

# Synthesizing functional materials for energy research

Sheng Dai

Chemical Sciences Division  
Oak Ridge National Laboratory  
Oak Ridge, TN 37831, USA

Dec. 12, 2023  
(BESAC Meeting)

ORNL is managed by UT-Battelle, LLC for the US Department of Energy

# Academy Family

## Past:

Abney, Carter W.; Bagri, Prashant; Bai, Yin; Baker, Gary A.; Baker, Shirla; Bao, Lili; Bauer, J. Chris; Bell, Jason R.; Binder, Andrew; Bouvy, Claire; Brooks, Rachel; Brown, Suree S.; Burleigh, Mark C. (deceased); Cai, Yinchun Chai, Songhai; Che, Siyi; Chen, Banglin; Chen, Gang; Chen, Hao; Chen, Nanqing; Cleemann, Lars N.; Cui, Guo-Kai; Dahaudt, Jeremy; Das, Sadananda; Ding, Shunmin; Dolzchnikov, Dmitriy; Fang, Youxing; Fleshman, Allison; Formo, Eric; Fulvio, Pasquale F.; Gao, Haijun; Gao, Yuanyiu; Gorka, Joanna; Guan, Hongyu; Guo, Bingkun; Guo, Wei; Hillesheim, Patrick C.; Hou, Chia Hung; Hou, Xisen; Huang, Kuan; Huang, Jingfang; Im, Hee-Jung; Jafta, Charl J.; Jiang, De-en; Jiang, Xueguang; Jiang, Wei; Jie, Kecheng; Jin, Xianbo; Jin, Tian; Ju, Yuhong; Kesanli, Banu; Kong, Liyun; Lee, Byunghwan; Lee, Je Seung; Leng, Yan; Li, Haiying; Li, Ling; Li, Meijun; Li, Meiyi; Li, Mingtao; Li, Peipei; Li, Zuojiang; Liang, Chengdu; Liao, Chen; Liu, Fujiang; Liu, Jisheng; Liu, Miaomiao; Liu, Rui; Liu, Xiaofei; Liu Zigang; Lu, Hanfeng; Lu, Ziyang; Lukoosi, Michelle; Lyu, Hailong; Ma, Guicen; Ma, Zhen; Martin, Halie; Mayes, Richard T.; Mehio, Nada; Makote, R. D.; Mote, KC M.; Nelson, Kimberly M.; Neti, Venkata S.; Okejiri, Francis; Oyola, Yatsandra; Pan, Zhengwei; Peng, Honggeng; Powell, Jonathan; Qiao, Zhen-An; Schott, Jennifer A.; Shan, Weida; Shen, Yinlin; Shin, Y. S.; Stankovich, Joseph J.; Sun, Xiaoqi; Sun, Yifan; Surwade, Sumedh P.; Tao Duan-Jian; Tao, Ronnie; Teague, Craig;

Tian, Chengcheng; Tian, Hongwei; Tian, Tao; Wan, Shun; Wang, Congmin; Wang, Gang; Wang, Li; Wang, Xiqing; Wang, Zongyu; Williams, Neil J.; Wu, Peiwen; Xia, Jiexiang; Xiao, Weimin, Xing, Huabin; Xu, Haidi; Xu, Wei; Xu, Wu; Xue, Zimin; Yan Wenfu; Ying, Hongfeng; Yu, Bo; Yuan, C.Y.; Yue, Yanfeng; Zhan, Wangcheng; Zhang, Chenxi; Zhang, Jianan; Zhang, Jingshui; Zhang, Pengfei; Zhang, Zhongtao; Zhang, Zihao, Zhao, Junmei; Zhou, Shenghu; Zhu, Haoguo; Zhu, Huiyuang; Zhu, Qing; Zhu, Wenshuai; Zhu Xiang

## Current:

Adigun, Femi; Bridges, Craig; Do-Thanh, Chi-Linh; Fan, Juntian; Fletcher, Nathaniel; Gaugler II, James A.; Halstenberg, Phillip W.; Ivanov, Aleksandr; Kim, Ellie; Li, Meijia; Mahurin, Shannon M.; Maltsev, Dmitry; Moitra, Deb; Popovs, Ilja; Prasad Thapaliya, Bishnu; Siniard, Kevin; Sun, Xiao-Guang; Wang, Tao; Yang, Zhenzhen

# Acknowledgements

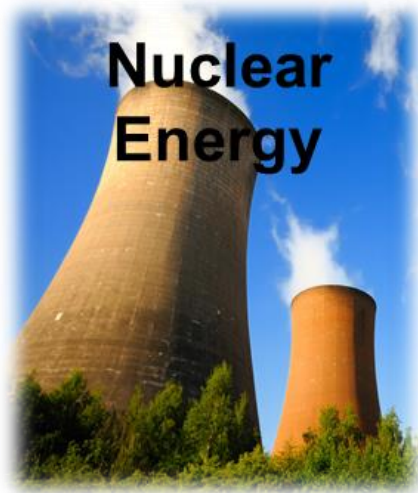
- US Department of Energy, Office of Science, Basic Energy Sciences, Chemical Sciences, Geosciences, and Biosciences Division
- U.S. Department of Energy, Office of Science, Basic Energy Sciences, Materials Science and Engineering Division
- Energy Frontier Research Center (EFRC) -U.S. Department of Energy, Office of Science

# Outline

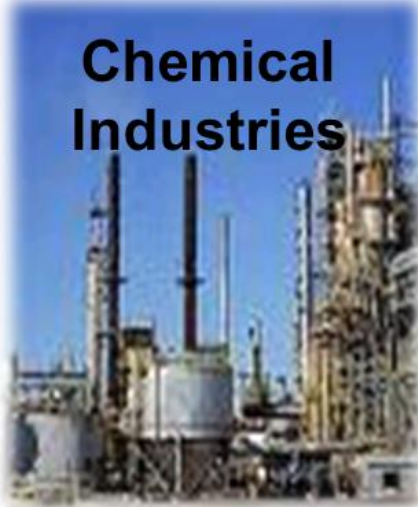
- Mesoporous Carbon Materials
- Emerging Porous Liquids
- Synthesis of Graphite

