The logo for NanoTechLabs features three overlapping circles in blue, yellow, and green, arranged in a triangular pattern. The text "NanoTechLabs" is positioned to the right of these circles.

NanoTechLabs

Development of a nanomaterial anode for a low voltage proportional counter for neutron detection

Matthew Craps PI NanoTechLabs Inc.

Jay Gaillard Savannah River National Lab

Tim DeVol Clemson University

DoE Nuclear Physics STTR Grant Number: DE-
SC0011350

Outline

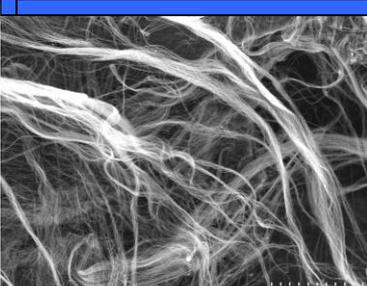
- Company overview
- Objectives
- Modeling
- Design
- Experimental
- Upcoming work

*Located in Yadkinville,
NC*



Sealants, Composites, EMI
shielding, Thermal Interface
Material

- Small business
- Veteran-owned
- Founded in 2004



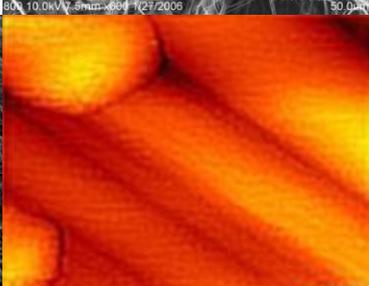
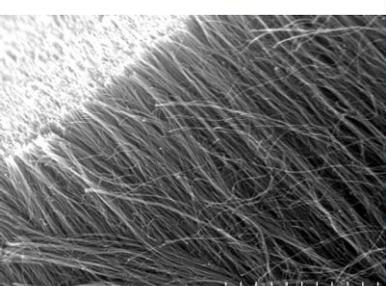
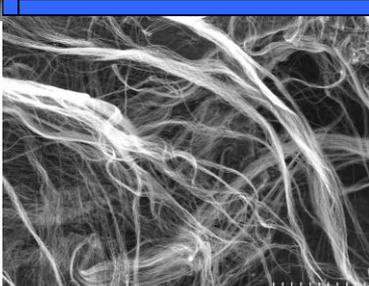
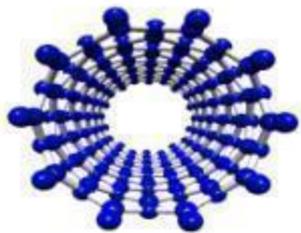
Nanotubes and high aspect
ratio materials



Green ionic liquids for phase
change, batteries, lubricants



Synthetic specialty
chemicals, oil and
gas, remediation,
water treatment



Program Objectives

- Develop and test a B_{10} coated nanoscale proportional counter as an alternative to current He-3 detectors
- Determine the pitch vs. height parameters to yield the highest efficiency
- Pattern, fabricate, and densify controlled CNT arrays
- Model the proportional volume
- Fabricate and test prototype

Relevance to Nuclear Physics

- Roughly 1300-1500 Radiation Portal Monitors in use in the USA
- He-3 is expensive, and in a shortage
- Current detectors need high operating voltages
- There exists a potential threat that needs more detectors



Advantages

- Nano-Proportional counter utilizes lower voltages
- An opportunity to increase sensitivity
- Decreased size and cost
- Better selectivity

Electrostatic Modeling

- Electric field E is governed by:

$$\nabla \cdot (\epsilon_0 \epsilon_r E) = \rho$$

- And

$$E = -\nabla V$$

- Electric field at the top of nanopost in the parallel plate configuration

$$E = \left(\frac{h}{r} \right) \frac{V}{d}$$

- ϵ_r is the relative permittivity of the material, ϵ_0 is the electric constant, and V is the electric potential

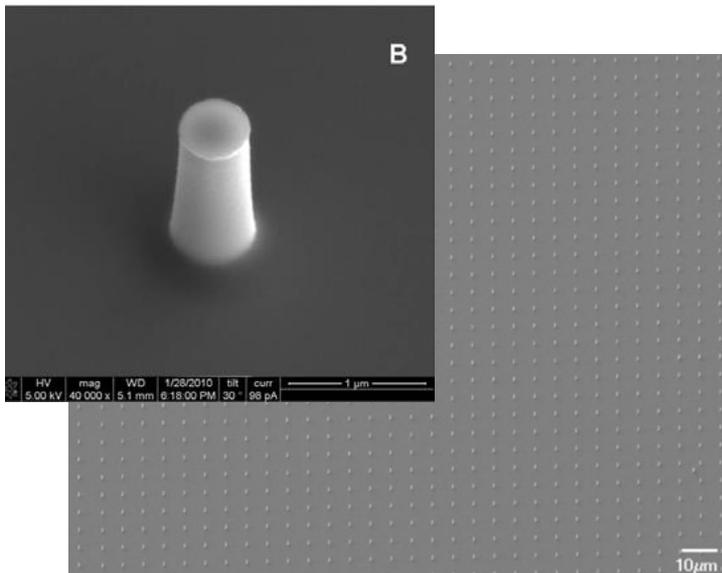
- h is the nanopost length, r is nanopost radius, and d is the distance between the parallel plates

Theoretical performance for neutron detection

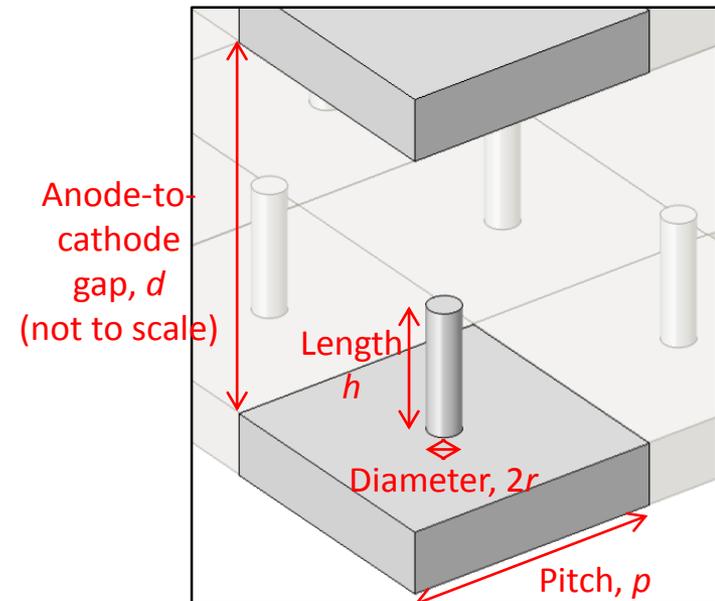
- The neutron is converted through the nuclear reaction:
- ${}^3\text{He} + n \rightarrow {}^3\text{H} + {}^1\text{H} + 764 \text{ KeV}$
- Thermal neutron's reaction with ${}^{10}\text{B}$:
 - ${}^{10}\text{B} + n \rightarrow {}^7\text{Li} + \alpha + \gamma, 2300 \text{ KeV} (94\%)$
 - ${}^{10}\text{B} + n \rightarrow {}^7\text{Li} + \alpha, 2780 \text{ KeV} (6\%)$
- The thermal neutron (n) is absorbed by the ${}^3\text{He}$ and decays to produce tritium (${}^3\text{H}$) and protium (${}^1\text{H}$) with 764 KeV of kinetic energy going into tritium and protium which then are detected by creating a charge cloud in the stopping gas of a proportional counter.
- Excess energy is associated with kinetic energy of the recoil nucleus (${}^7\text{Li}$), gamma ray (γ) and alpha particle (α)

