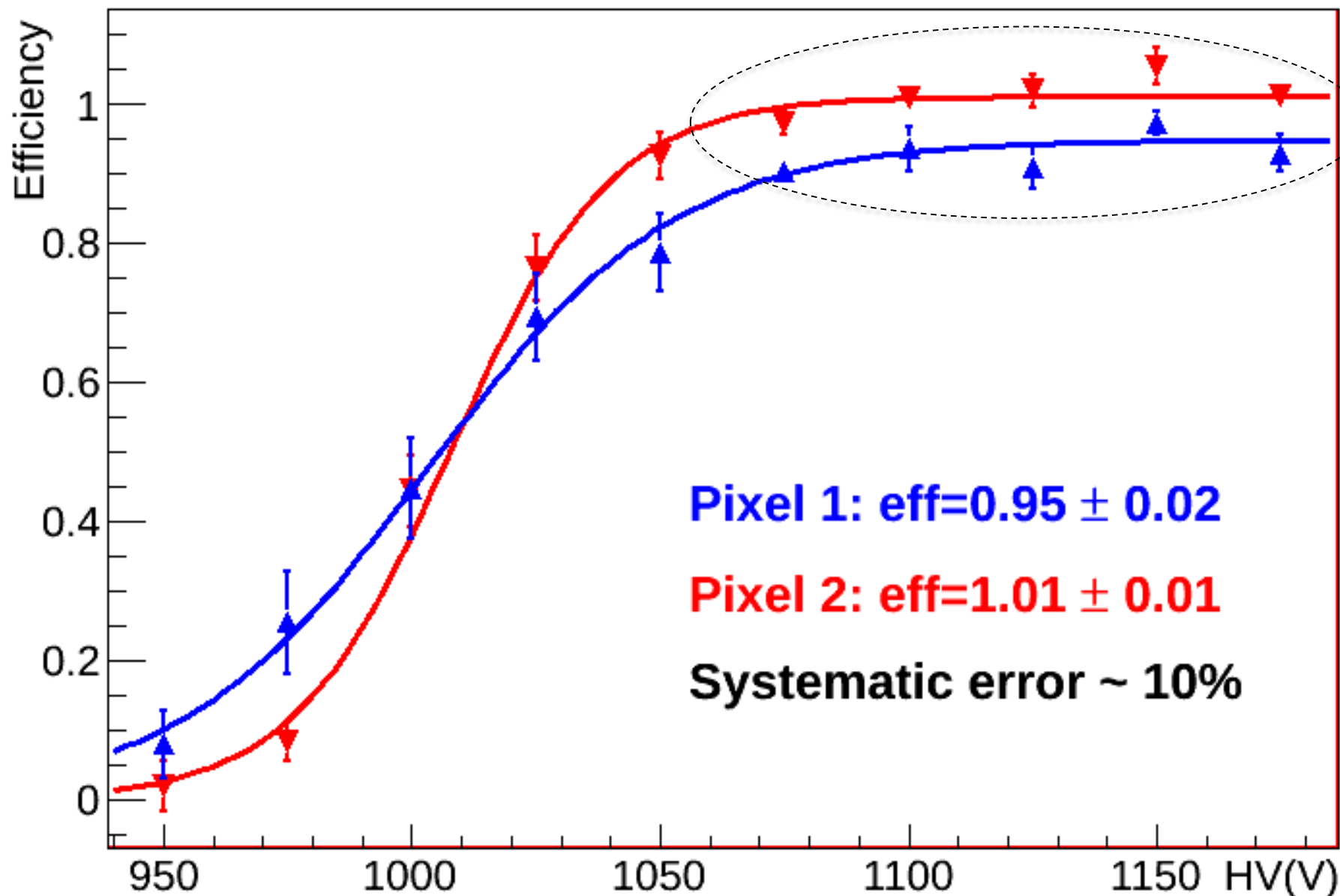
50 Torr (different panel & gas mixture than above)