# Mesoporous Carbon Materials

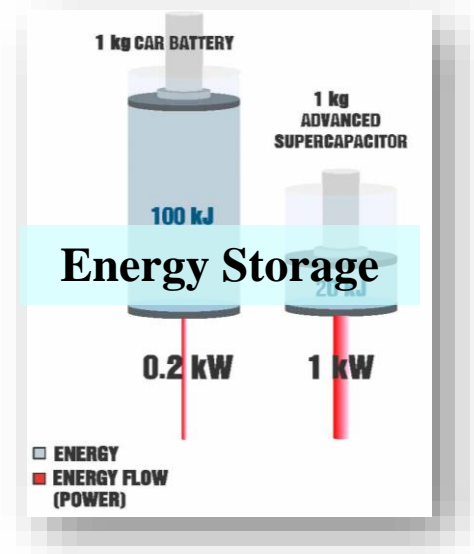
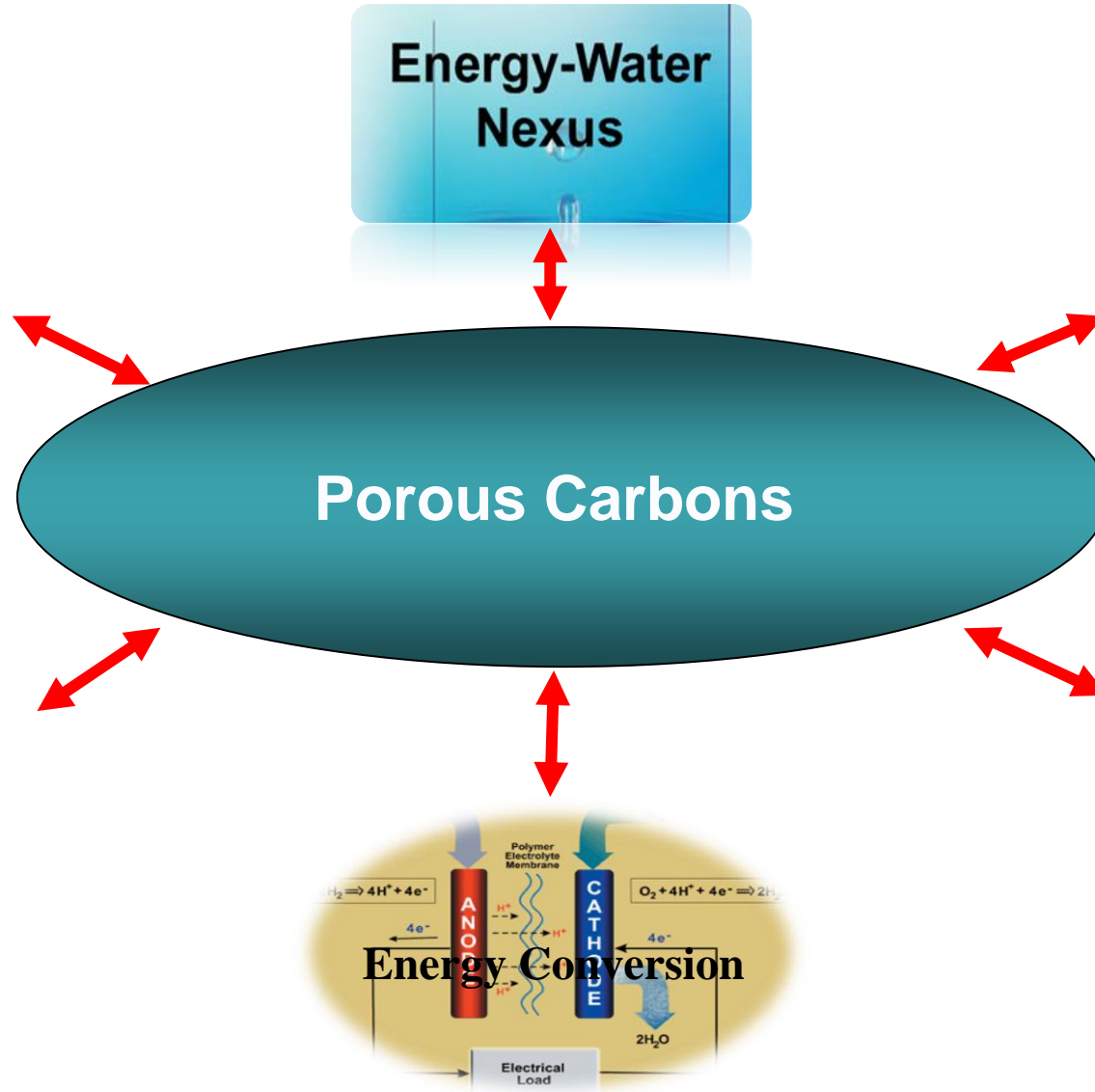
# Importance of Porous Carbons



