

# Area X-ray Pixel Array Detectors for Time-resolved Synchrotron Applications

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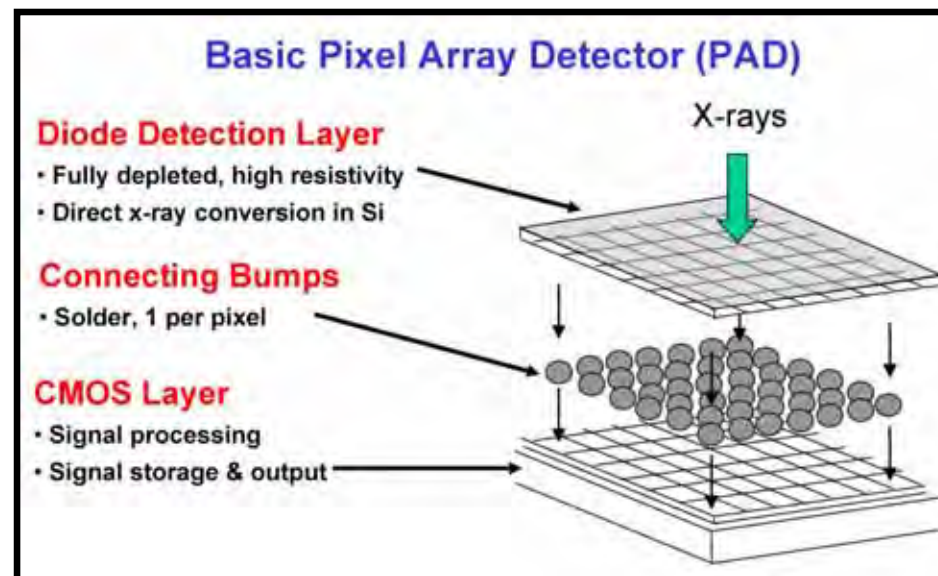
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# The Need

- **Detector capabilities are the BIGGEST limitation on better utilization of existing, much less future, synchrotron sources.**
- **Effectively, billions of dollars of investment are being poorly used.**
- **Pixel Array Detectors (PADs) are one of the most promising detector technologies.**



# PADs come in two varieties

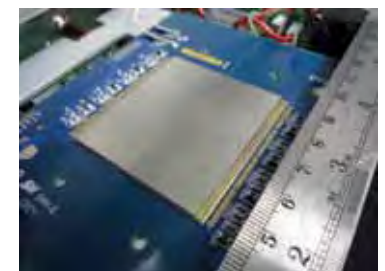
## Photon counting PADs

- Front ends count each x-ray individually. Existing variants include Pilatus (Dectris), Medipix.
- Drawback for high-speed imaging: Count-rate limited by electronics to  $\sim 10^6$  -  $10^7$  x-rays/pix/sec.



## Integrating PADs

- Use an integrating front-end to avoid the count-rate bottleneck.
- Capable of handling enormous count-rate. Only practical case for most XFEL and many ERL expts.
- Existing variants include Cornell-LCLS, Cornell-ADSC, Acrorad



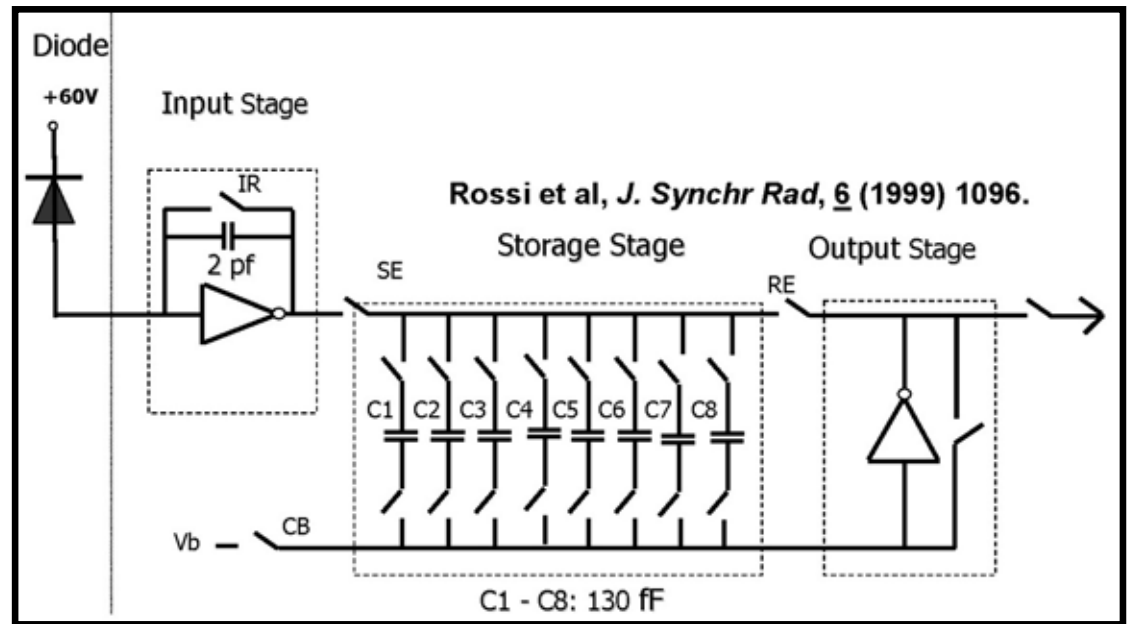
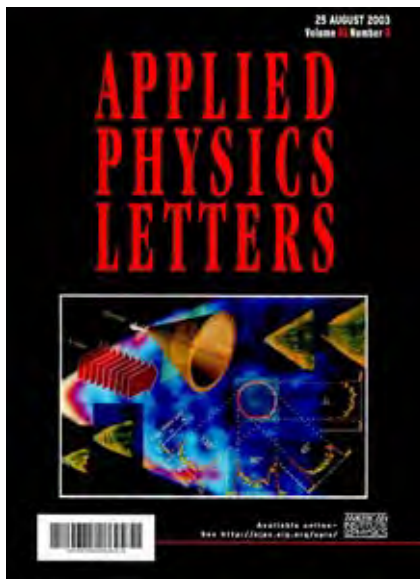
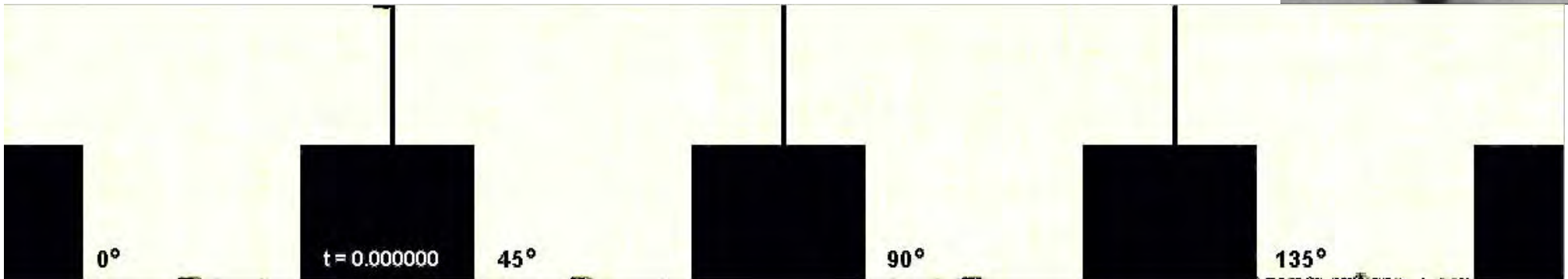
My remarks will focus exclusively on integrating PADs.