Model setup

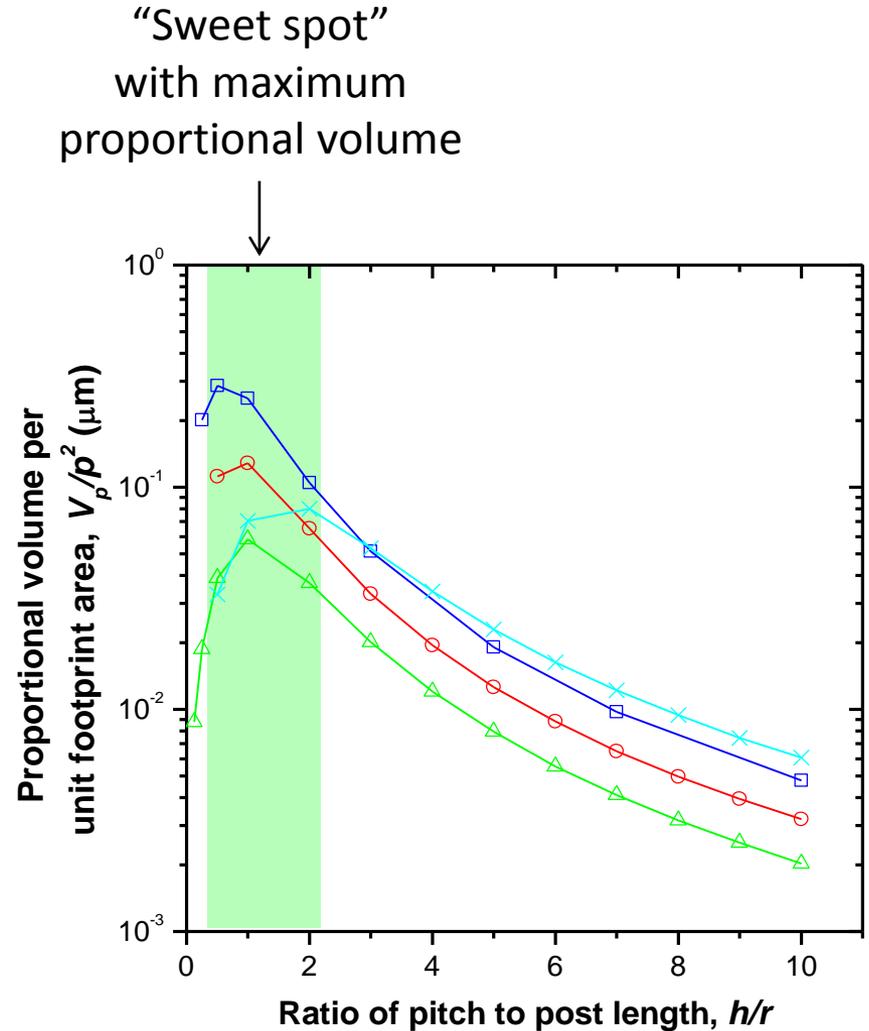
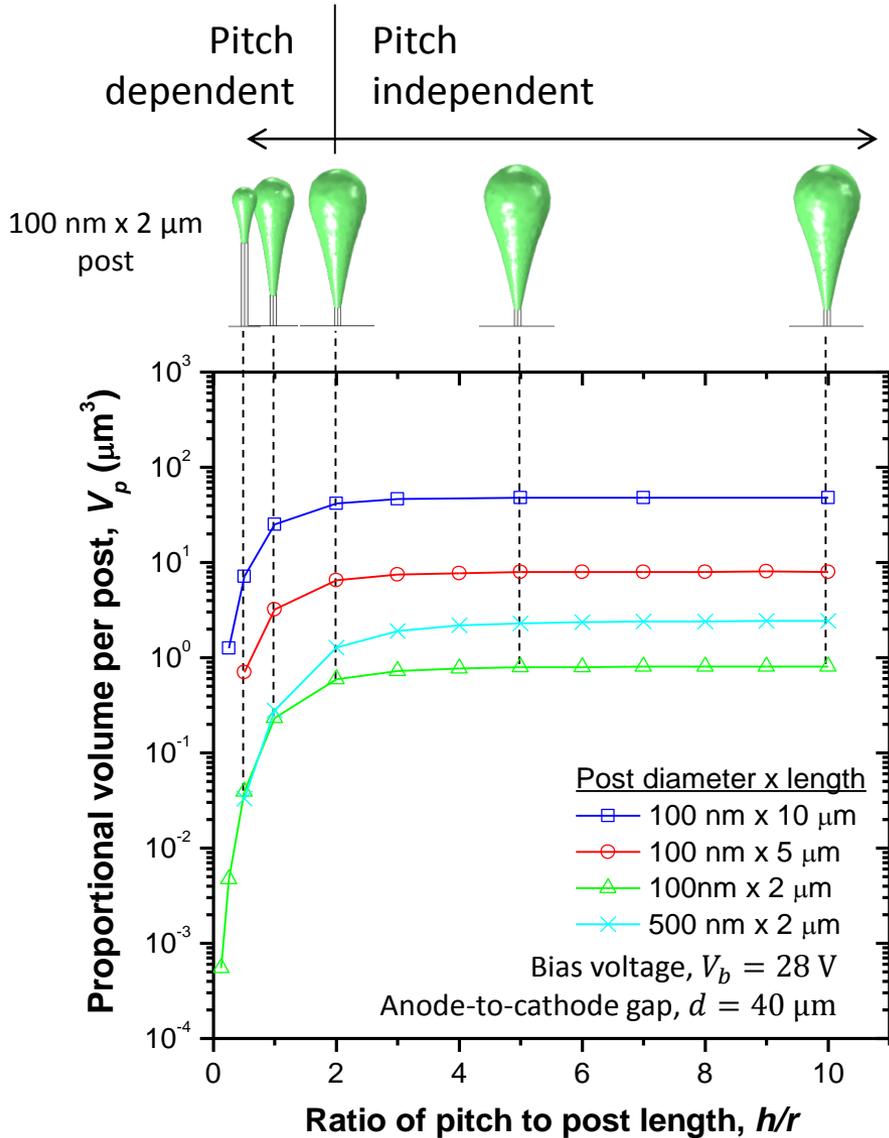
- Experimental array
 - Silicon posts are approximately cylindrical
 - Large arrays of posts in square grid pattern with controlled pitch



- Simulated array
 - Cylindrical posts
 - Single post with symmetry conditions represents infinitely large array