Nuclear Energy

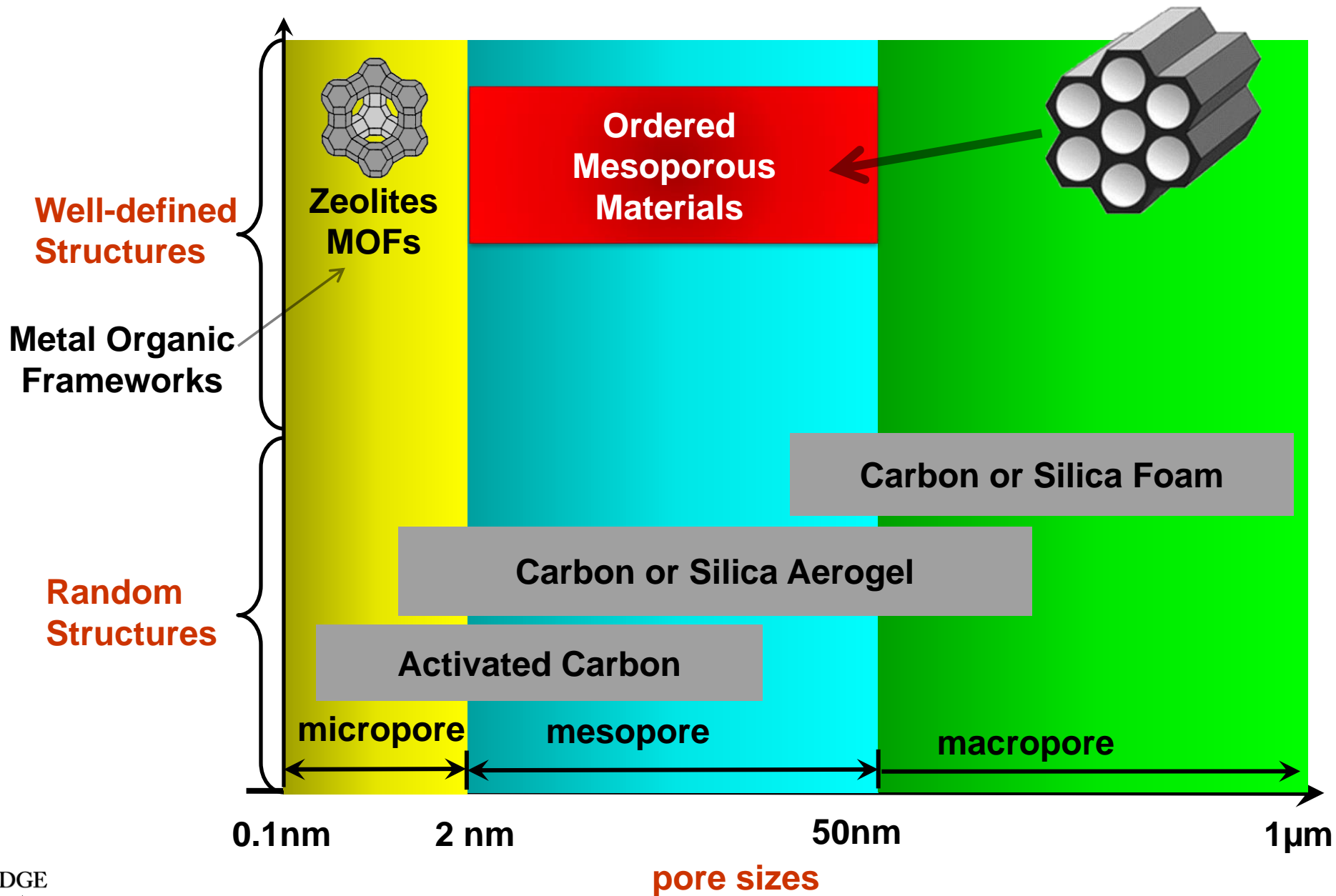


Chemical Industries



**Goal: synthesis of mesoporous carbons for energy-related applications**

# Classification of Solid Porous Materials



# Self-Assembly Synthesis of Ordered Mesoporous Carbon (OMCs) via Soft Templates

## Hard-Template Synthesis

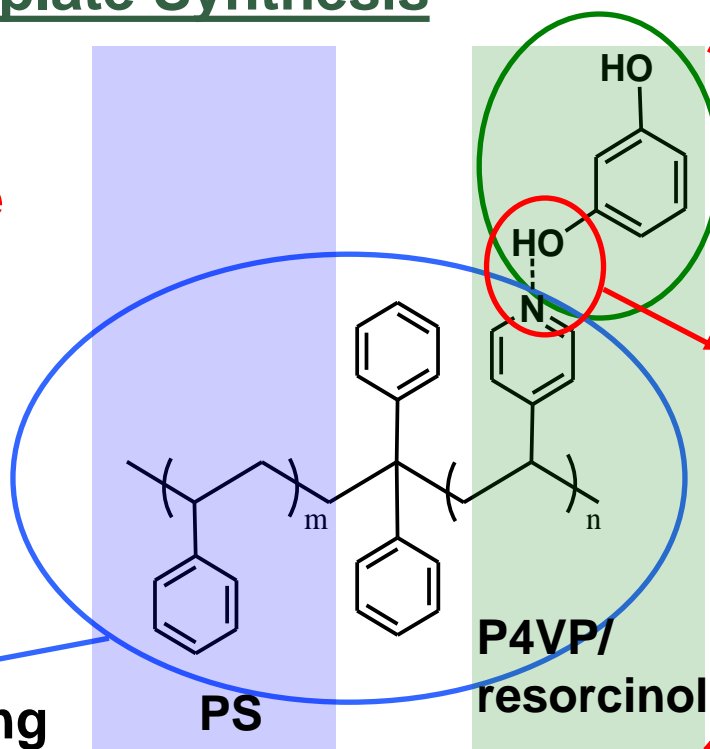
J. Lee, J. Y. Kim, and T. H. Hyeon,  
*Adv. Mater.* **2006**, *18*, 2073–2094



## Soft-Template Synthesis

Microphase separation driven by hydrogen-bonding formation

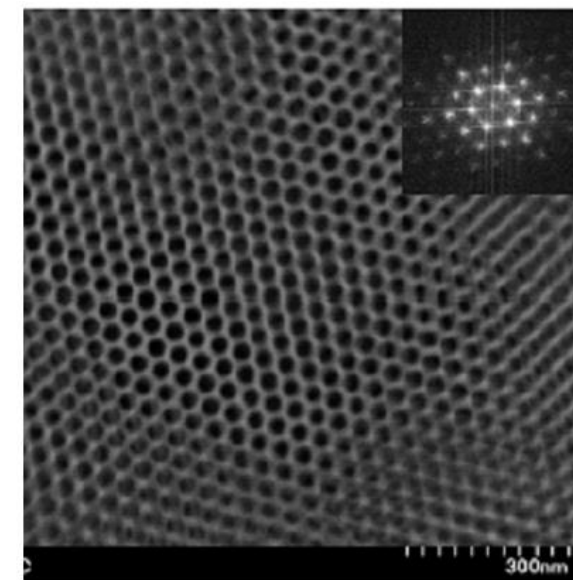
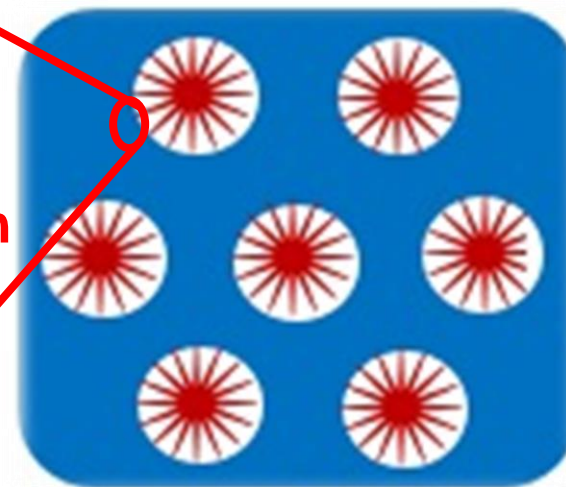
Pore Forming