# PAD #1

## Gasoline fuel injector spray

Operated at instantaneous rates of  $\sim 10^{13}$ /pix/s



Collaboration with Jin Wang's group at APS. Recent work: Liu *et al.*, *Appl. Phys. Lett.* **94** (2009) 184101

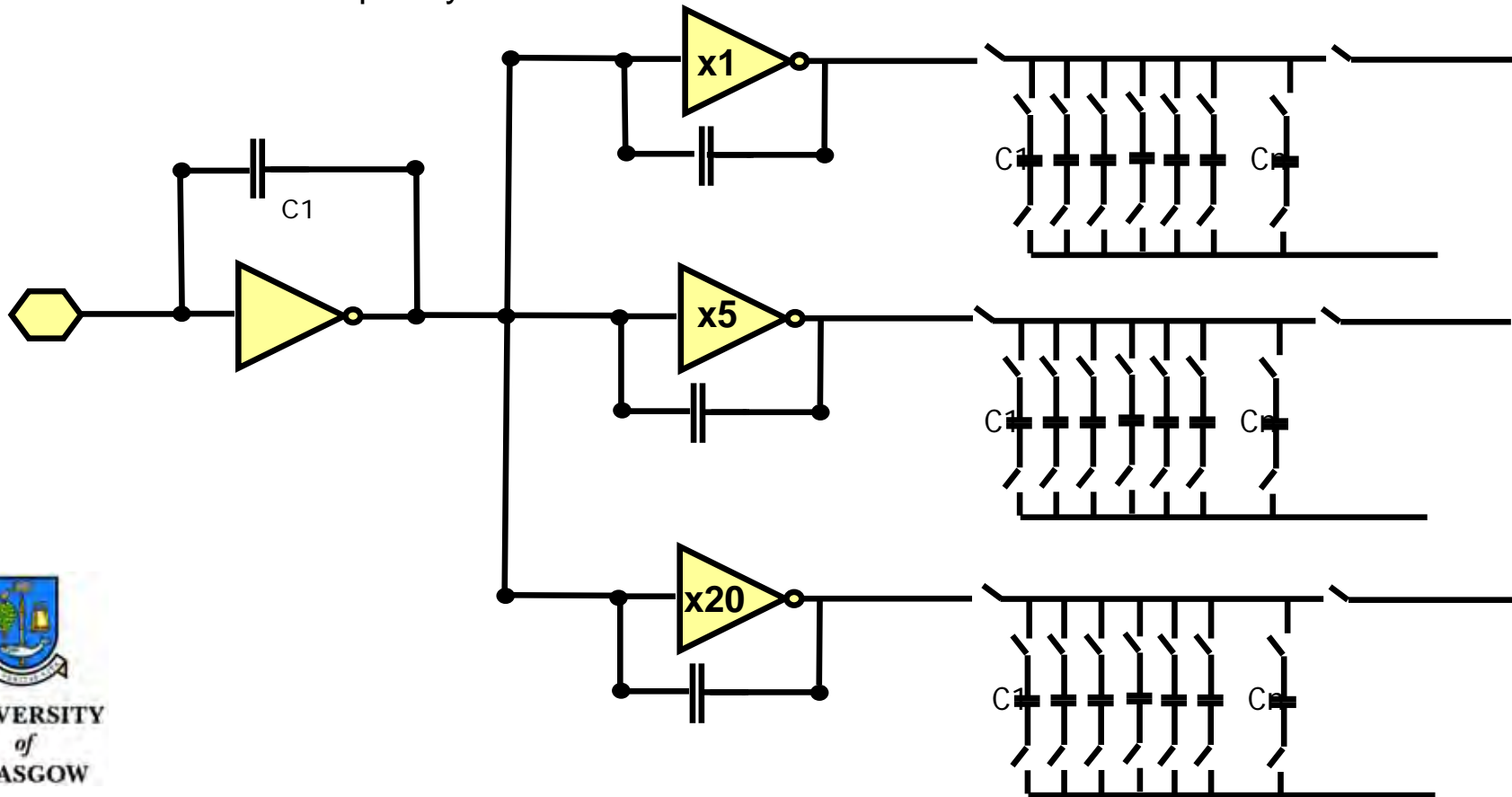


# The Large Pixel Detector

## > Multi-Gain Concept

- > Dynamic Range Compression required
- > Relaxes ADC requirements
- > Fits with CMOS complexity

## Threefold analogue pipeline On-chip ADC



(M. French, STFC)