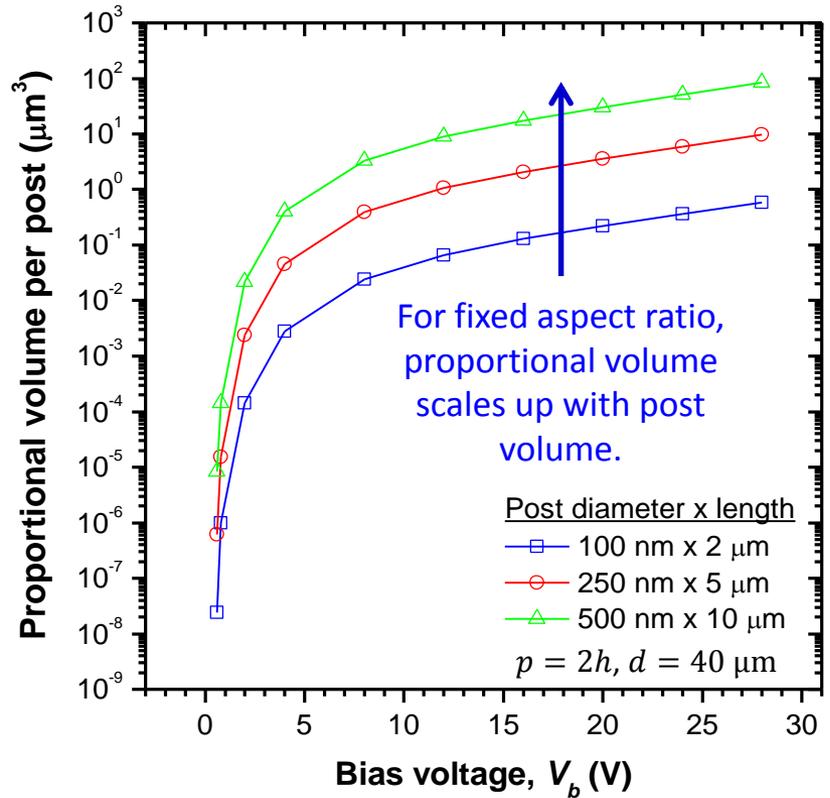
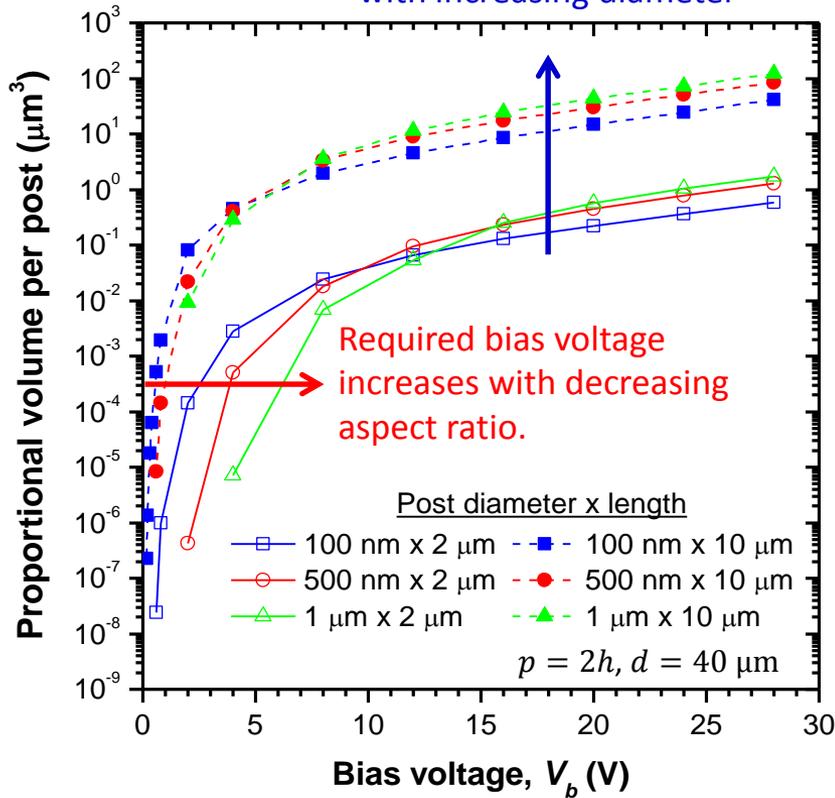


Effect of Pitch



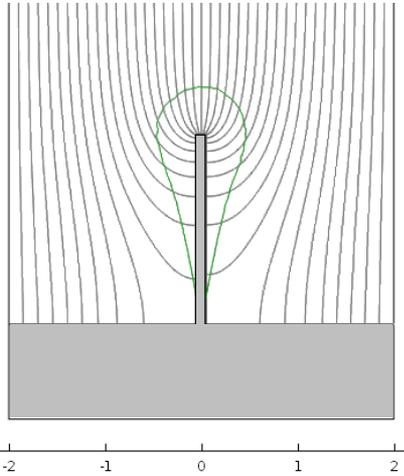
Effect of Post Dimensions

Proportional volume increases with increasing post height and (weakly) with increasing diameter



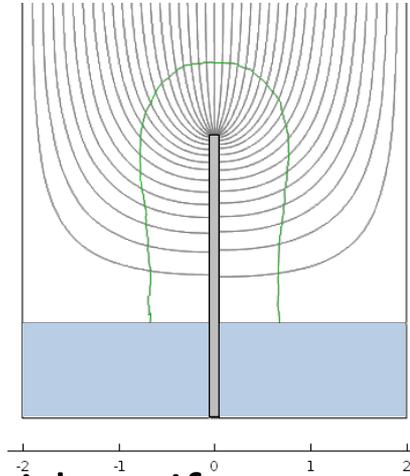
Alternative Anode Design

- Conductive post and substrate as single unit



- Teardrop-shaped proportional volume
- Many field lines/electron paths bypass proportional volume

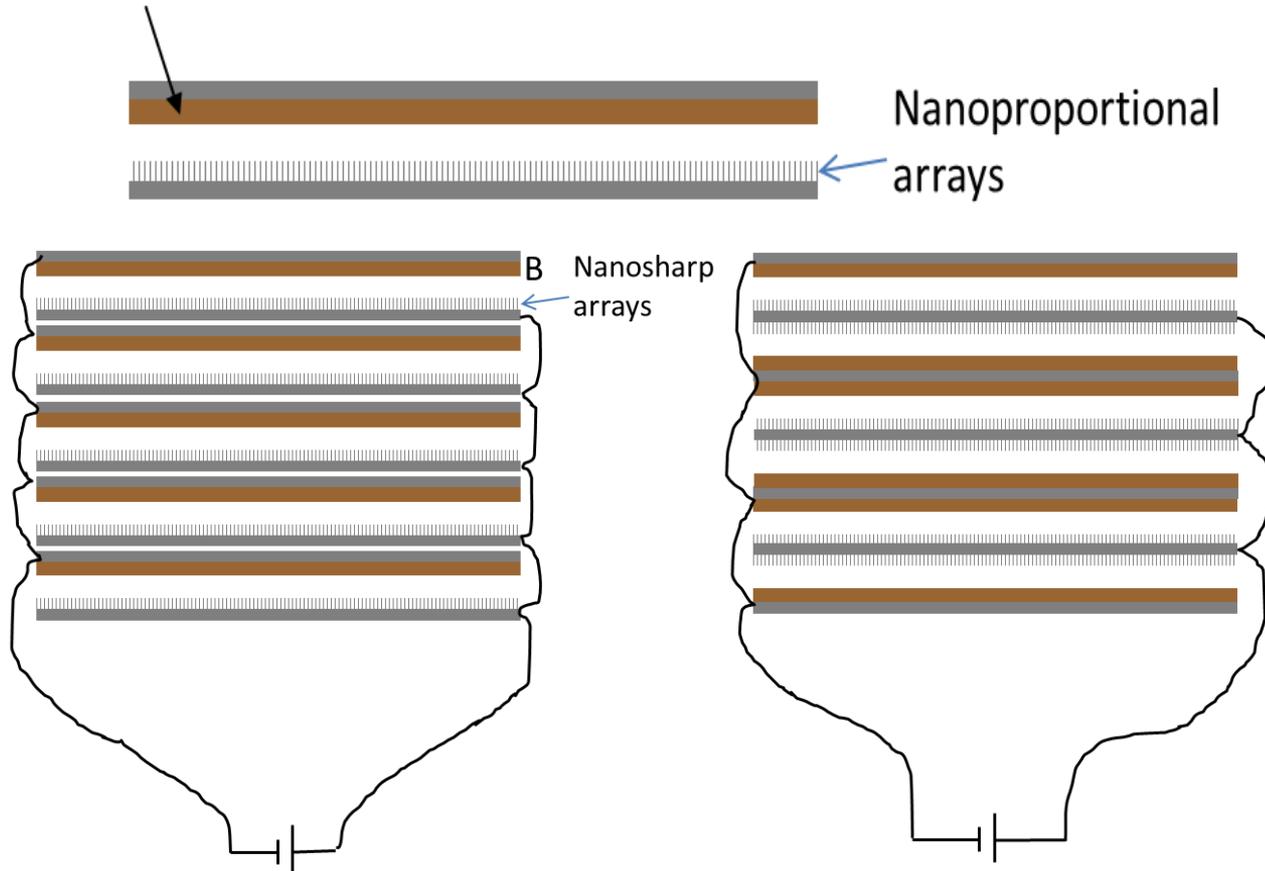
- Anode wires through insulating substrate