PS

P4VP/  
resorcinol

Carbon Yielding

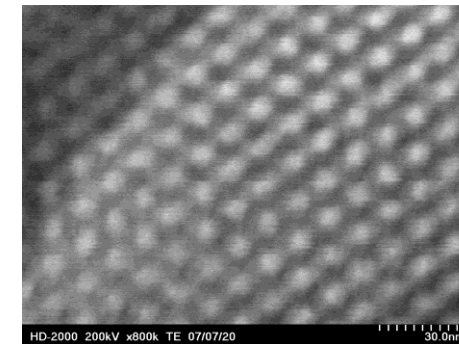
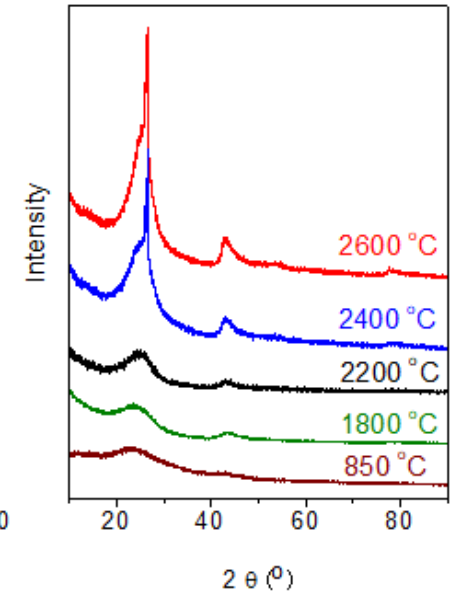
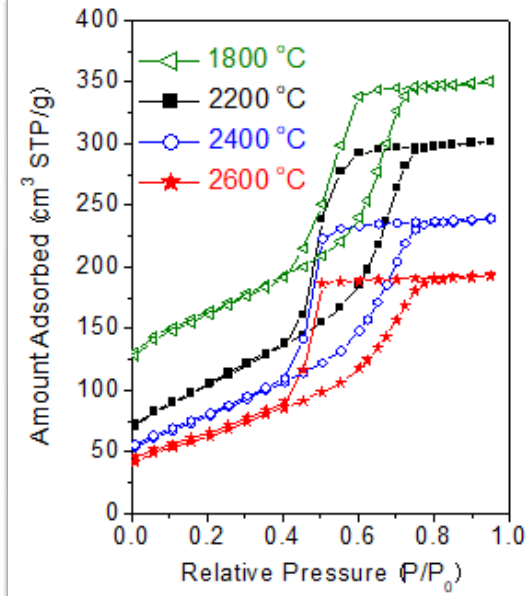
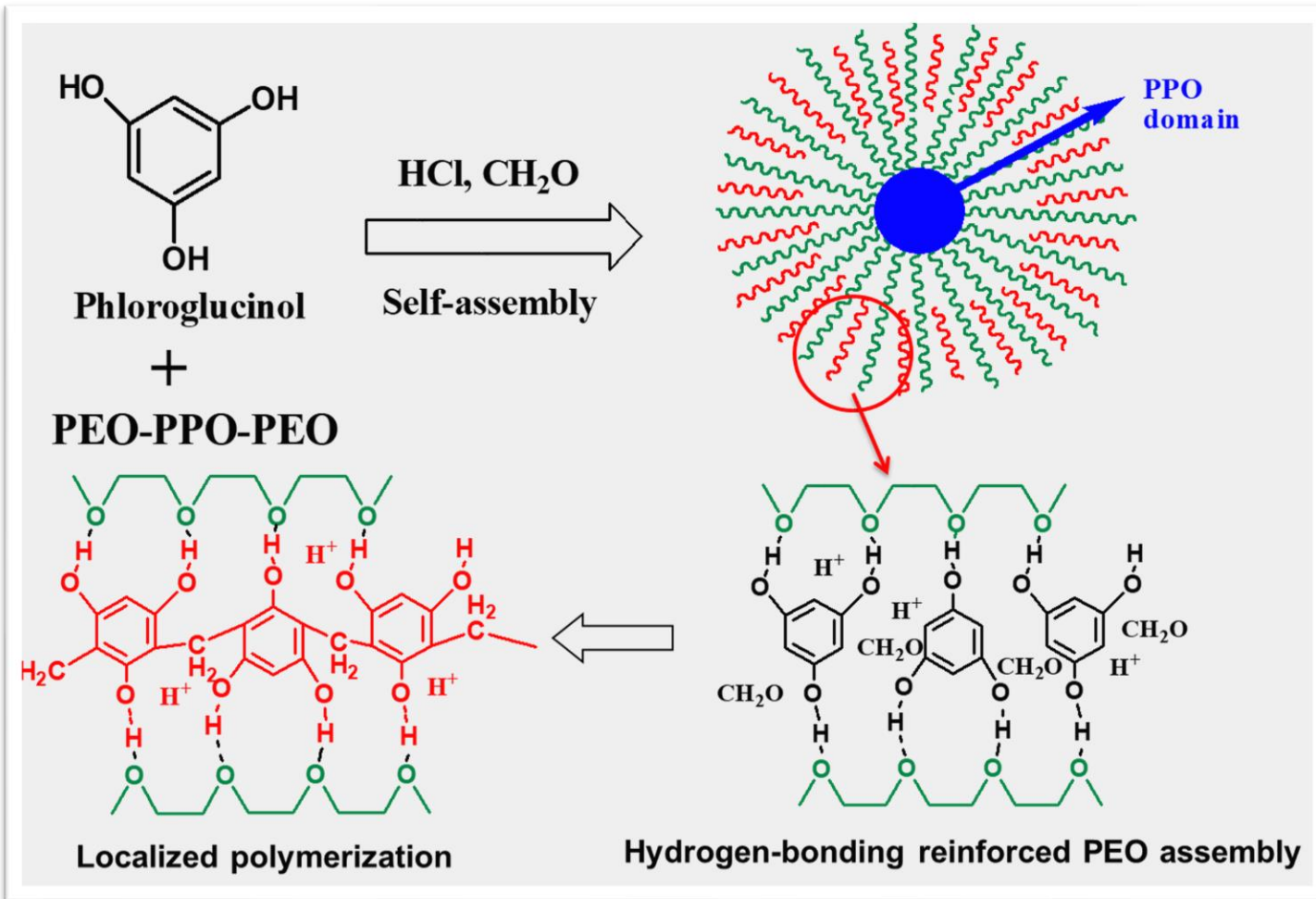


SEM Image

Liang, Dai, *et al.*, *Angew. Chem.-Int. Edit.* **2004**, *43*, 5785



# Synthesis of Ordered Mesoporous Carbons (OMCs): One-Pot Synthesis of OMCs via Enhanced Hydrogen-bonding



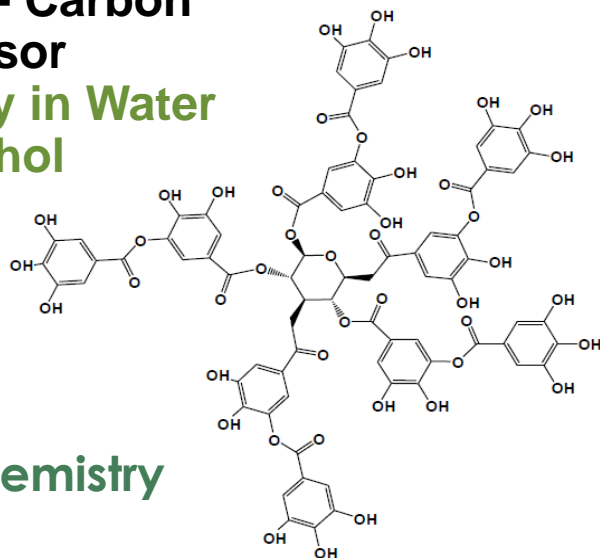
Conductivity of  
 mesoporous sheets:  
 $4 \Omega \cdot \text{cm}$  ( $850^\circ\text{C}$ )  $\rightarrow$   
 $3 \text{ m}\Omega \cdot \text{cm}$  ( $2400^\circ\text{C}$ )

Liang, C. D.; Dai, S., *J. Am. Chem. Soc.* **2006**, *128*, 5316

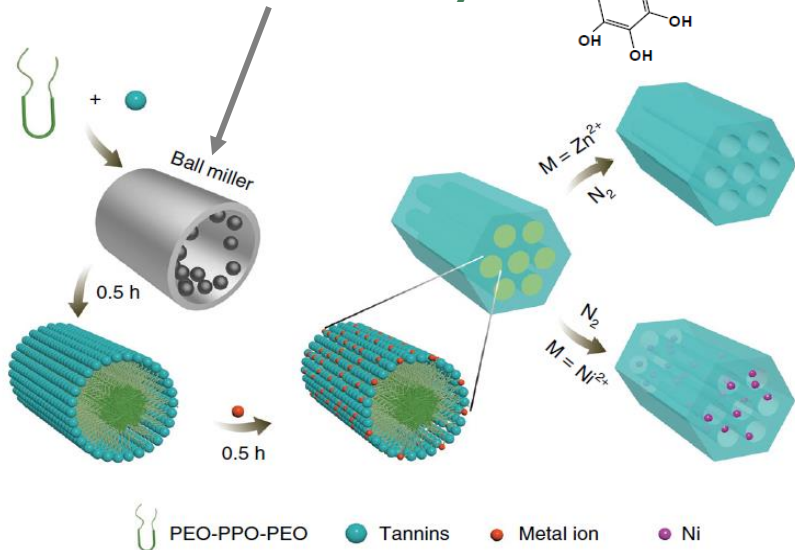
# Solvent-Free Self-Assembly Synthesis of Mesoporous Polymers and Carbons via Mechanochemistry