> STFC/RAL

> University of Glasgow

H. Graafsma | Cornell December 2009 | Page 5



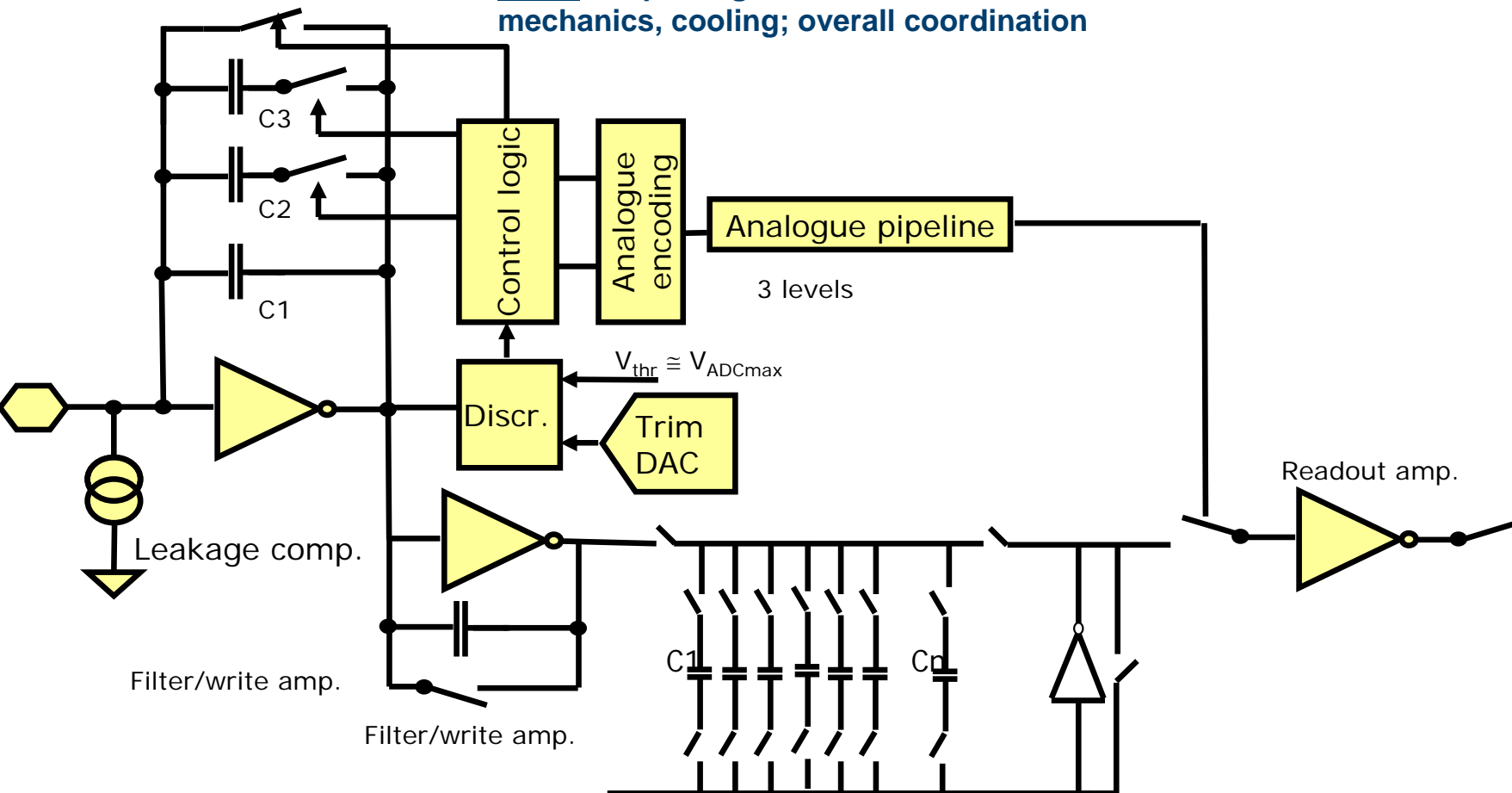
# The Adaptive Gain Integrating Pixel Detector

PSI/SLS -Villingen: chip design; interconnect and module assembly

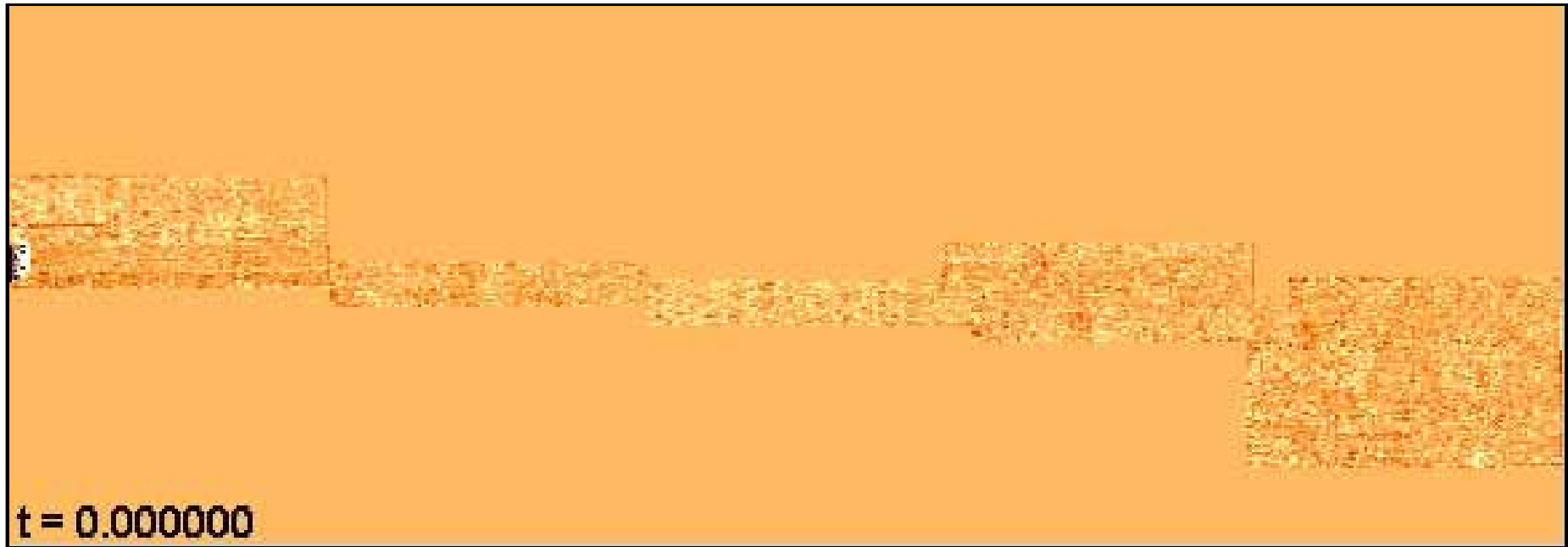
Universität Bonn: chip design

Universität Hamburg: radiation damage tests, “charge explosion” studies; and sensor design

DESY: chip design, interface and control electronics, mechanics, cooling; overall coordination