# Pixel Isolation



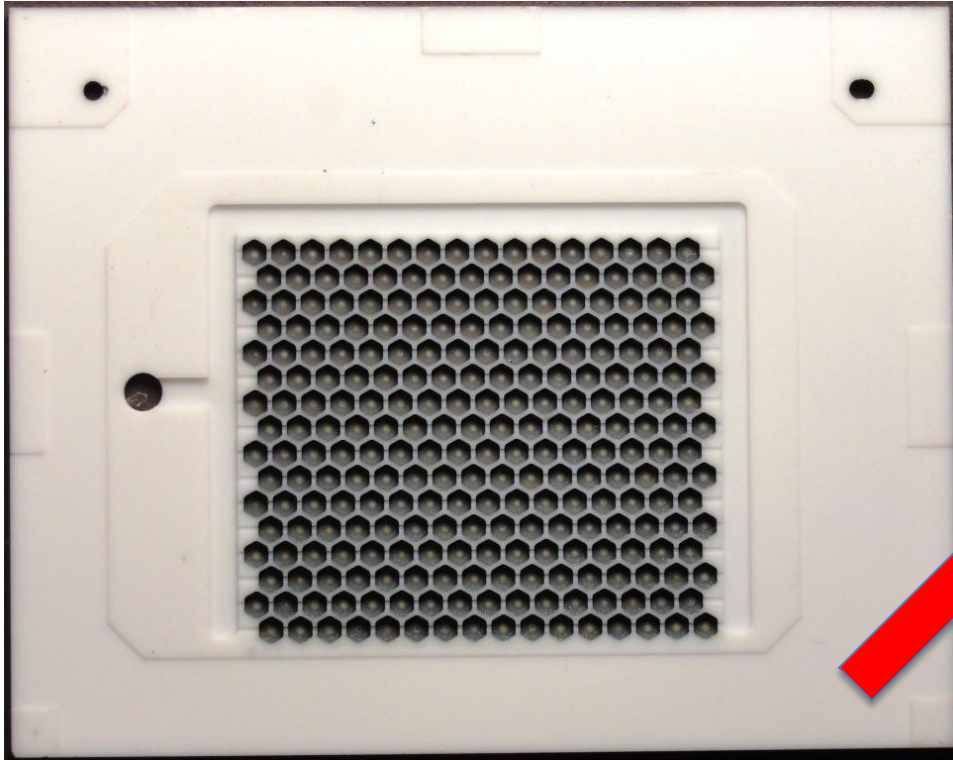
# Pixel Efficiency ( $\beta$ -source)





# Hexcavity-PPS (2<sup>nd</sup> Gen. Microcavity)

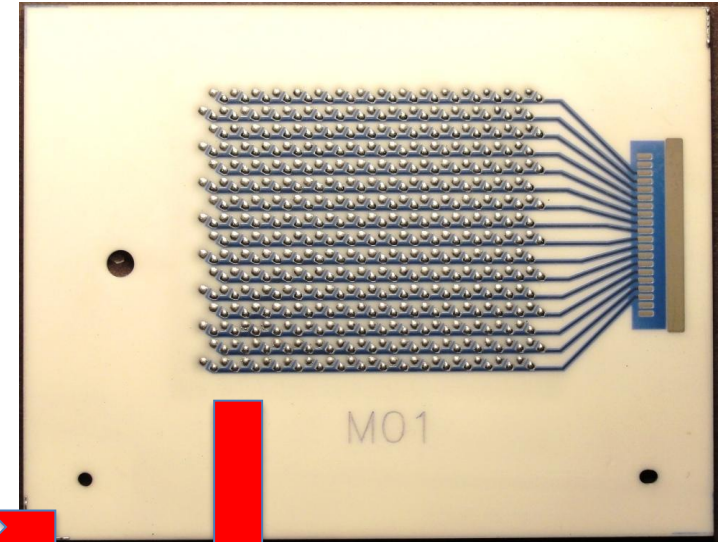
2.0 mm Hexagon Pixels, 70% Fill-Factor, 256 pixel panel (16 x 16 matrix)