Tannic Acid - Carbon  
Precursor

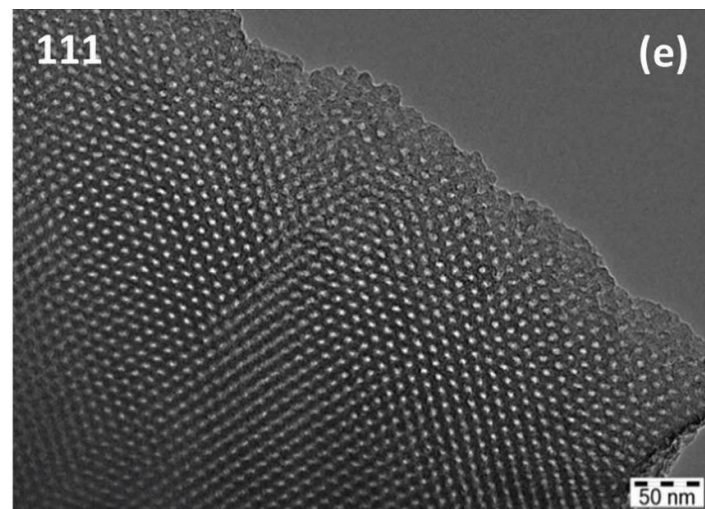
Low Solubility in Water  
& Alcohol



Mechanochemistry

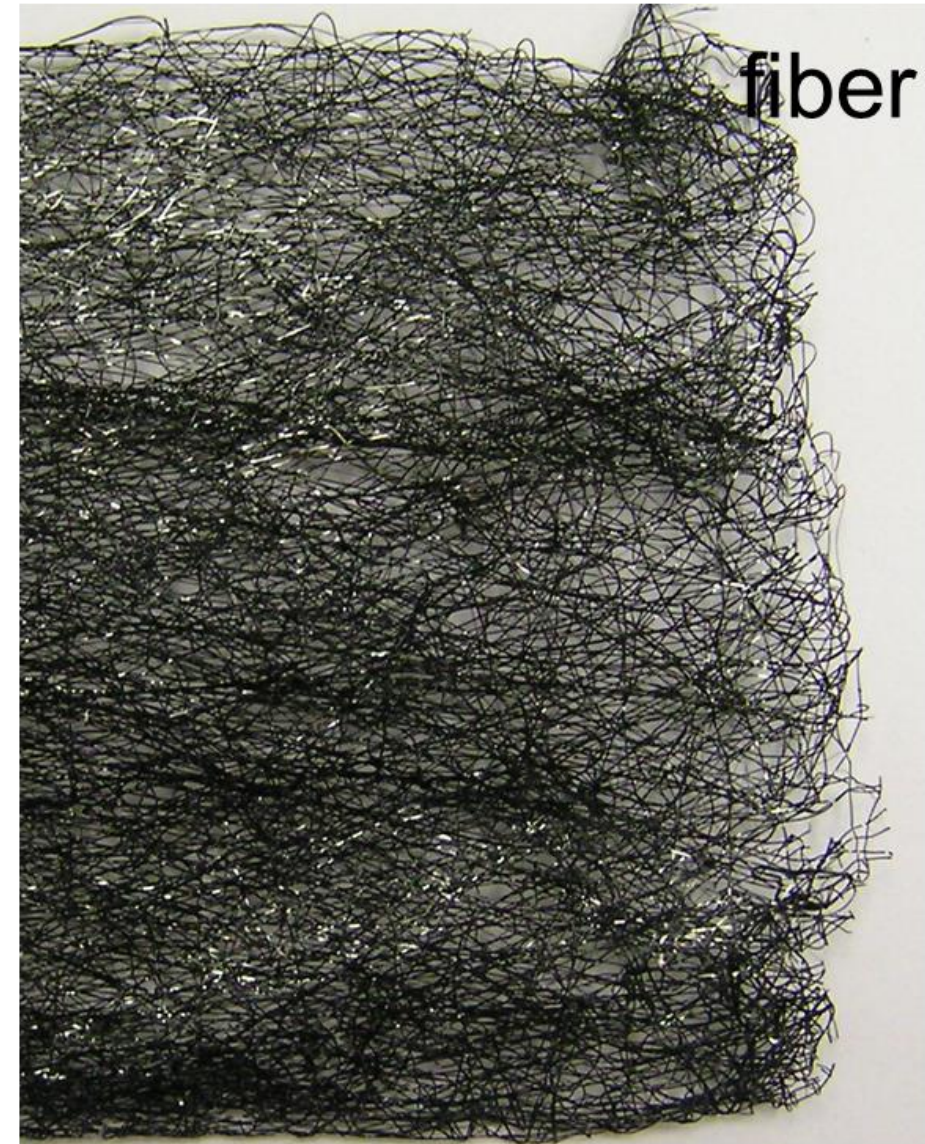
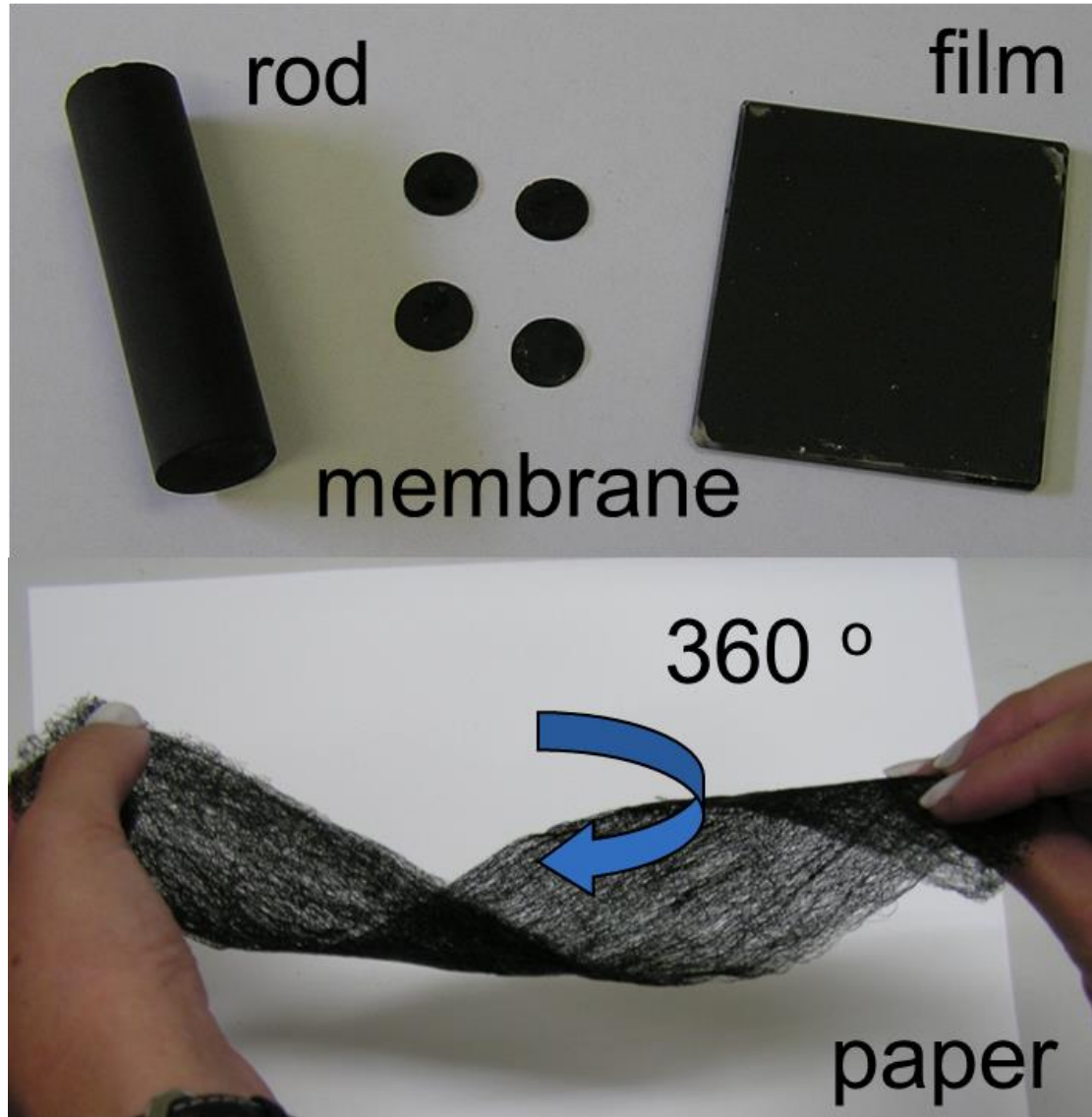