# Diesel fuel injector spray

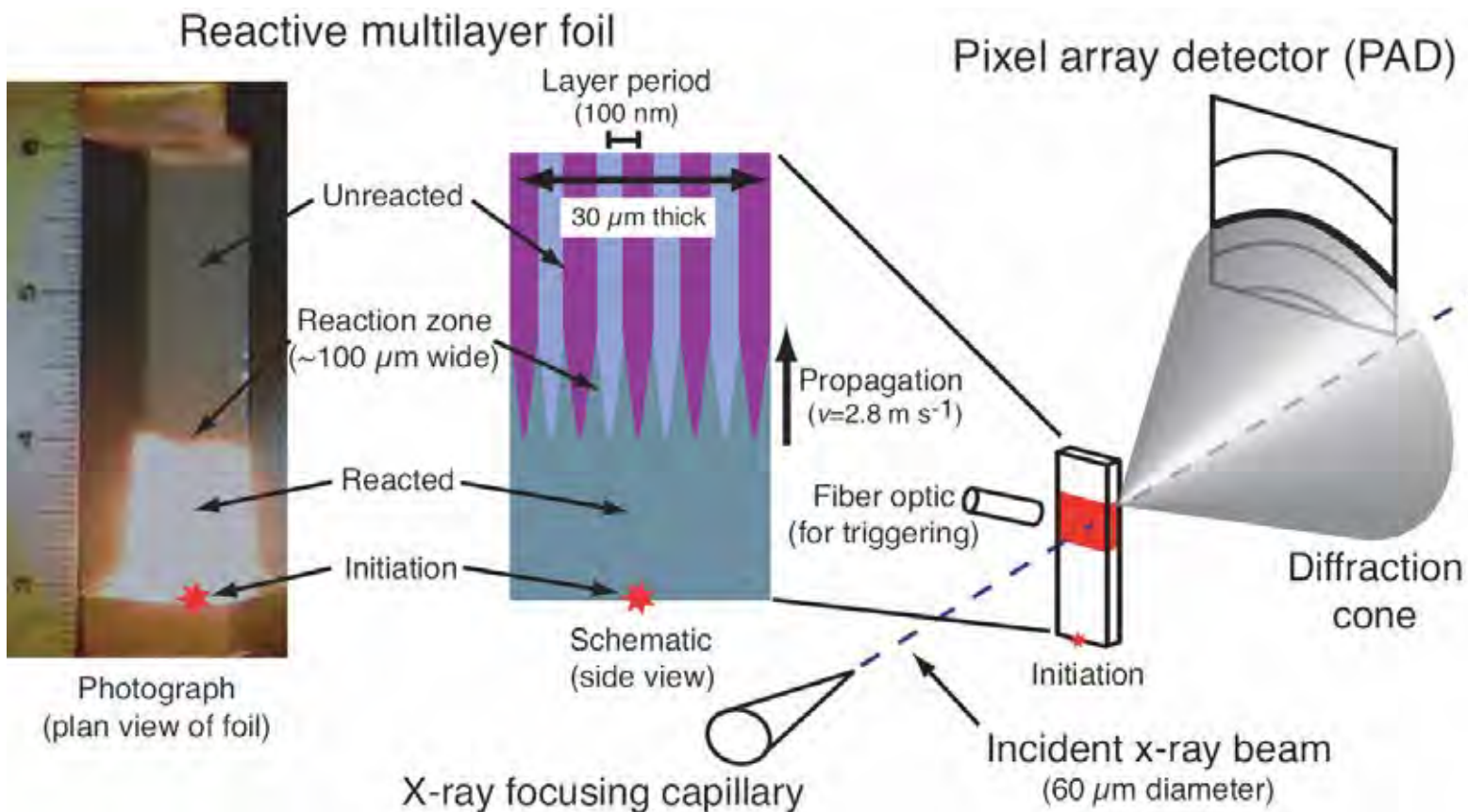
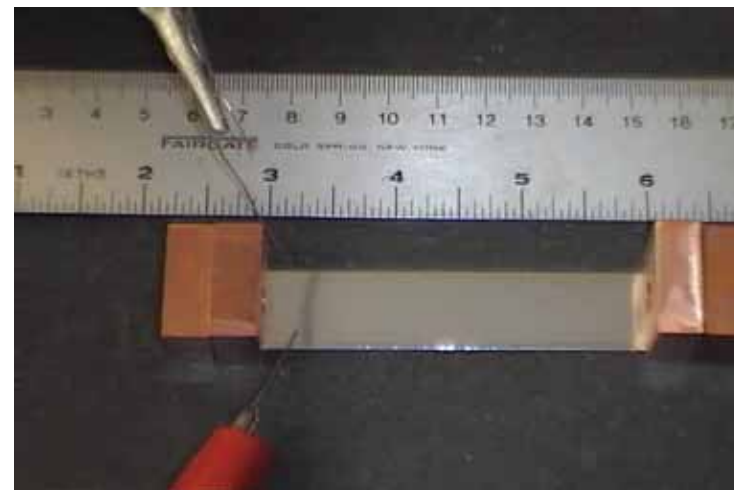


A. MacPhee, *et al*, Science (2002). **295**, 1261-1263.

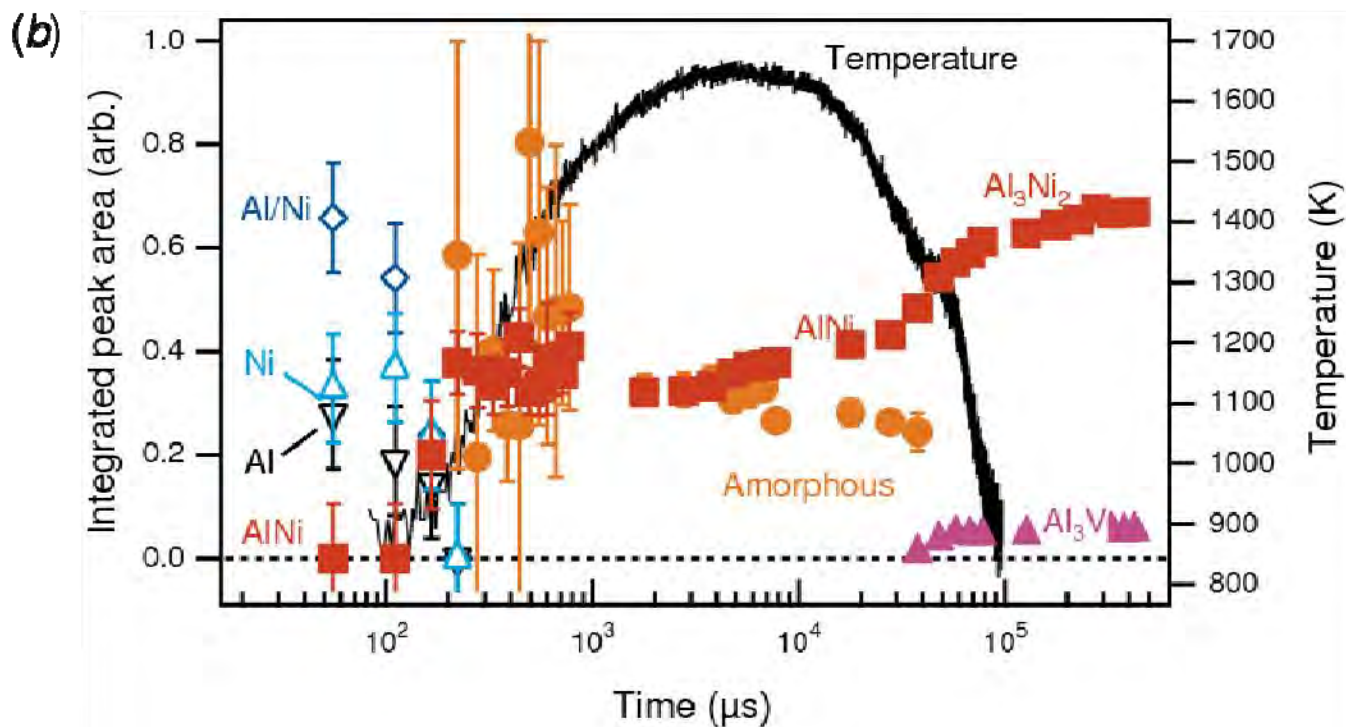
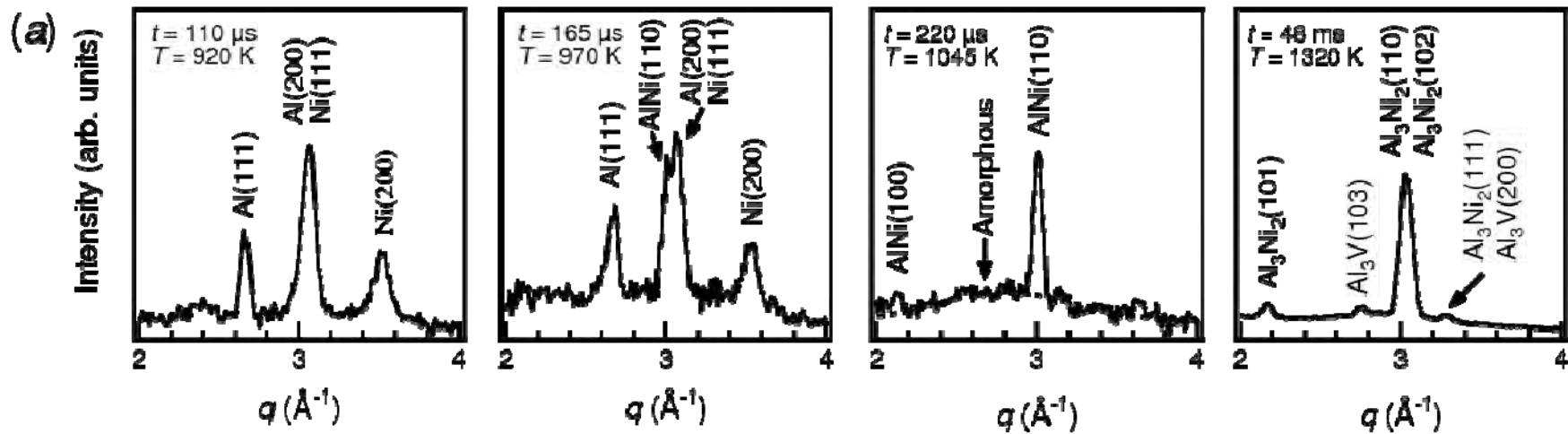
Collaboration with Jin Wang's group at APS. Recent work see Im *et al.*, Phys. Rev. Lett. **102** (2009) 074501  
Papers: see refs at end of talk: #272, 244, 241, 238, 209, 191, 179, 161, 153, 148, 141.