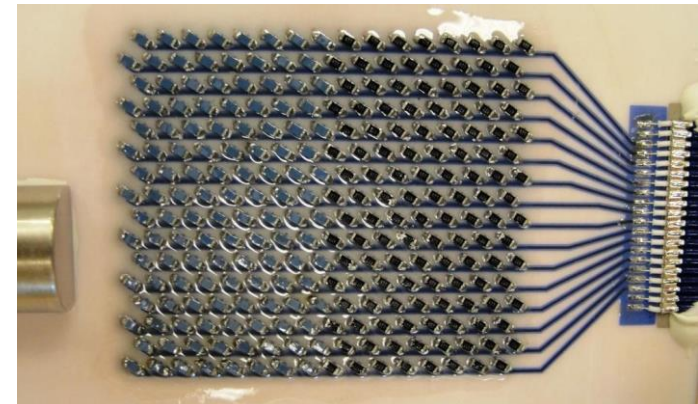
**Glass Cover Plate**



**Ceramic Back Plate**  
Front with hexagon cavities  
and conductive vias (dot)  
to Back side Quench resistors



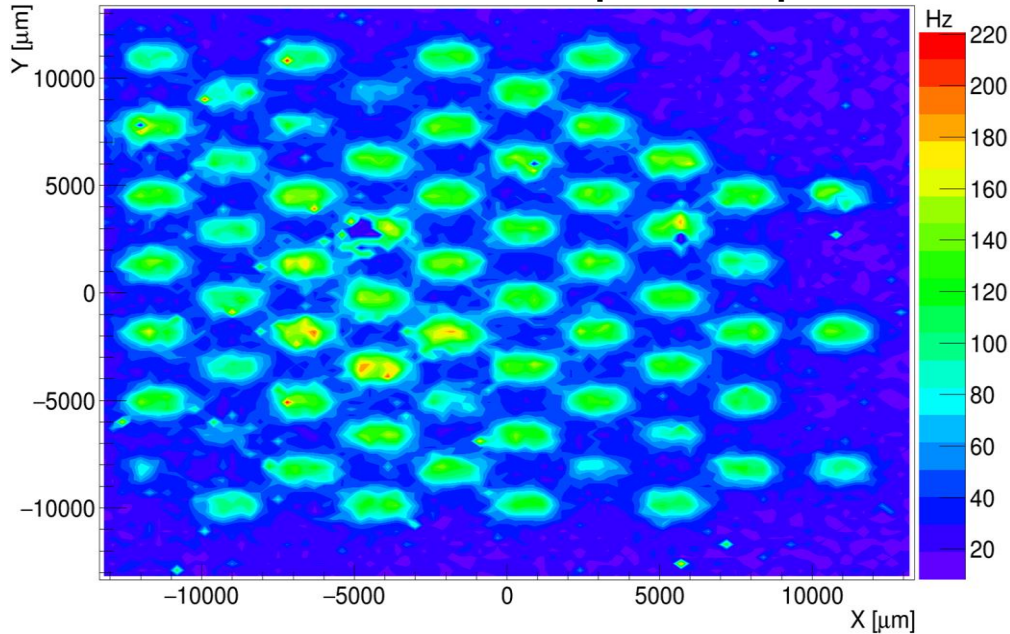
Cavities fully populated:  
256 surface mount  
quench resistors



# Position Scans

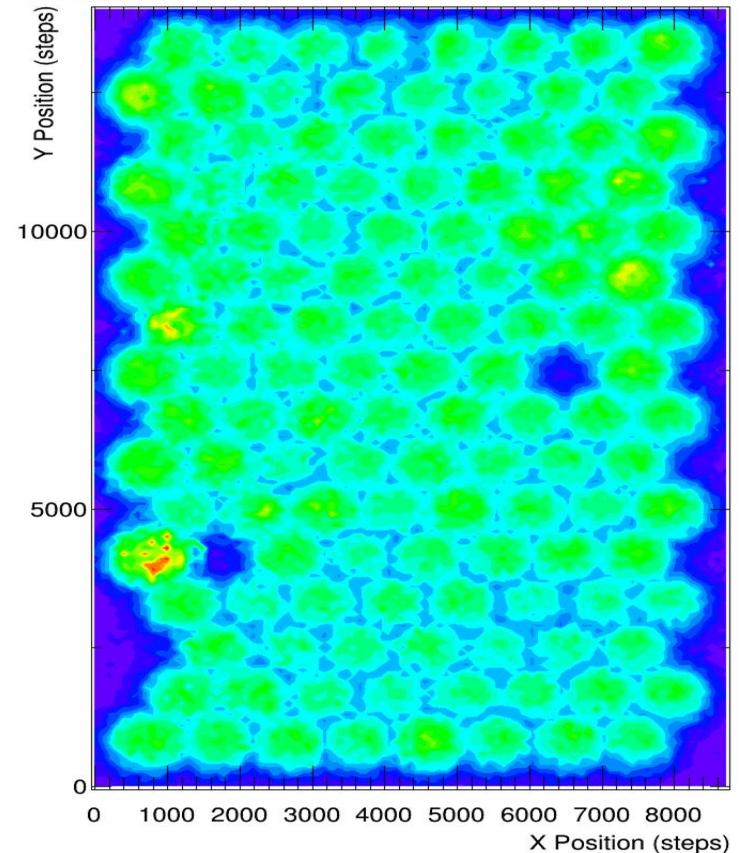
## 1<sup>st</sup> Gen Microcavity – 18% Fill Factor