TEM & SEM Images



- The mechanochemically synthesized porous materials possessing **abundant mesopores** but negligible micropores, as well as nitrogen functionality
- **High absorption selectivity (>200)** by mesoporous polymers for CO<sub>2</sub> vs. N<sub>2</sub>
- Temperature dependence of selectivity (**entropic effect**)

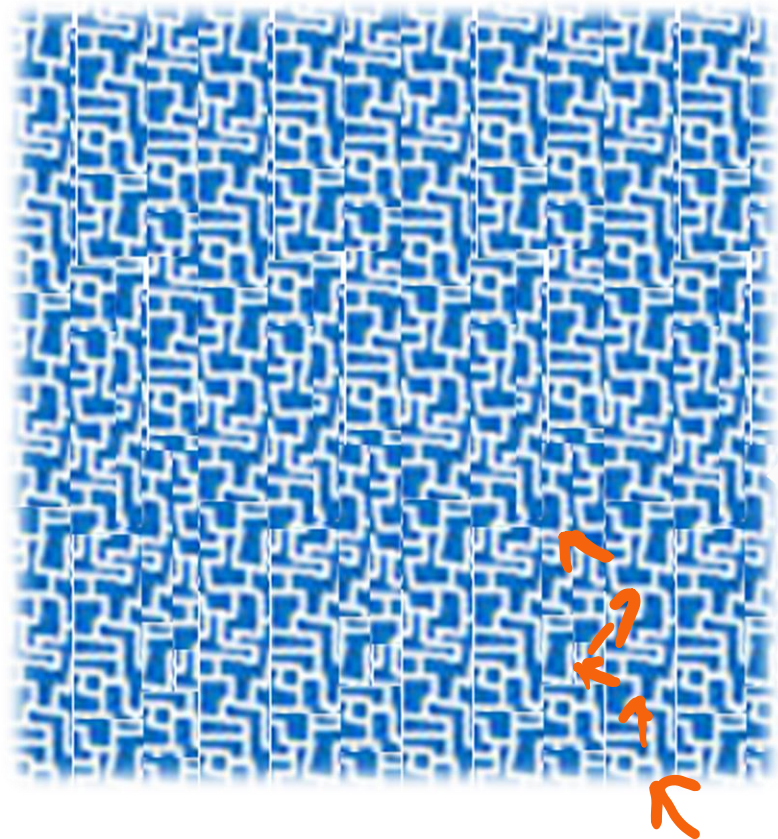
# Various Forms of Ordered Mesoporous Carbons



Liang, C. D.; Li, Z. J.; Dai, S. Mesoporous carbon materials: Synthesis and modification. *Angew. Chem.-Int. Edit.* **2008**, 47, 3696-3717.

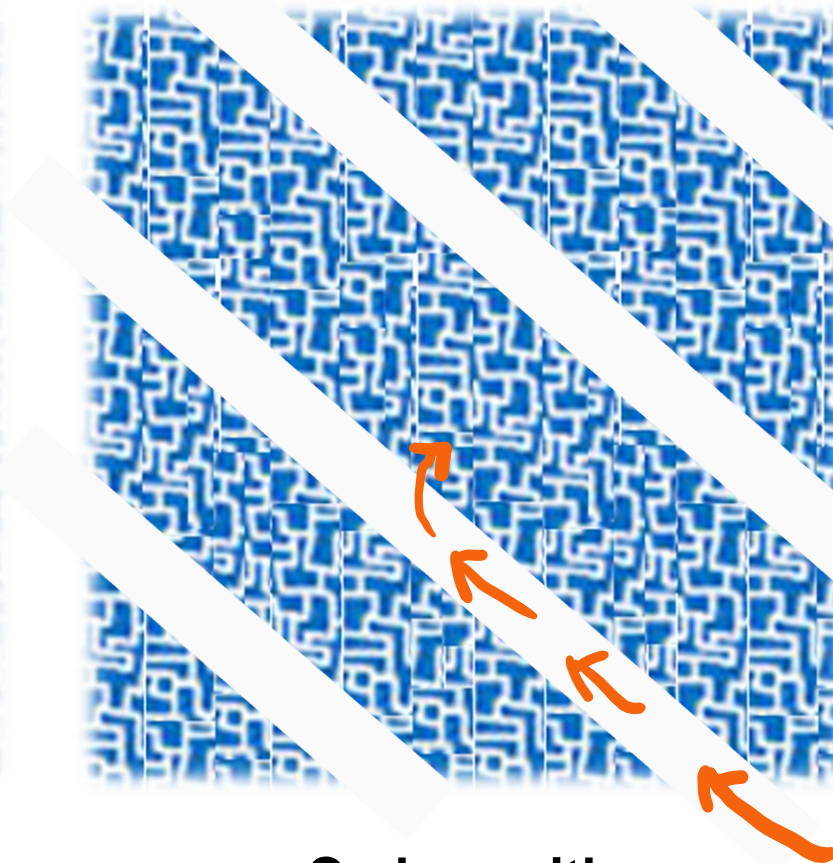
# Schematic Comparison of Different Pore Morphologies