Collaboration w/ Todd Hufnagel at JHU.

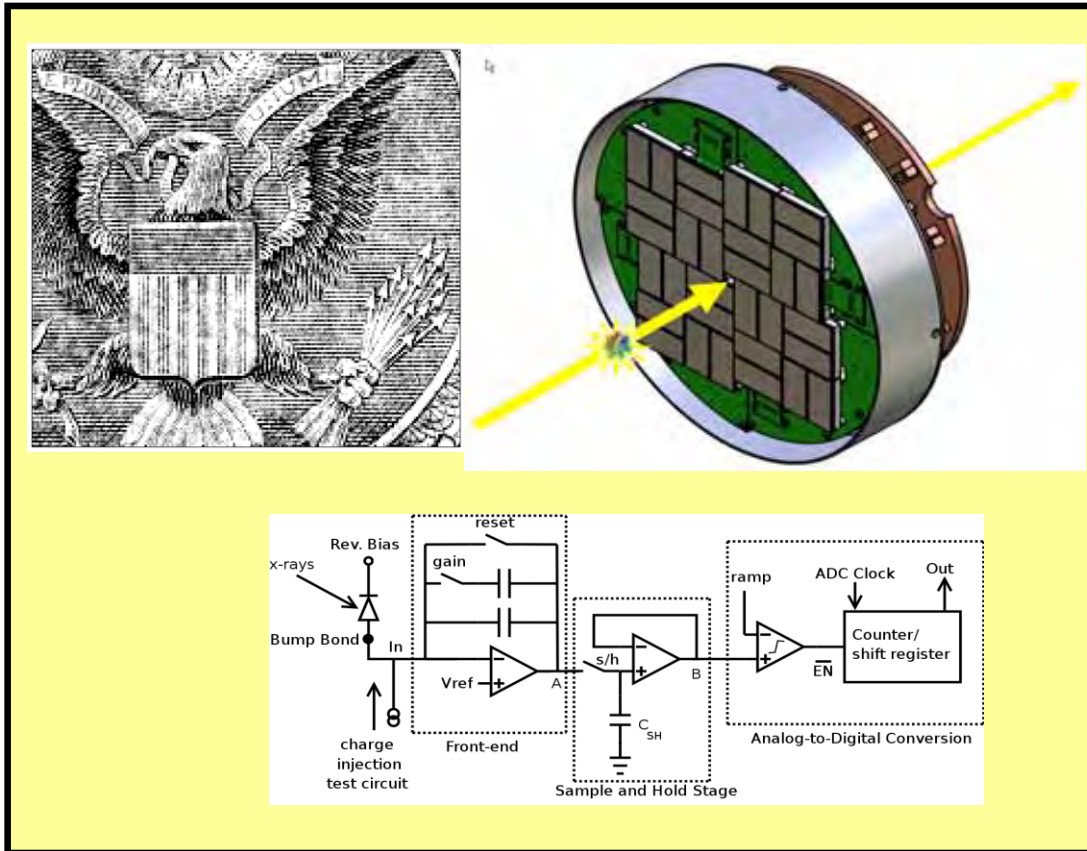






J. C. Trenkle, L. J. Koerner, *et al.* Phase Transformations During Rapid Heating of Al/Ni Multilayer Foils, *Applied Physics Letters* (2008) 93, 081903.





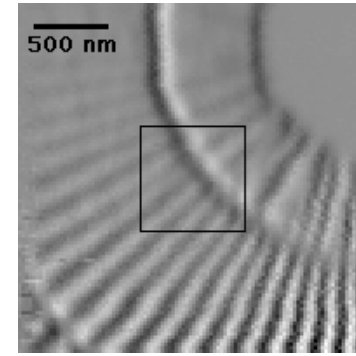
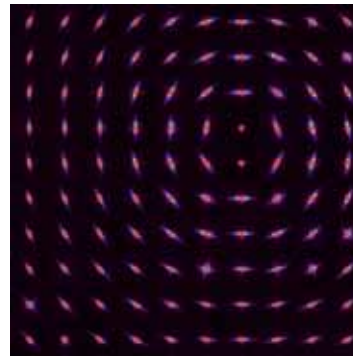
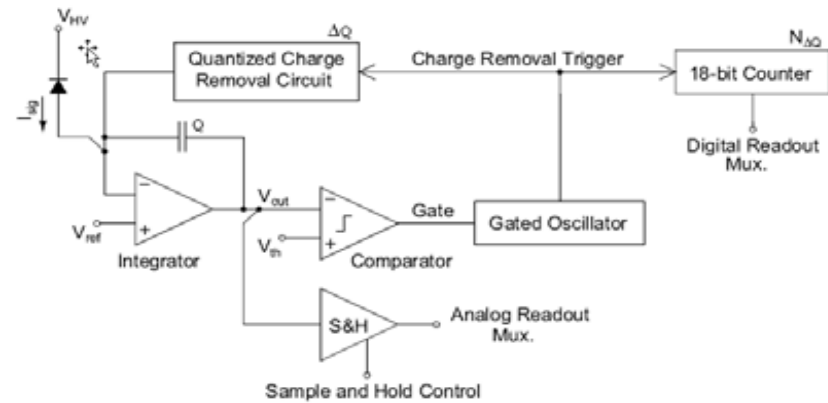
## PAD #2: LCLS PAD