Position scan over *total* panel - 63 pixels



## 2<sup>nd</sup> Gen Microcavity – 70% Fill Factor

Position scan over *one-half* of panel\*

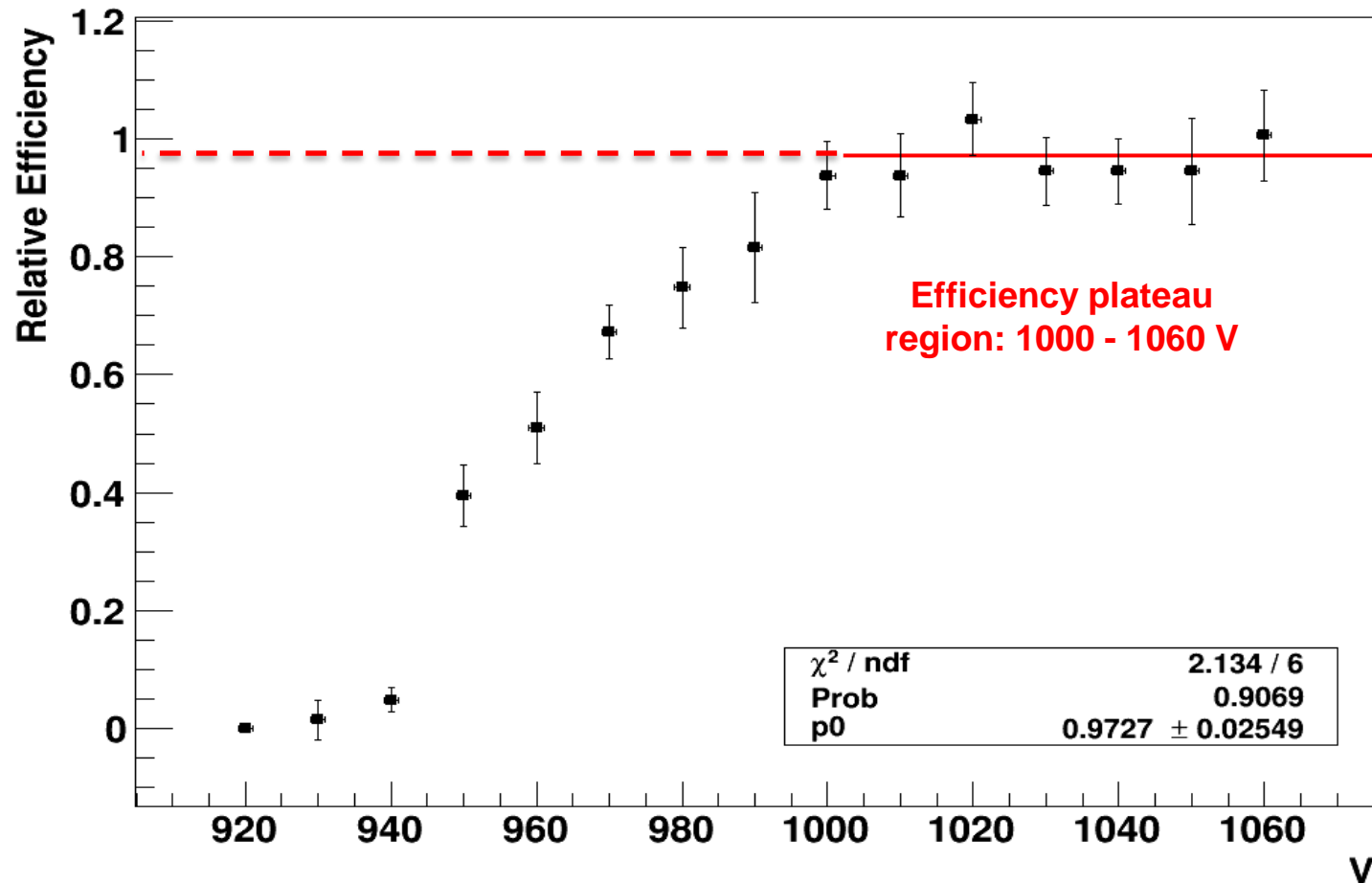


Fill-Factor increased from 18% to 70% from 1<sup>st</sup> to 2<sup>nd</sup> Gen. Microcavity-PPS design

- <sup>90</sup>Sr beta-source with 1.0 mm collimator
- Each pixel responds only when irradiated
- **No discharge spreading**

\*125 Instrumented pixels  
(3 disconnected)