Slow Transport

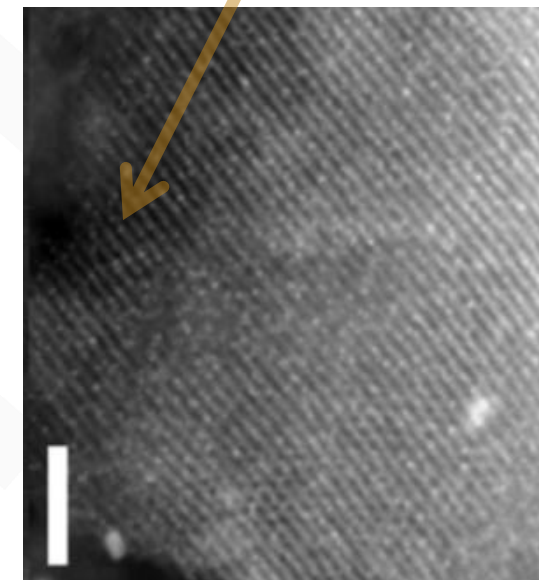


**Carbon with  
Micropores  
( $< 2$  nm)**

Fast Transport

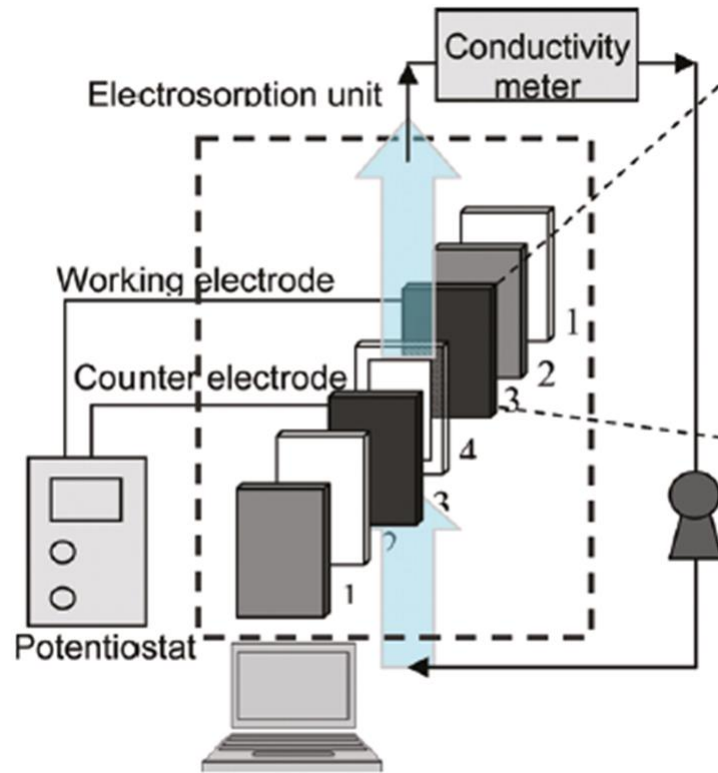


**Carbon with  
Micropores & Mesopores  
( $< 2$  nm &  $> 2$  nm)**



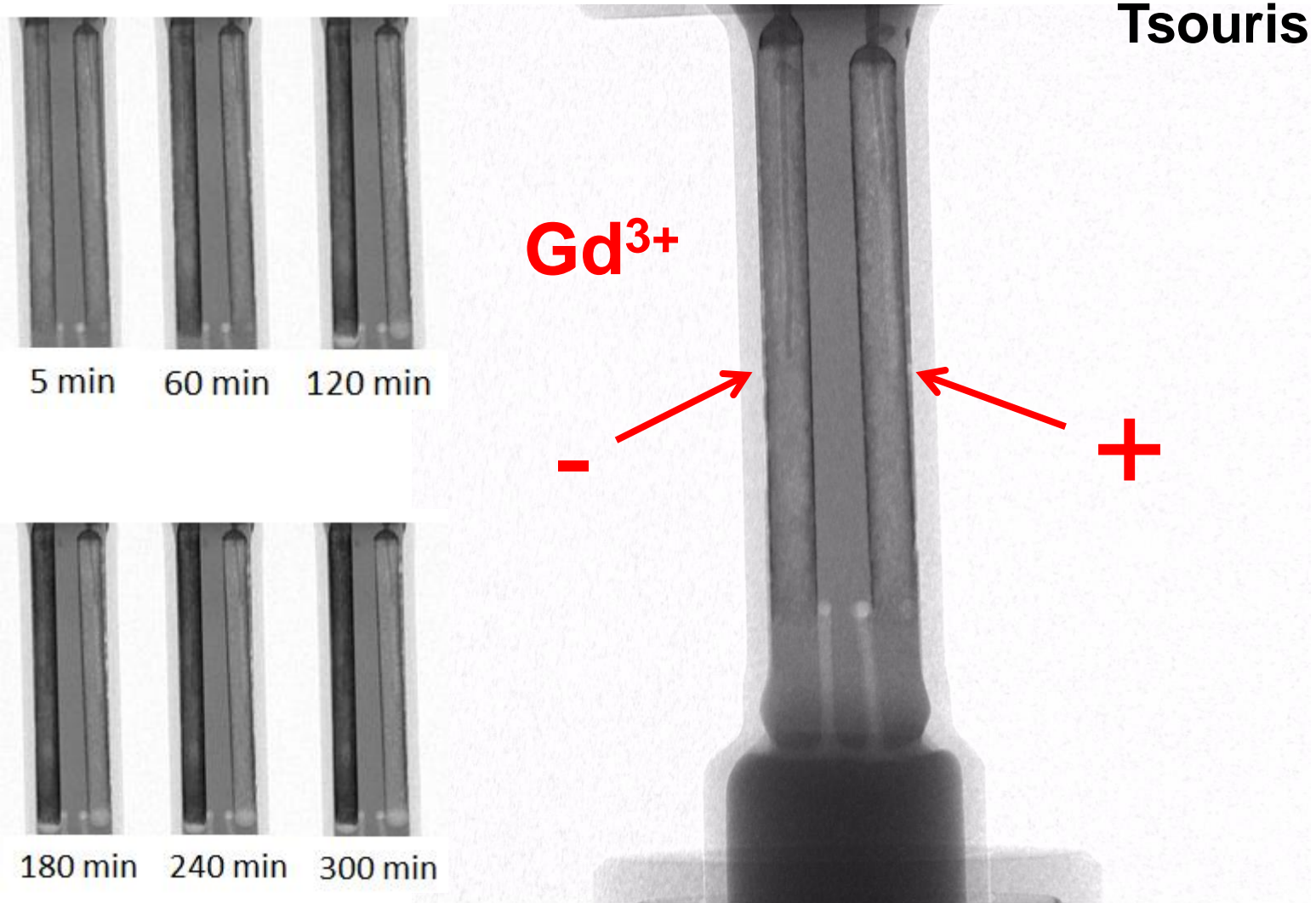
STEM-HAADF images of an  
OMC. Scale bar = 100 nm