- Fairly uniform proportional volume thickness over post
- All field lines lead through proportional volume
- Better detection?

Parallel Plate Design

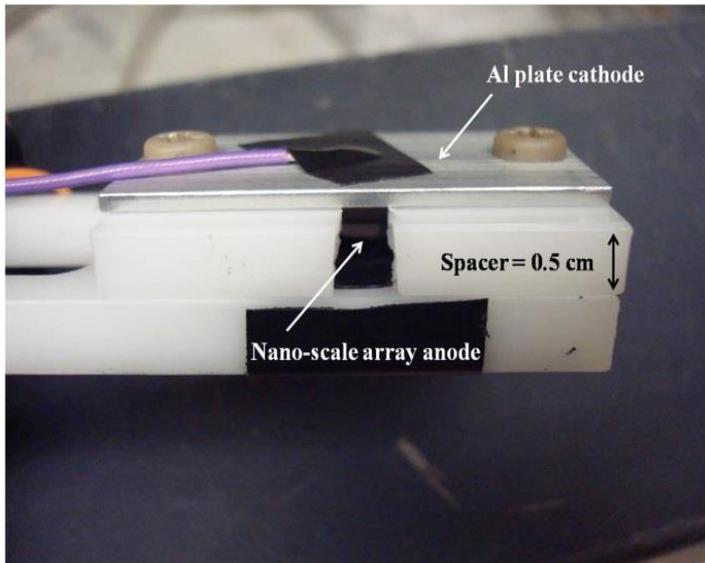
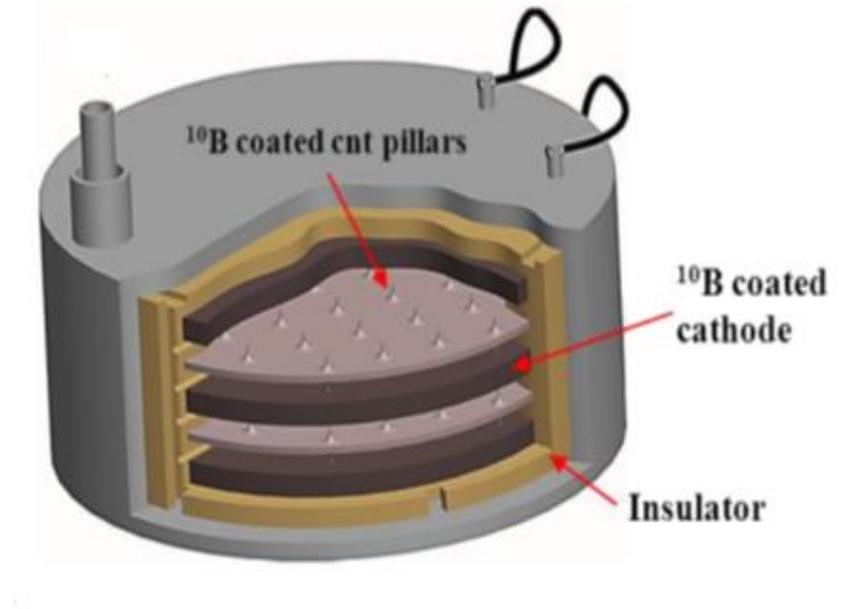
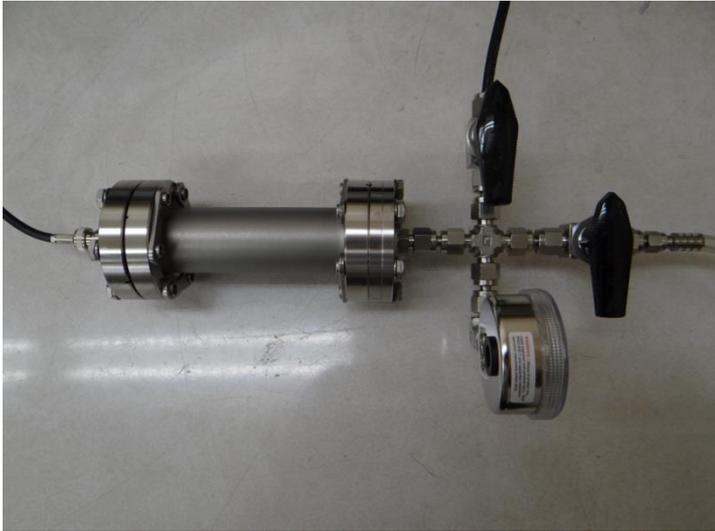
1 to 2.5 μm thick Boron containing layer



An example of 5 2mm thick Nanoproportional counters stacked. Need nonconducting spacer