# Hexcavity Efficiency w.r.t. Cosmic Muons



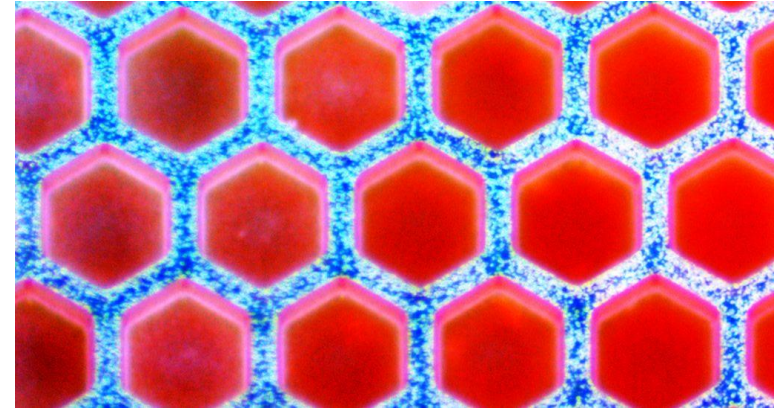
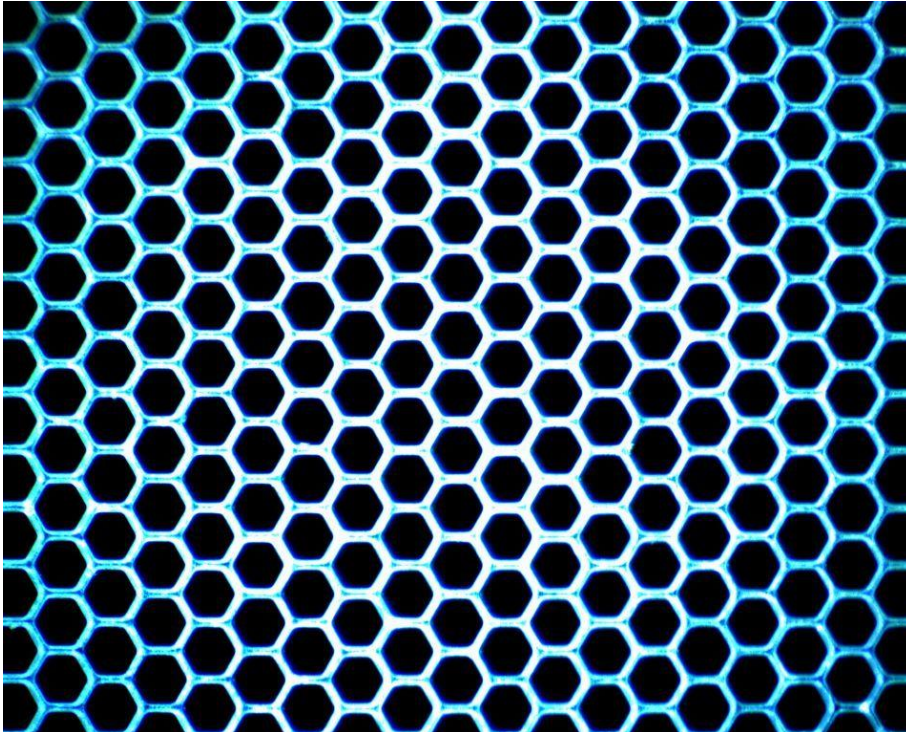
Relative efficiency ( $\epsilon$ ) of Hexcavity-PPS detector w.r.t. cosmic ray muons

after allowing for ion-pair formation:  $\epsilon = 97.3\% \pm 2.5\%$



# “High-Res” Fab Capability

Fabricated Structure: 0.27 mm Hexagon Pixels, 73% Fill-Factor  
14,400 pixel structure (120 x 120 matrix)



Hexcavity Structure



Grid-Support Structure

*(Left) – Photo of small segment of high-resolution fabricated ceramic SPACER plate with 0.05 mm width-wall structure between adjacent hexagon HOLES. Hexagon hole pitch of 0.32 mm (i.e. 120-row x 120-column matrix, with 14,400 pixels). Note the excellent hole & wall uniformity with “zero” defects for 14,400 holes!*

*(Right) – Photo of small segment of high-resolution fabricated ceramic HEXCAVITY plate with same 0.05 mm width-wall structure and same cavity pitch of 0.32 mm (i.e. 120-row x 120-column matrix). Note off-angle lighting shows reflection of cavity hexagon walls on cavity bottom.*

# Grid-Support *UltraThin*-PPS

(Hybrid of “*open*” & “*closed*” cell structures)