- **Cornell role: Design PAD chips, build single chip, cooled detector to spec. Completed.**
- **SLAC role: Build mosaic & mechanicals, off-chip electronics, calibrate.**
- **0.5 GB/s, 50 TB/day, continuously!**
- **Papers: See refs at end of talk: #225, 230, 243, 246, 267**
- **Most recently applied at CHESS to monitor real-time nanotube forest growth – collaborations with John Hart et al at Mich. State U. (In preparation).**



## PAD #3: Mixed-Mode PAD

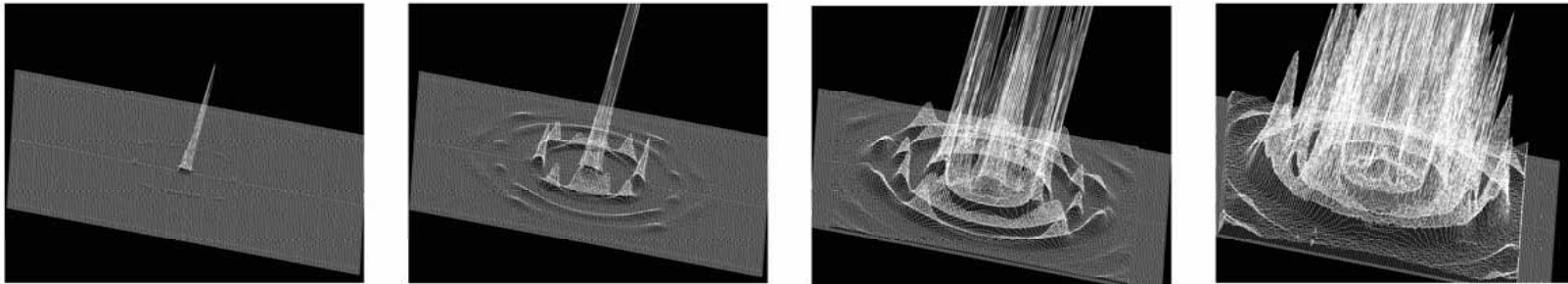
<b>PAD Tile Format</b>	<b>128 x 128 pixels</b>
<b>Pixel Size</b>	<b>150 <math>\mu\text{m}</math> x 150 <math>\mu\text{m}</math></b>
<b>Frame Rate</b>	<b>Up to 1,000 Hz</b>
<b>Read Noise</b>	<b>0.3 X-ray [12 keV] / pix</b>
<b>Well Capacity</b>	<b><math>2.6 \times 10^7</math> X-ray [12 keV]/pix/frame</b>



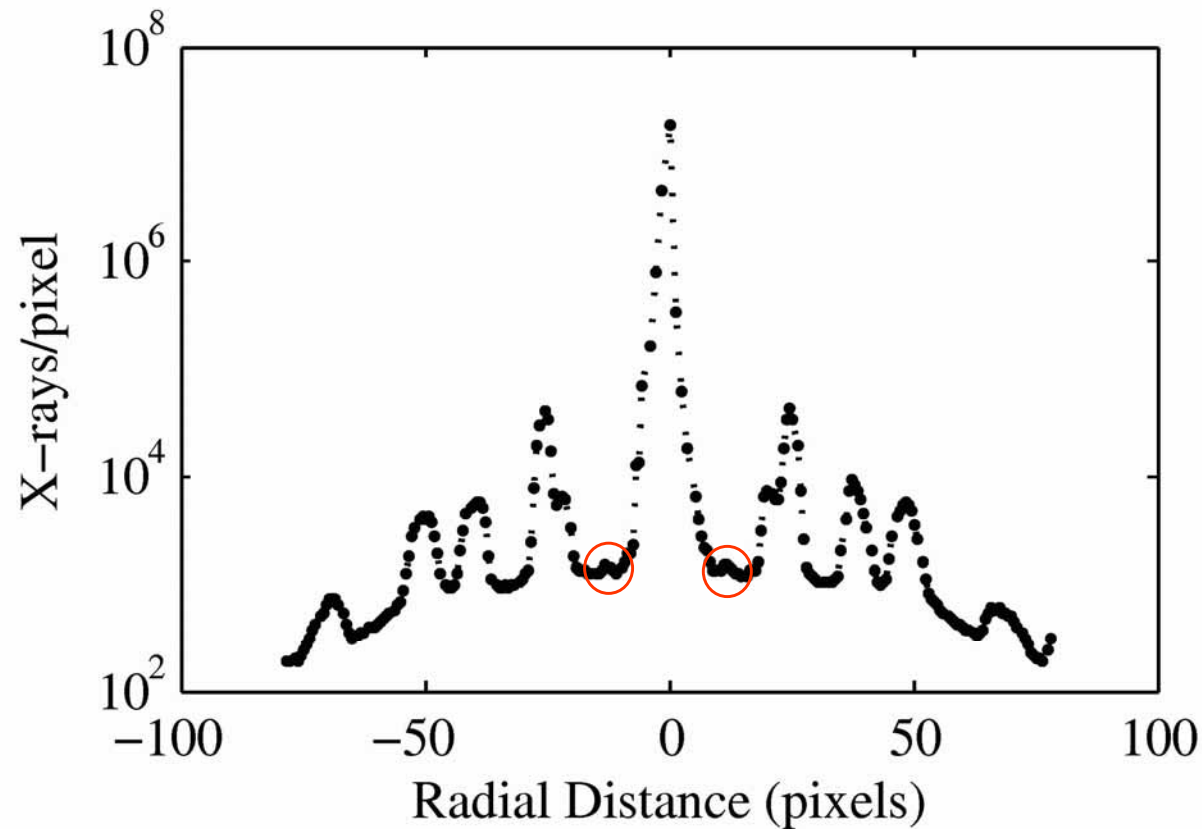
- Cornell role: Design PAD chips, build single chip, cooled detector to spec. Completed.
- ADSC role: Build large detectors & vend. In process.
- 65 MB/ASIC/s. For a 1k x 1k this is 400 TB/day, continuously!
- Papers: see refs at tend of talk #196, 226, 265
- In process of building mosaic detectors for CXI, SAXS and other applications.