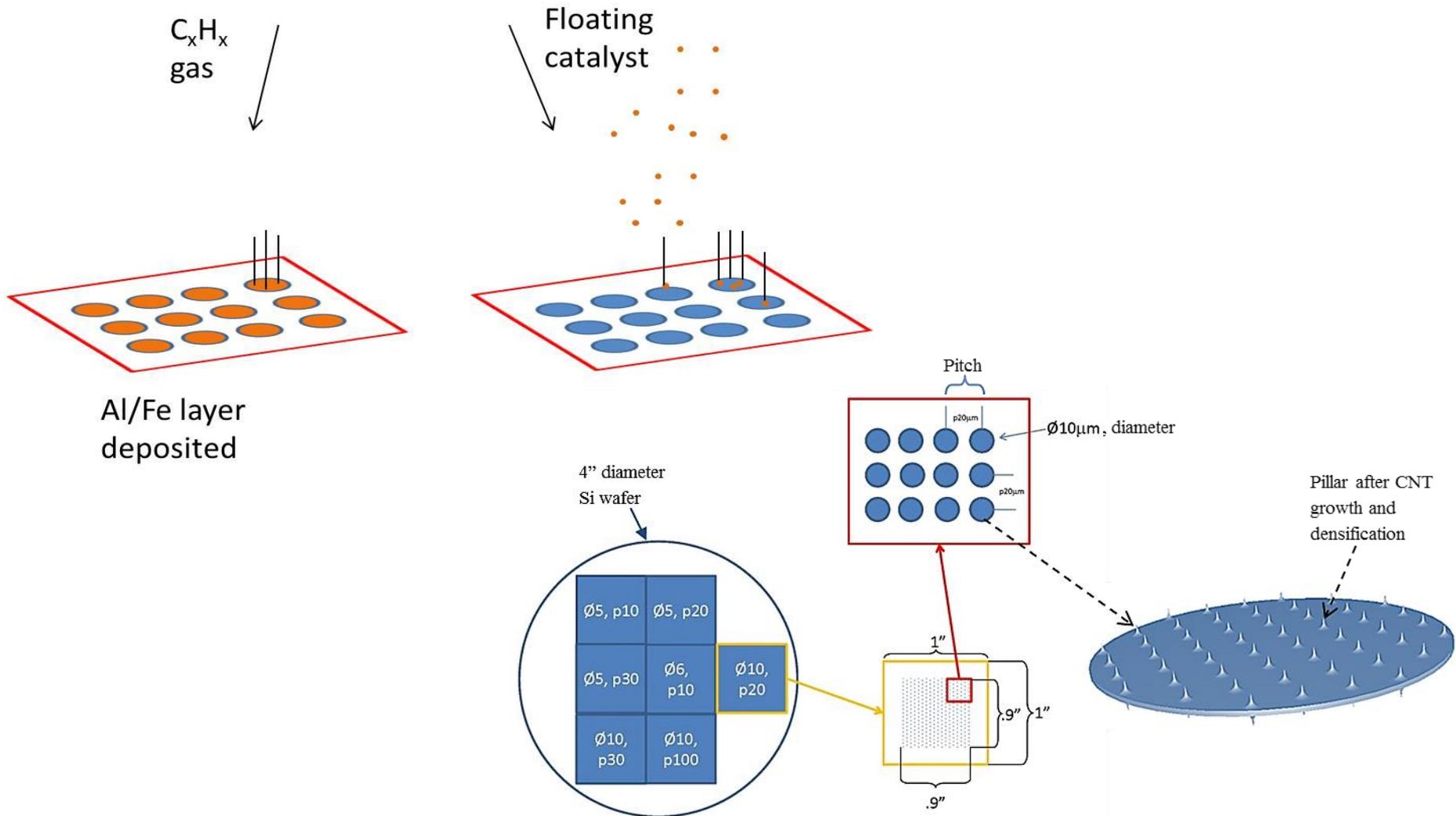
An example of 6 Nanoproportional counters stacked in an alternating pattern. No need for spacer, can share electrodes, and get additional B layer and gas fill volume in total volume.

Device Design

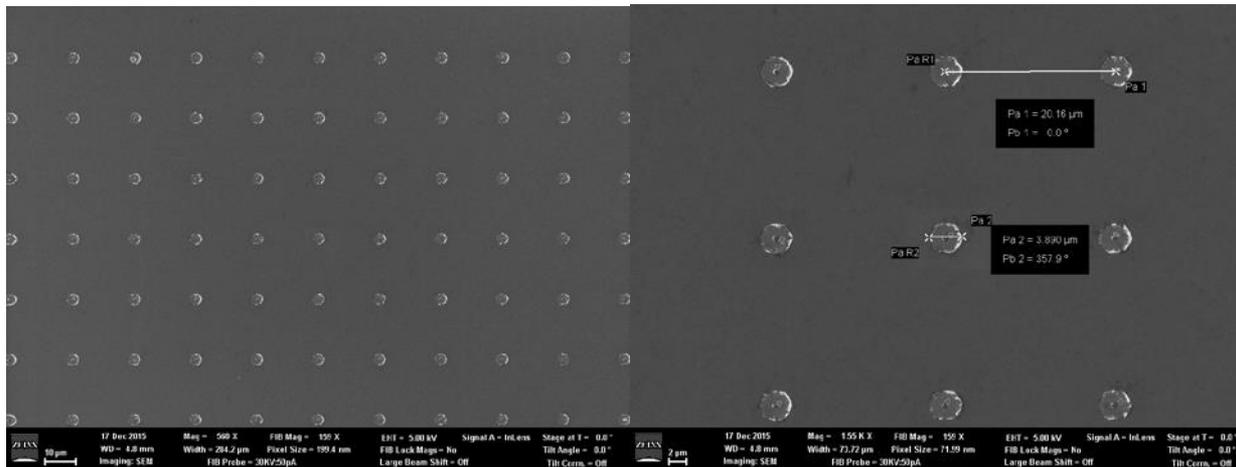
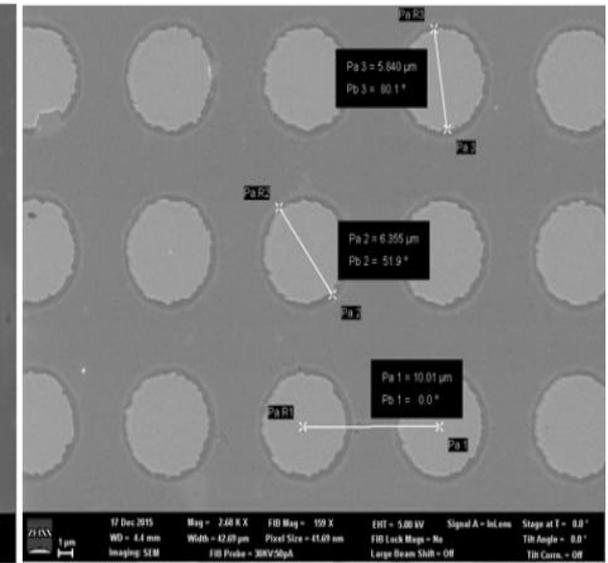
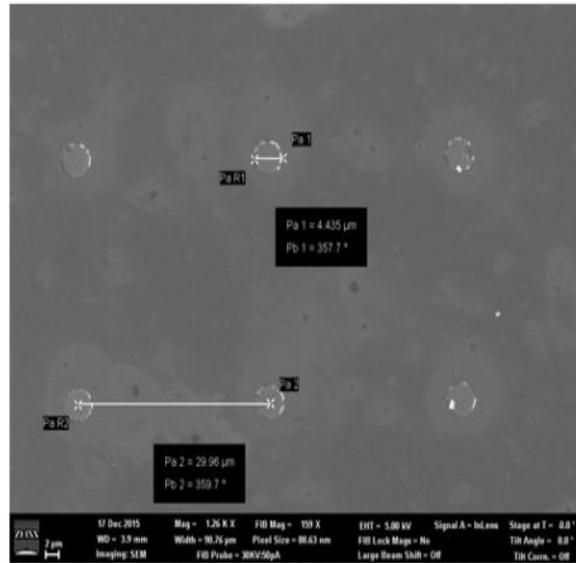
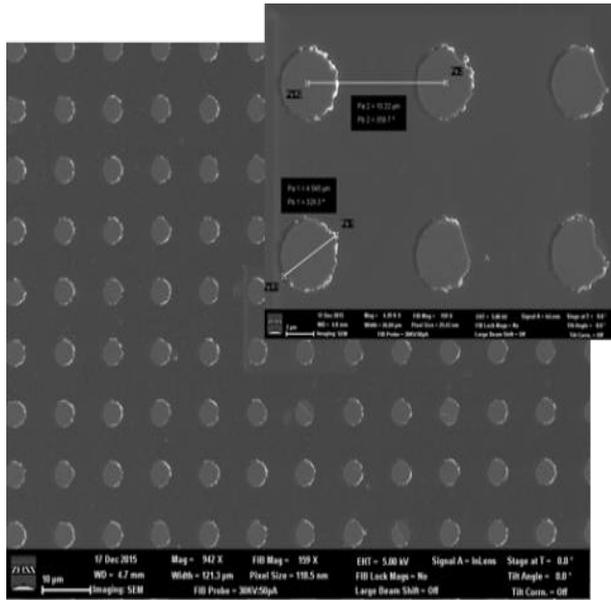