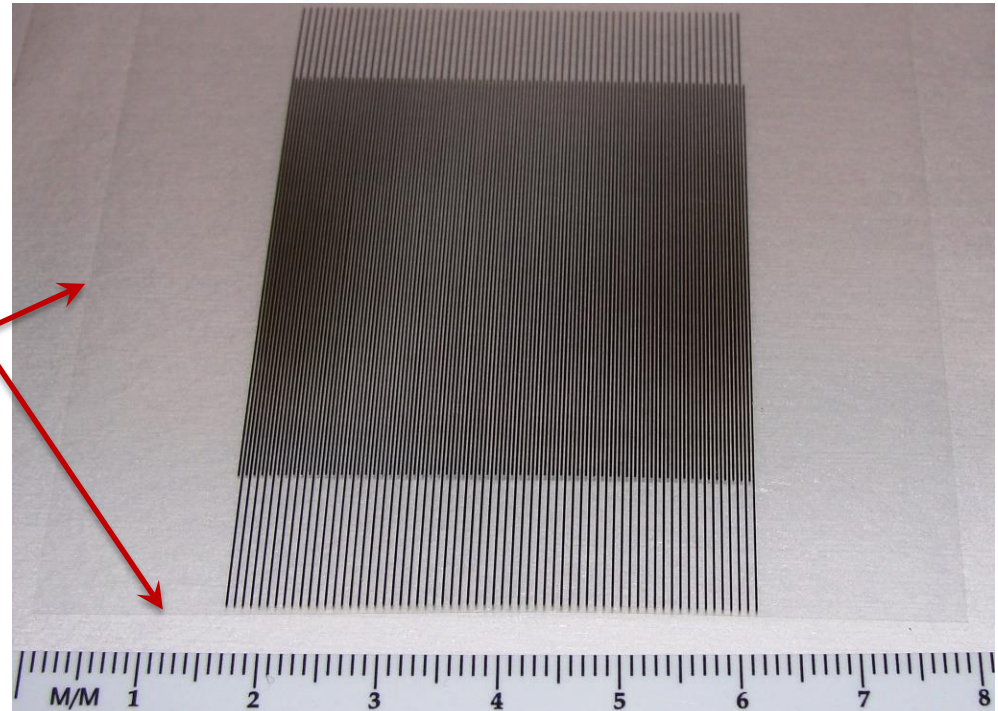
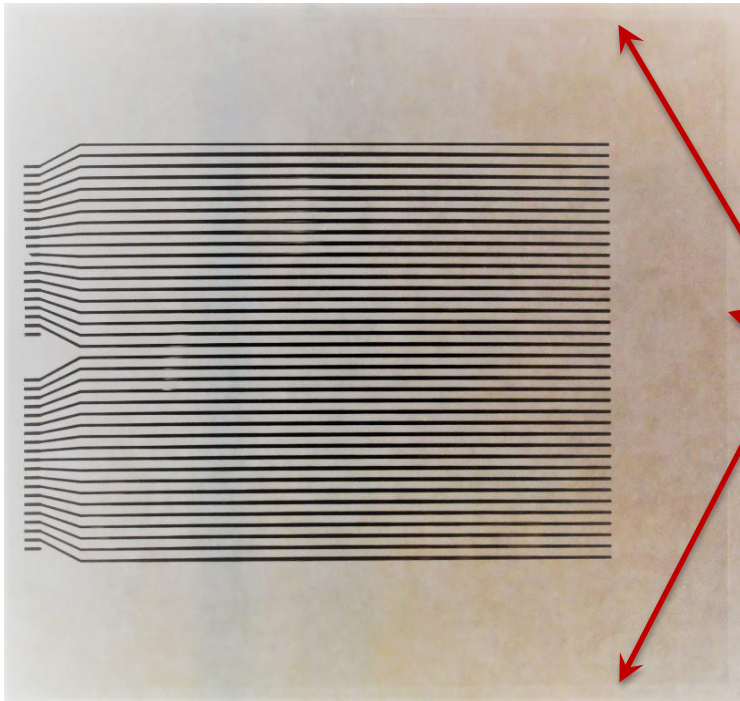
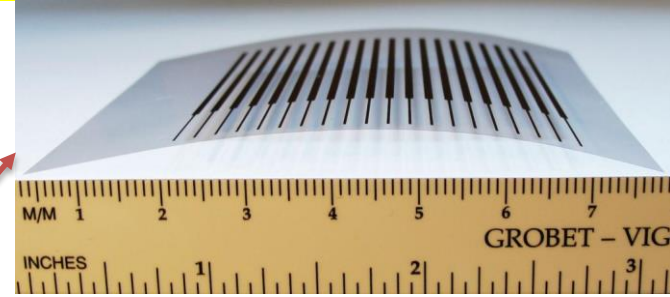
# Electrodes on *UltraThin* Mica & Glass

Substrate Size: 3.00" x 3.15"

Areal Density/Mass Thickness = **2.2 mg/cm<sup>2</sup>** (Mica) vs. **6.6 mg/cm<sup>2</sup>** (Glass)  
(substrate "curling" shown in top right photo has been fixed  
as seen in bottom right photo)

8  $\mu\text{m}$  Mica

27  $\mu\text{m}$  Glass



**Left:** 8  $\mu\text{m}$  thick Mica substrate with electrode pitch of 1.00 mm. **Right:** 27  $\mu\text{m}$  thick Glass substrate with electrode pitch in active area (center) of **0.35 mm**. Narrow electrode width & spacing on the very slightly bowed Glass created the Lissajou type interference pattern, which is an optical artifact of image magnification and viewing angle. The actual electrode pattern is very uniform as seen at top & bottom. Metallization systems (20) evaluated include: **Al, Au, Cu, Cr, Mo, Pt, Ru, Ta, Ti, W, Zr**. The chosen system is compatible with both **soldering** and **wire-bonding** (pull strength >11 grams) for pad connections.

# Beam Energy Loss\* in *UltraThin* Glass vs. Mica

Energy Loss in **25  $\mu\text{m}$  thick Glass** cover PPS for selected Ion Beams  
(gas is 1.0 mm of Ar at 100 Torr; *no nuclei get through the glass at 1 MeV/A*)

| Energy (MeV)/A     | Ion Energy (MeV) | Energy loss in <i>Glass</i> (MeV) | Energy loss in <i>Gas</i> MeV (# ion pairs) |
|--------------------|------------------|-----------------------------------|---|
| 3.0 (Ni-64)        | 192              | 190                               | 0.13 (4,700)                                |
| 3.0 (Sn-124)       | 372              | 348                               | 0.57 (21,000)                               |
| <b>3.0 (U-238)</b> | <b>714</b>       | <b>570</b>                        | 1.52 (58,000)                               |