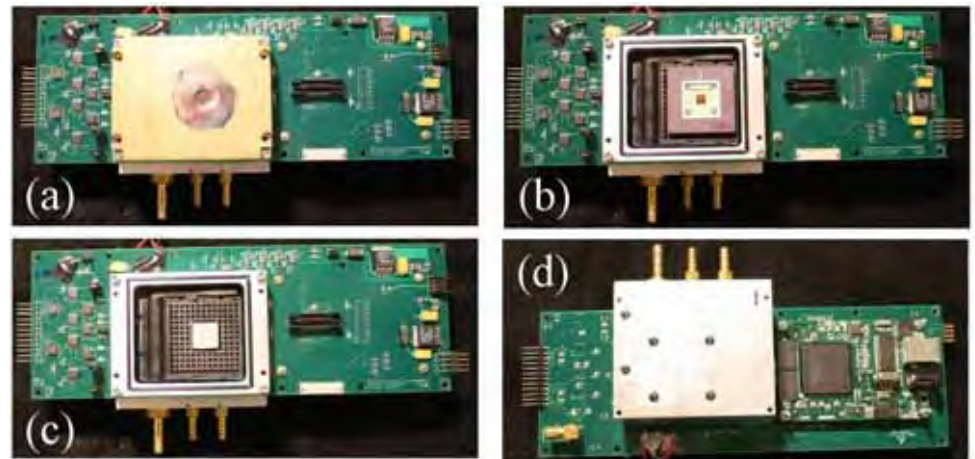
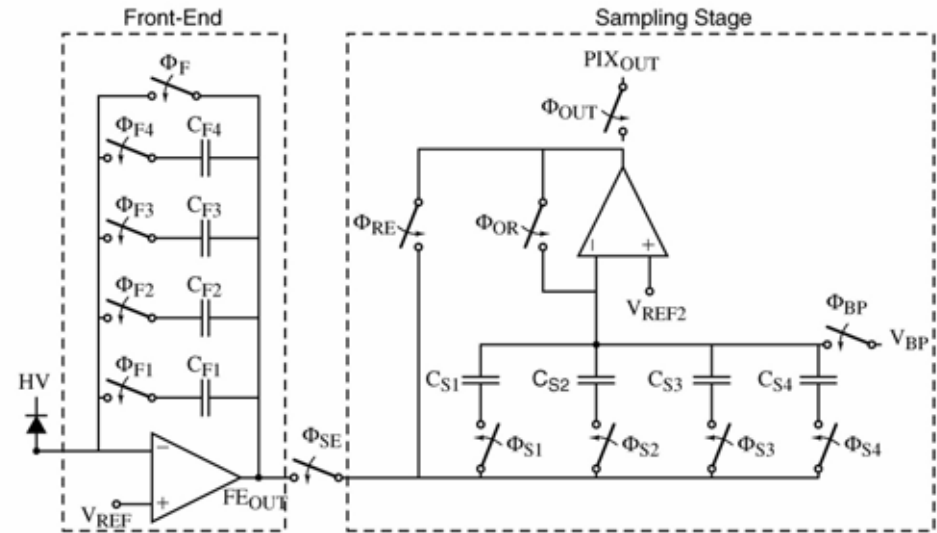
# Mixed-Mode PAD has a HUGE dynamic range



MMPAD. AI @ CHESS F2. 1 sec expos. **No Beamstop!**



PAD #4: KECK PAD	
Parameter	Target Value
Noise	< 0.5 x-ray/pixel/accumulation
Minimum exposure time	150 ns for 8-bit imaging 1 $\mu$ s for full-well imaging
Capacitor well depth	2000 – 4000 x-rays
Nonlinearity (% full well)	< 0.2%
Diode conversion layer	500 $\mu$ m thick Si
Number of capacitor wells/pix	8
Full chip frame time	1 msec/frame, e.g., 8 msec for 8 capacitors
Radiation lifetime	> 50 Mrad at detector face @ 8 keV
Pixel size	150 $\mu$ m on a side, or 128 x 128 pixels per IC
Detector chip format	2 x 4 chips = 256 x 512 pixels
Dark current	2 x-rays/pix/sec



- Designed for single bunch imaging at storage rings, e.g., APS.
- ASIC funded by Keck Foundation. Off- chip FPGA test bed via DOE-BES
- Status: Pixel developed, 16x16 detector built and tested. Meets spec. Full ASIC in fab.
- Papers: see refs at end of talk: #250,264



**The PAD development cycle is long, often 5 or more years.**

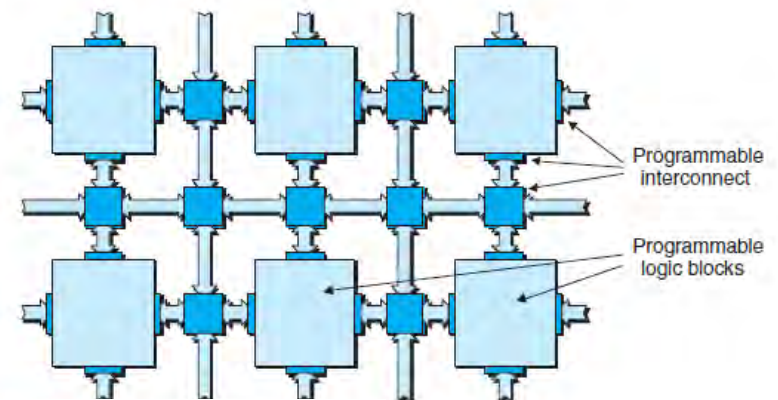
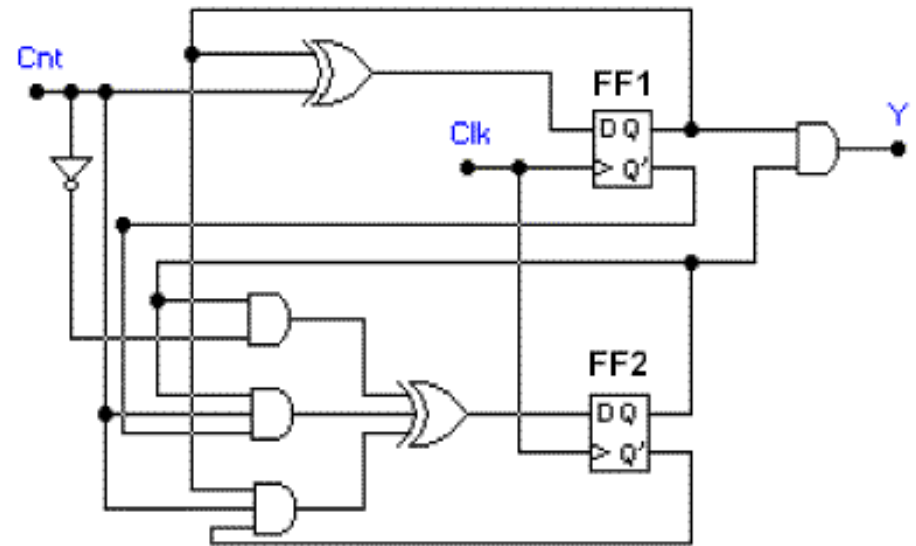
**What can we do to shorten the development time?**