- Current nano-PC packaging
- Prototype of parallel plate detector

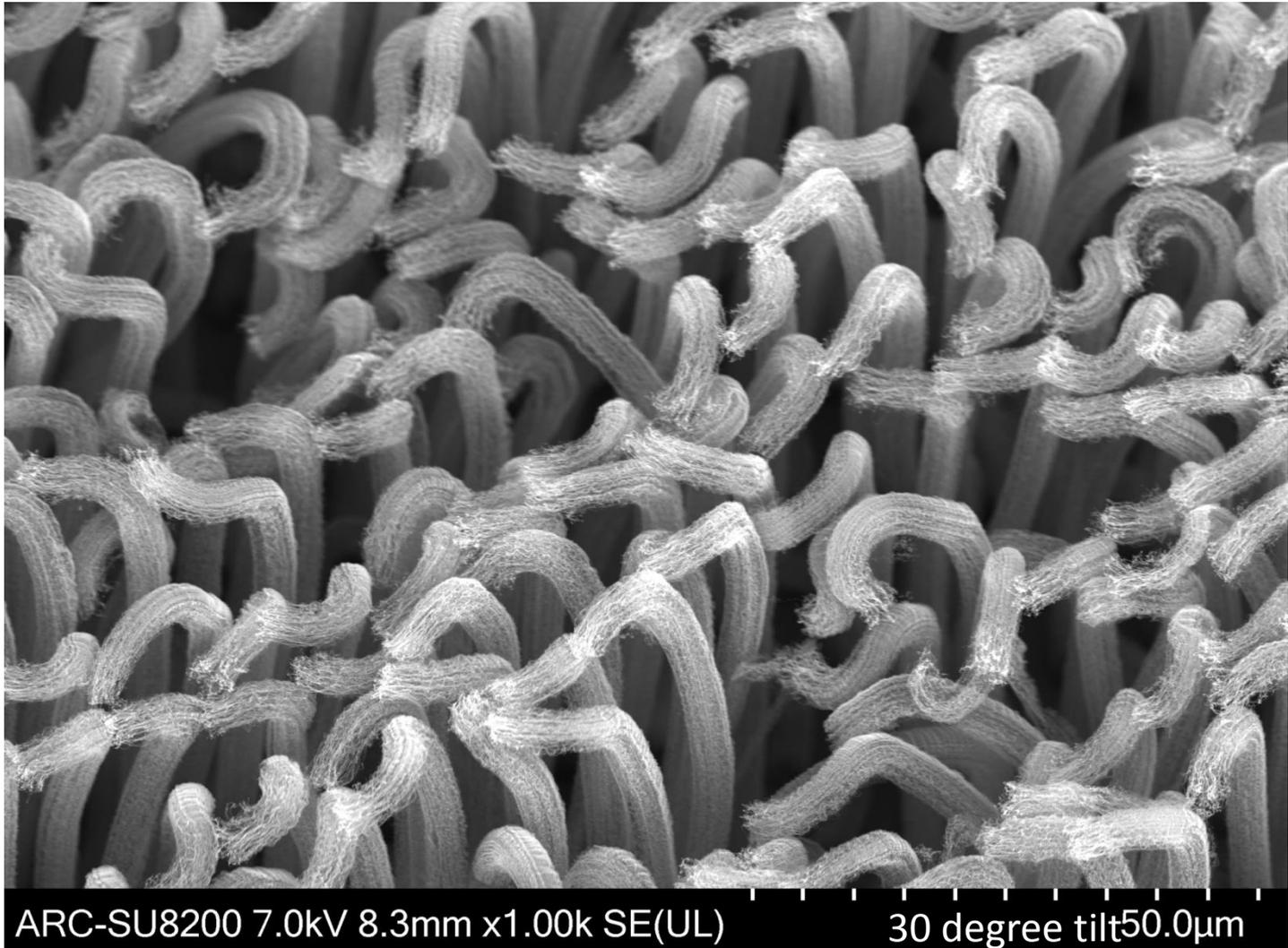
Catalyst Deposition



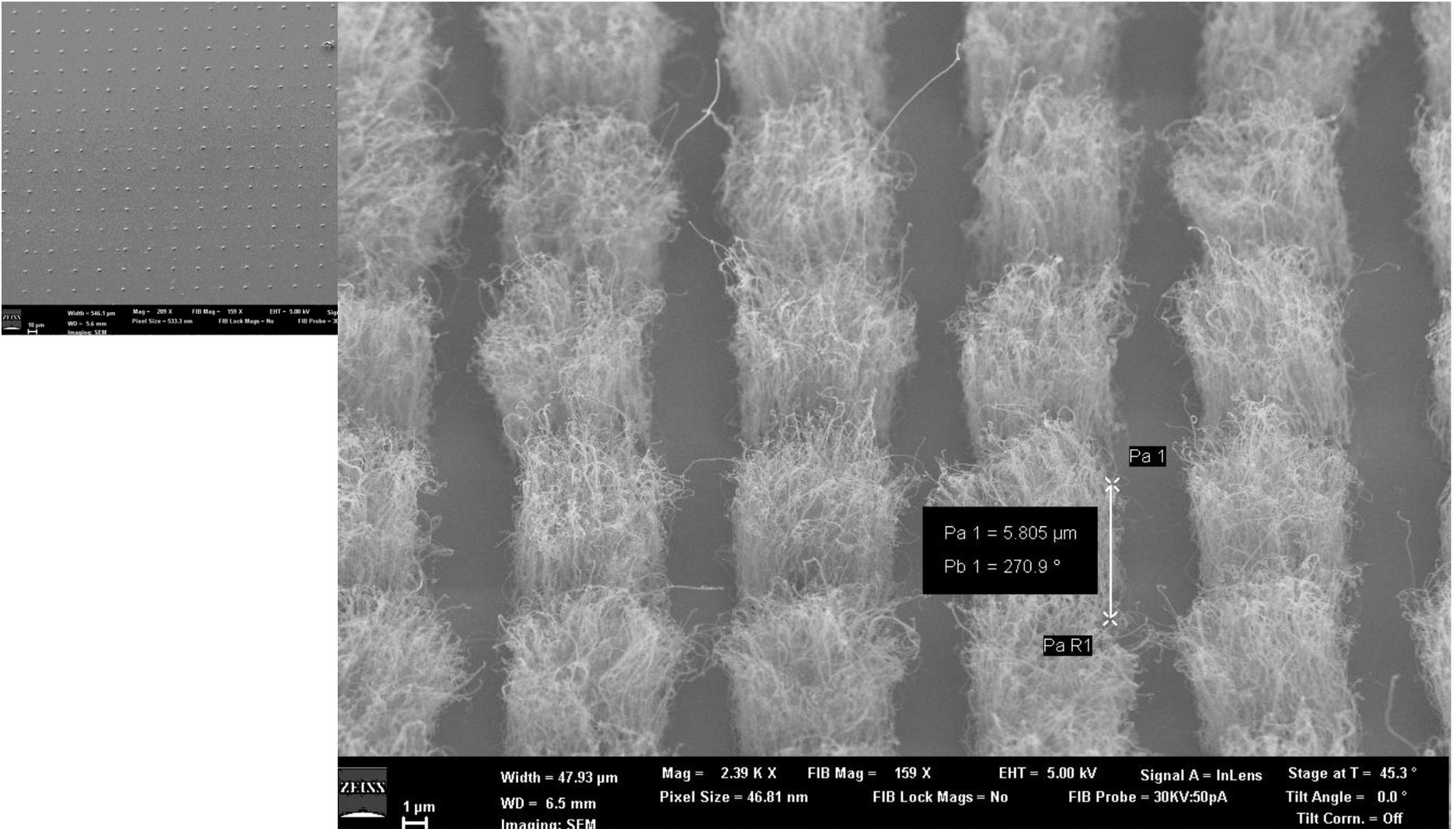
SEM of Catalyst Islands



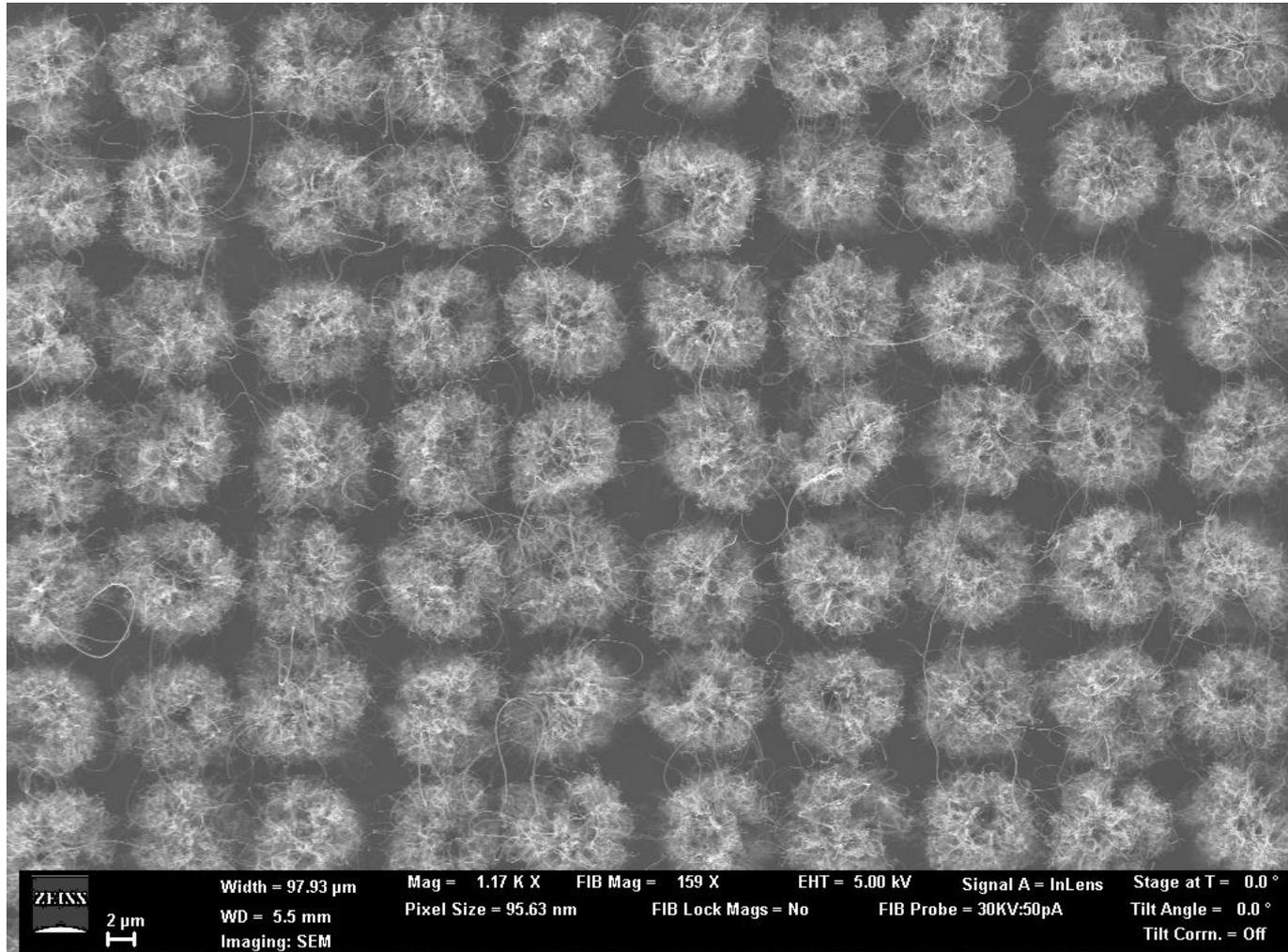
CNT growth



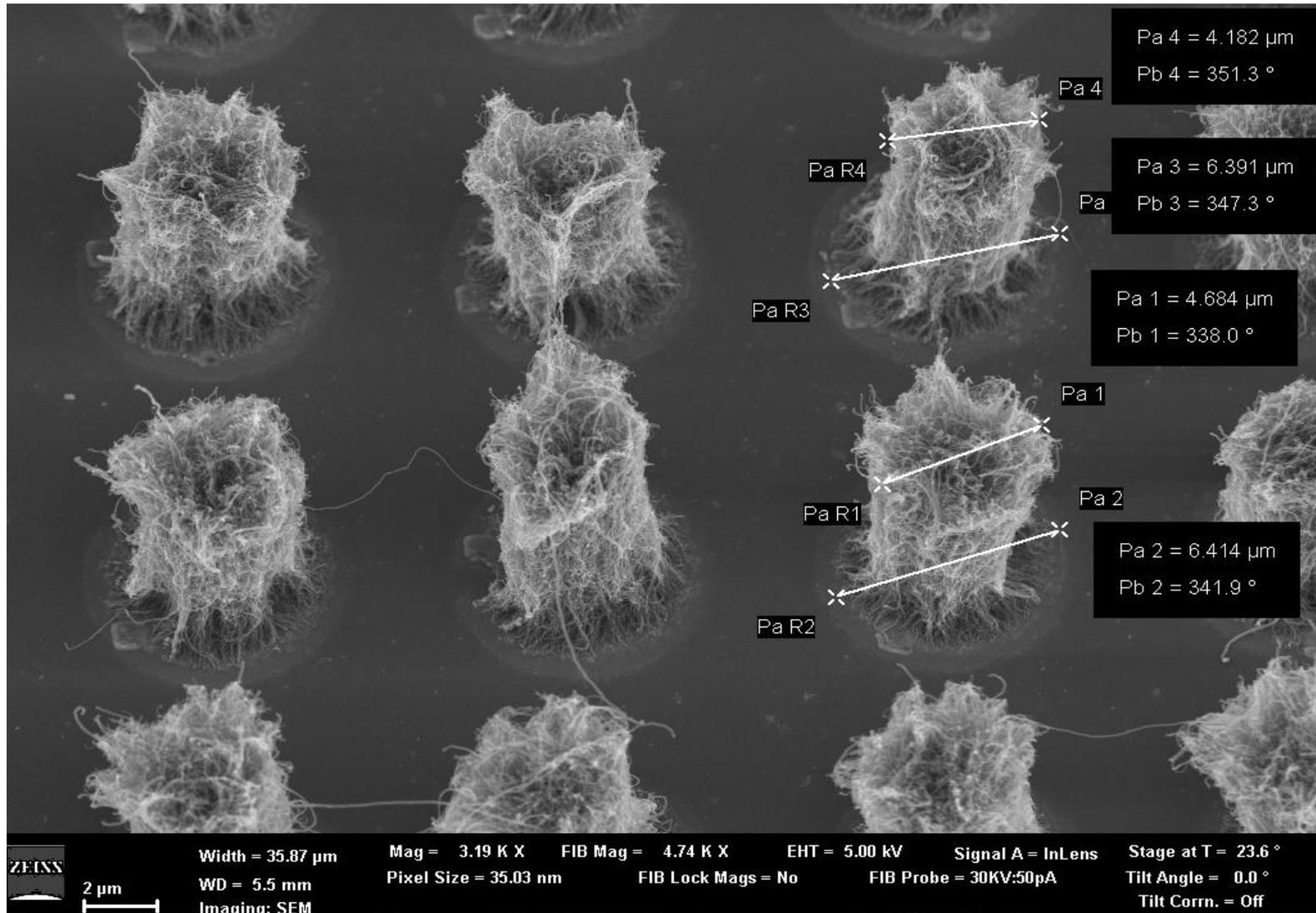
CNT Array growth



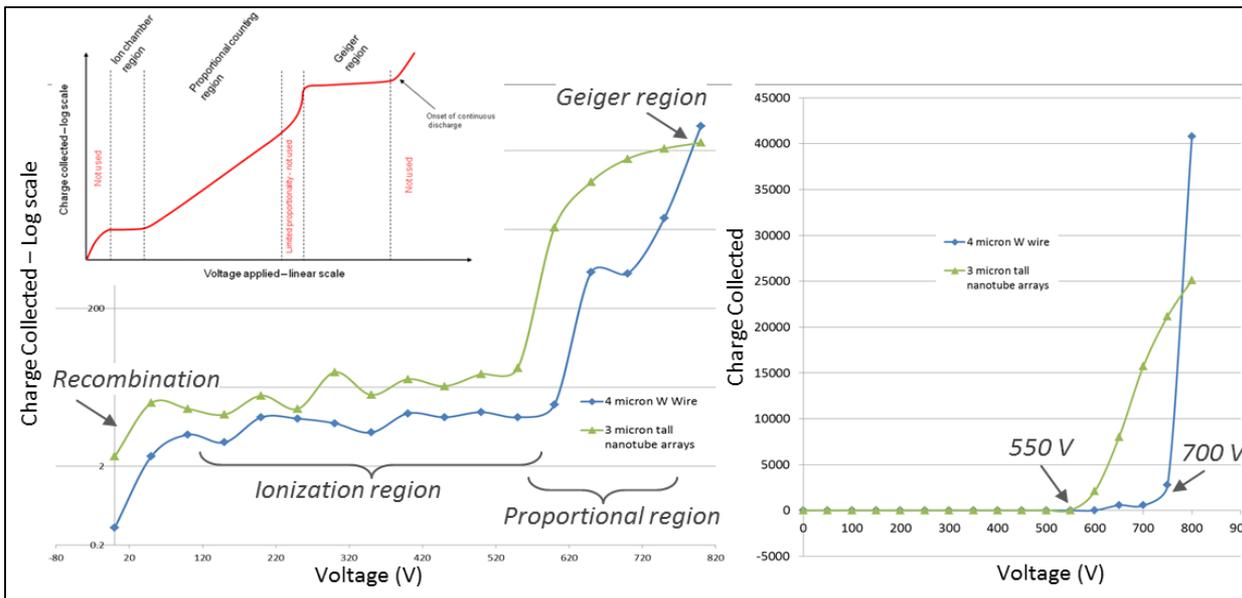