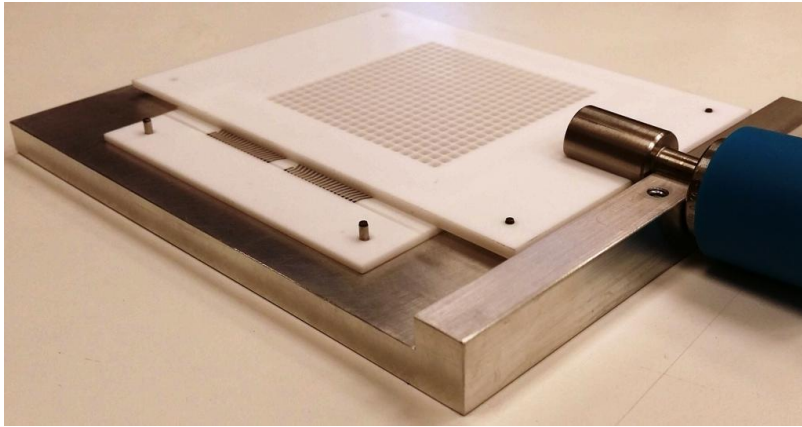
Energy Loss in **8  $\mu\text{m}$  thick Mica** cover PPS for selected Ion Beams  
(gas is 1.0 mm of Ar at 100 Torr ; *all nuclei get through 2 panels at 12 MeV/A*)

| Energy (MeV)/A     | Ion Energy (MeV) | Energy loss in <i>Mica</i> (MeV) | Energy loss in <i>Gas</i> MeV (# ion pairs) |
|--------------------|------------------|----------------------------------|---|
| 1.0 (H-1)          | 1                | 0.5                              | 0.006 (210)                                 |
| 1.0 (He-4)         | 4                | 2                                | 0.02 (810)                                  |
| 1.0 (C-12)         | 12               | 12                               | 0.04 (1,400)                                |
|                    |                  |                                  |   |
| 1.0 (Ni-64)        | 64               | 62                               | 0.14 (5,400)                                |
| 1.0 (Sn-124)       | 124              | 107                              | 0.53 (20,000)                               |
| <b>1.0 (U-238)</b> | <b>238</b>       | <b>143</b>                       | 1.20 (47,000)                               |

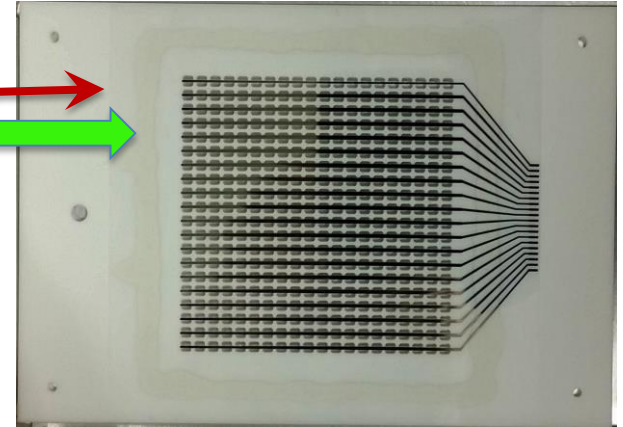
\*Energy Loss calculated using Geant4. A value of 26 eV was used for the effective Ar ionization energy and came from the tabulation in "Average Energy Required to Produce an Ion Pair", ICRU Report #31.



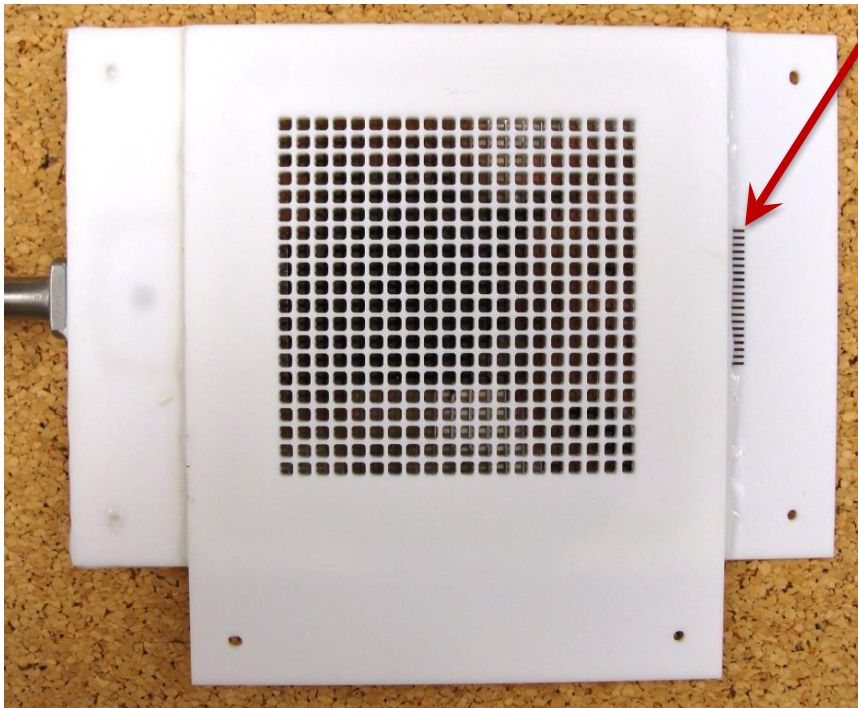
# UltraThin-PPS Assembled Panel (64% Fill-Factor)