**FPGA-based PADs**



# What is an FPGA

- *Field programmable gate arrays.*
- **FPGAs are digital integrated circuits that:**
  - contain configurable (programmable) blocks of logic and interconnects
  - Can be reconfigured, or programmed, “in the field” to perform a great variety of tasks. Firmware.
  - Large numbers of input/output (I/O) pins for interfacing
  - Fast powerful massively parallel processing engine.
  - Contains internal ultra-fast RAM that can be distributed across an application



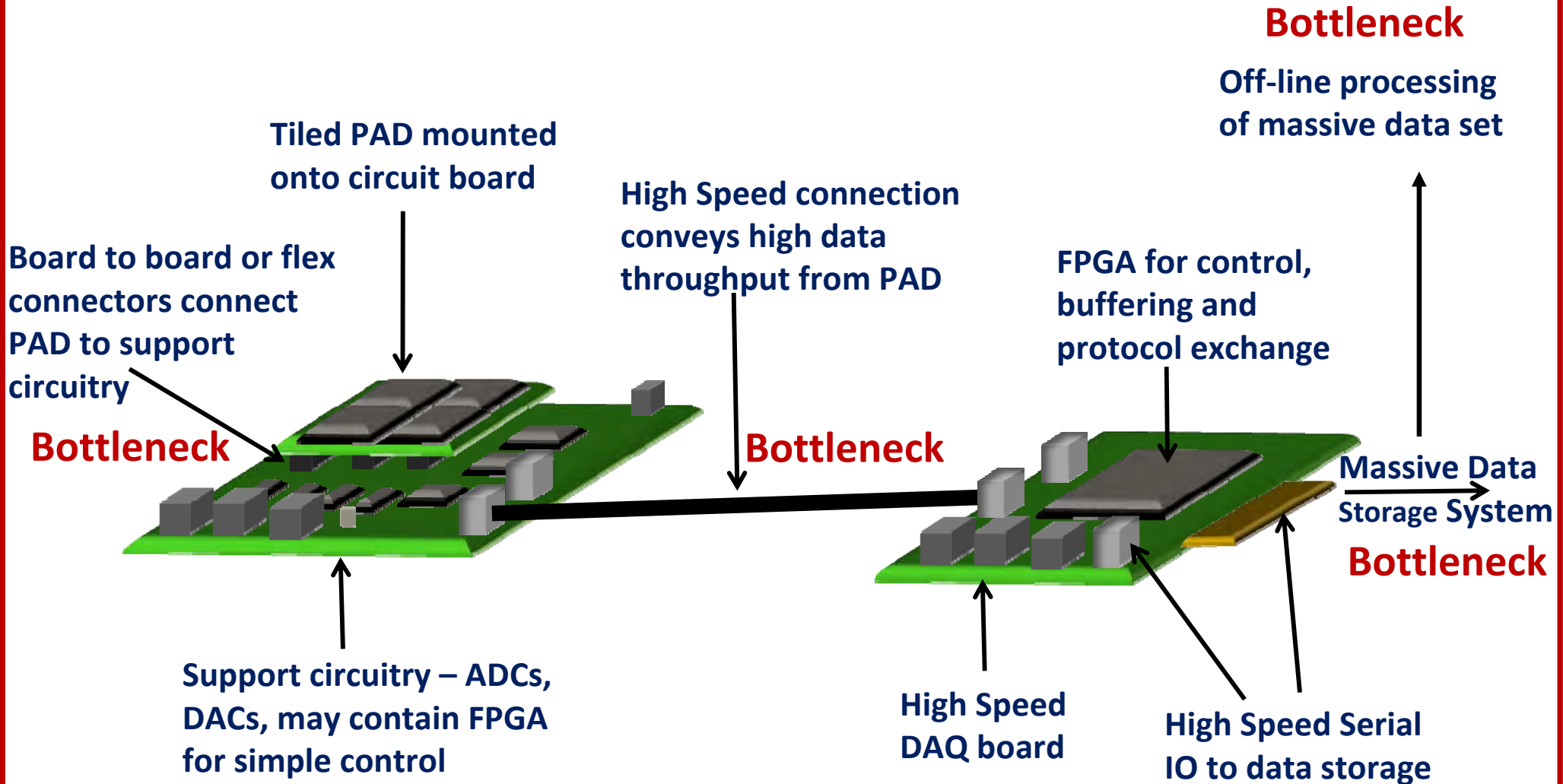
# FPGAs Processing Power over Time

Device Family	Logic Cells	Maximum Block RAM	DSP slices	PCI Express interfaces	Maximum User IO	Ultra-fast IO
Virtex 4	142,00	6 Mbits	512	0	960	24
Virtex 5	330000	18 Mbits	1056	4 (2 soft)	1000	48
Virtex 6	549,888	38 Mbits	2000	4	1200	48
Virtex 7	1,954,560	56 Mbits	3900	4	1200	72





# Typical DAQ System for PADs



# Long Term Goals of DOE-BES Project

- Remove bottlenecks via mating of detector CMOS ASIC and the FPGA so that the FPGA is an *integral resident part of the detector*, rather than just a part of the control hardware.
- Fast, simple pixel integrating front end.
- FPGA back-end whose reconfigurable implementation can be tailored to meet various applications.
- Configurations being considered (with no hardware changes):
  - MHz autocorrelator/pixel speckle detector
  - X-ray lock-in per pixel detector
  - Sequential snapshot in log-time detector



# Implementation: Multi-Pronged Strategy

1. Extend capability of existing ASICs (e.g., MMPAD and Keck PAD) by developing wide-bandwidth off-ASIC electronics to an FPGA platform to make a firmware reconfigurable system. **Status: Circuit boards are in design and fab.**
2. Test this by application to challenging time-resolved science problems, such as high count rate coherent x-ray imaging. **Status: Plans have been discussed with beamline scientists at the APS and Swiss Light Source.**
3. Develop new pixels and ASICs specifically designed for mating with FPGAs. These will eventually be scaled into full-sized detectors (e.g., “FPGA-PAD”) and tested with, e.g., x-ray speckle applications. **Status: An ASIC to test pixel ideas will be submitted for fabrication to MOSIS in Sept.**



# Acknowledgements

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- Sol Gruner
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- Marianne Hromalik
- Mark Tate
- Kate Green
- Prafull Purohit

- **Recent members of Cornell Detector Development Group**

- Lucas Koerner (APL, Johns Hopkins)
- Daniel Schuette (Lincoln Labs)
- Matt Renzi (MIT)
- Alper Ercan

- **Sponsors and Collaborators**

- National Science Foundation : NSF-DMR (DMR-0936384)
- Department of Energy DOE-BES (DE-SC0004079) ,DOE-BER (DE-FG02-97ER62443) )
- LCLS Detector Group at SLAC
- Area Detector Systems Corporation (ADSC)/NIH-NCRR
- Keck Foundation



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# END