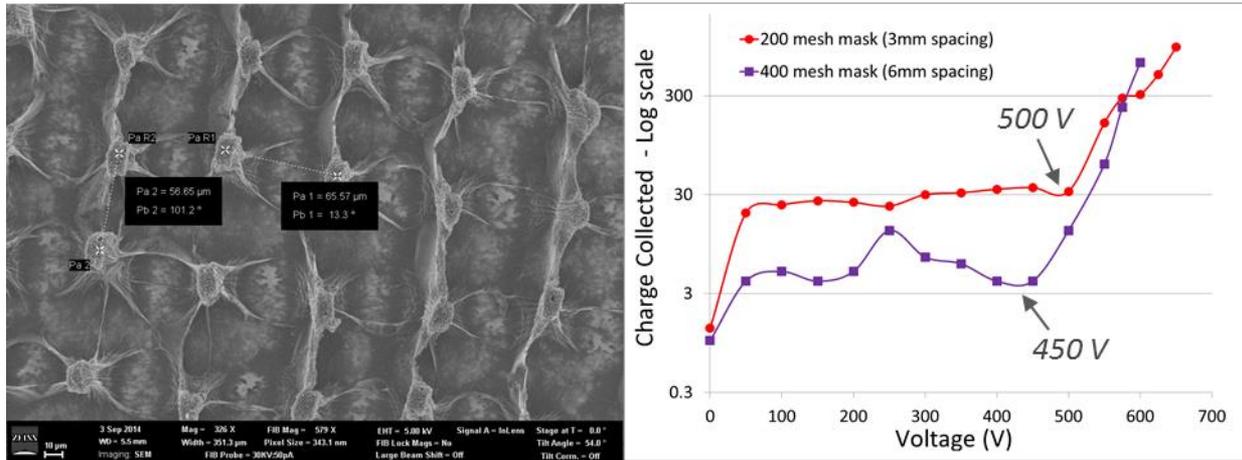
6 micron diameter x 10 micron pitch x
10 micron tall



Densification of the 6x10x10 CNT Arrays



Preliminary results



Summary

- Modeling to determine pitch to height ratio
- Patterning
- Deposition
- Synthesis
- Densification
- Testing

Upcoming work

- Thinner catalyst layers
- Water vapor
- Densification
- SOP's
- Testing
- Prototype build
- Further modeling

Acknowledgements

- Savannah River National Lab
 - Jay Gaillard
 - Matthew Howard
 - Steve Serkiz
 - Lindsay Sexton
 - Brent Peters
- Clemson University
 - Tim Devol
- NTL
 - Chris Beauchamp
 - Rich Czerw
- DoE Nuclear Physics STTR Grant Number: DE-SC0011350

Thank You

Matthew Craps



mcraps@nanotechlabs.com
(336)849-7474

Questions?