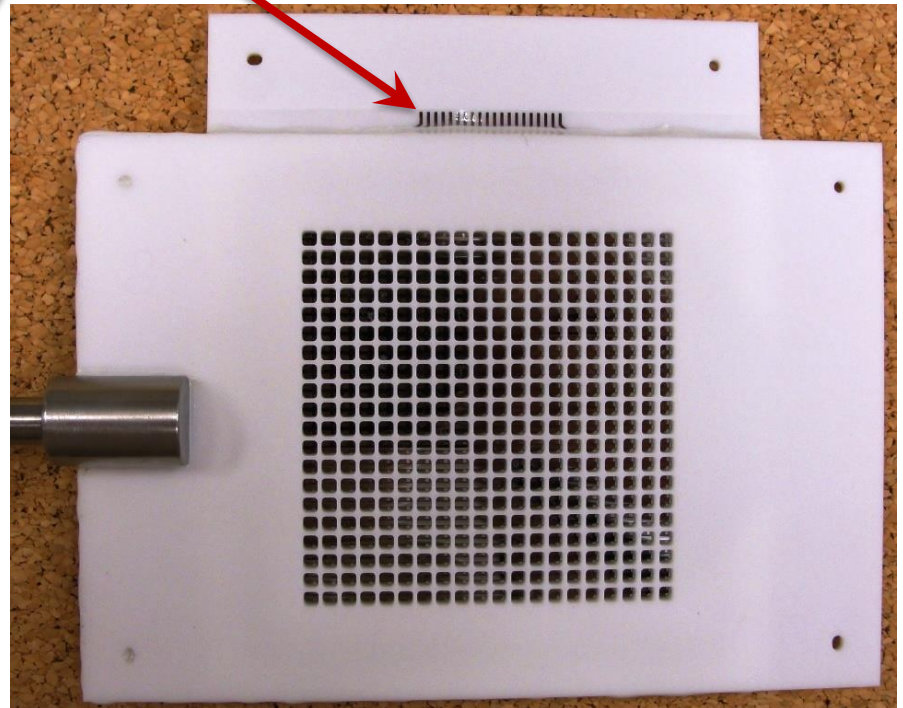
Assembled  
Front plate  
(glass seal)



27  $\mu\text{m}$  Glass  
substrate, 1.00 mm  
electrode pitch



View from panel FRONT side



View from panel BACK side



# Summary

- PPS detectors have *demonstrated*: *submillimeter* position-resolution, good pixel-to-pixel uniformity, pixel response isolation, time resolutions of  $\sim 2$  ns at 740 Torr internal gas pressure, excellent S/N, high gain, and relative efficiencies of essentially unity (i.e.,  $\sim 100\%$ ) over a 60-100 volt range for beta and cosmic muon sources. We expect  $< 0.5$  ns timing at  $< 100$  Torr pressure. Similar efficiencies have been demonstrated for protons & neutrons.
- Each pixel responds as an individual detector. Spatial fill-factors have increased from 18% to 70%, with future designs expected to achieve fill-factors  $\geq 90\%$ . PPS devices have demonstrated successful operation over a wide voltage range ( $\sim 100$  volts) to beta-sources at internal gas pressures of 30 Torr, which is much better than expected and bodes well for ultrathin panels that must operate in a vacuum environment.
- The proposed “ultrathin” grid-support PPS design is a “hybrid” structure between “open” and “closed” cell PPS structures.
- Two ultrathin PPS device substrates are under development: 27  $\mu\text{m}$  thick Glass and 8  $\mu\text{m}$  thick Mica. We have *demonstrated* both substrates capable of holding a vacuum, but the *much thicker Glass substrates seem to be more fragile than the Mica*. Avoiding substrate breakage during final panel assembly has been a challenge (now on 3<sup>rd</sup> Gen. fixtures).
- Problems associated with electrode patterning on ultrathin Glass & Mica have been solved, including: high-resolution electrode patterning, substrate breakage during electrode deposition, elimination of substrate flexing/curling, poor electrode adhesion to substrate, and electrode degradation upon exposure to high intensity plasma discharges/streamers.

# Question for NP Community

We are interesting in other applications that could benefit by being able to fabricate devices with electrode circuitry on 8-27  $\mu\text{m}$  *ultrathin* inorganic substrates.