# Neutron Imaging of Fast Ion Transport in Capacitive Desalination with Mesoporous Carbons



## Needs:

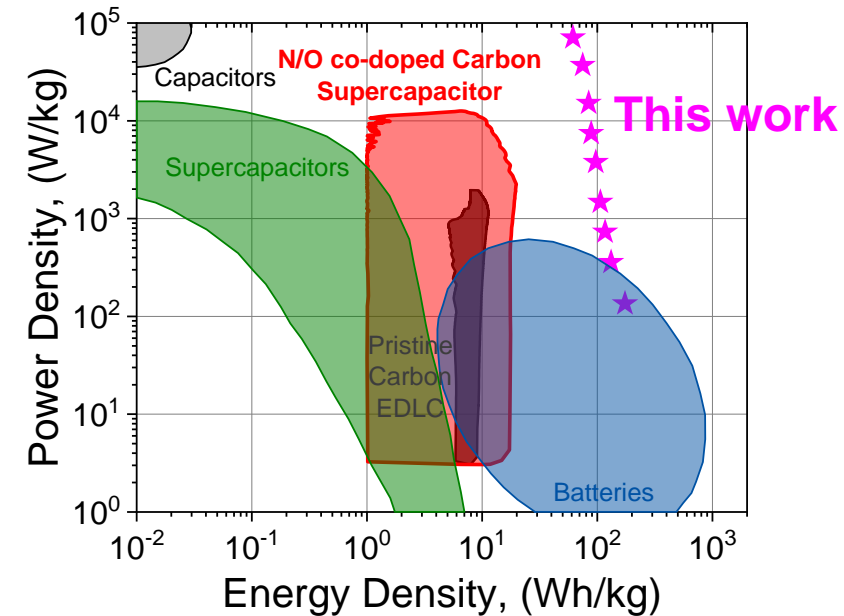
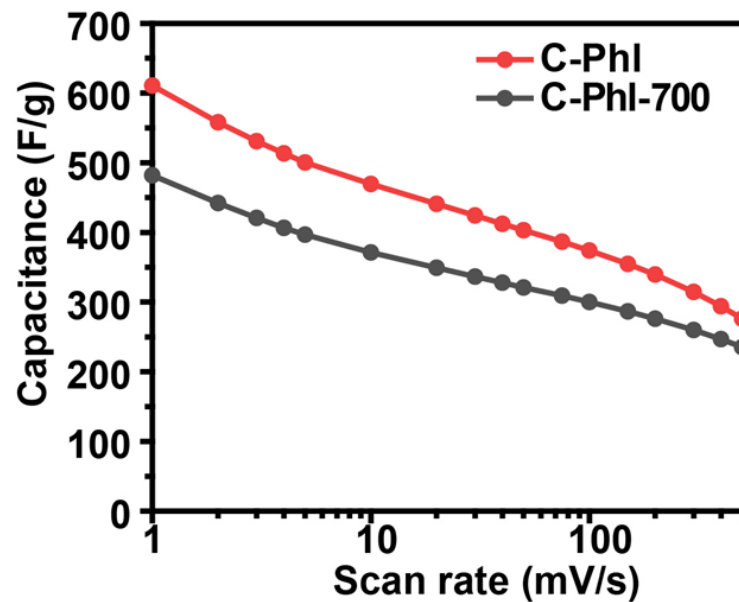
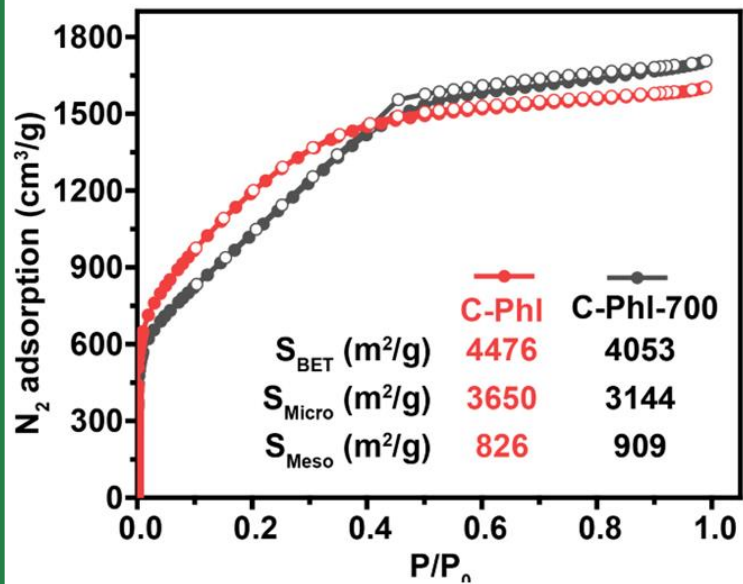
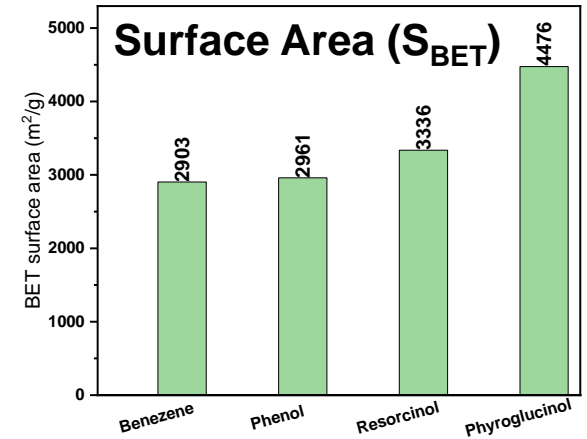
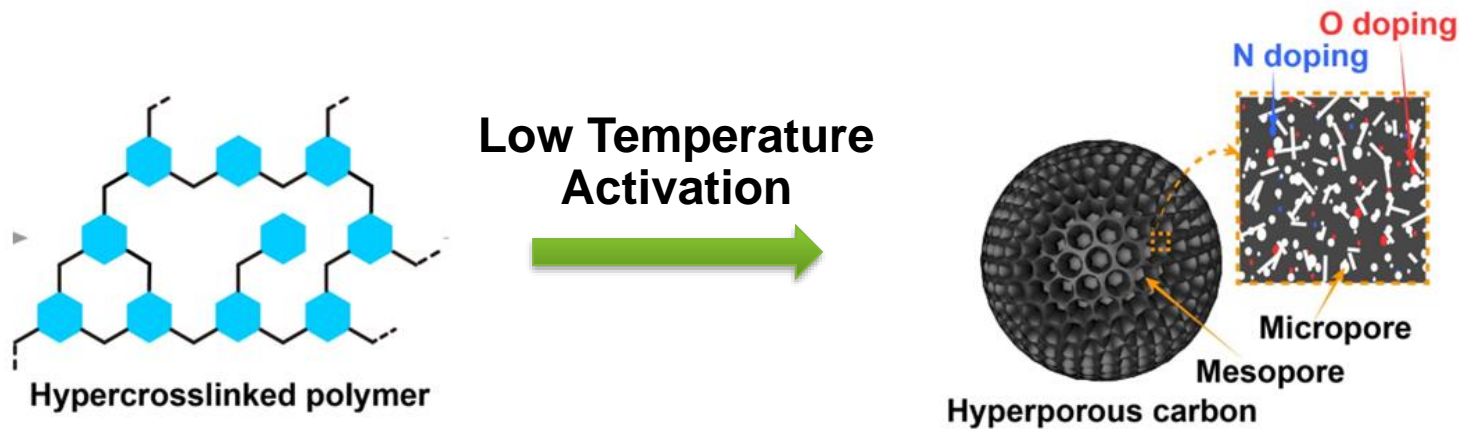
- Tunable hierarchical pore sizes
  - macropores, mesopores, micropores
- High conductive electrodes with
  - high **accessible** surface area



Sharma, K.; Bilheux, H. Z.; Walker, L. M. H.; Voisin, S.; Mayes, R. T.; Kiggans, J. O.; Yiacoumi, S.; DePaoli, D. W.; Dai, S.; Tsouris, C. Neutron imaging of ion transport in mesoporous carbon materials. *Phys. Chem. Chem. Phys.* **2013**, *15*, 11740-11747.

# Hyperporous Mesoporous Carbons (C-Phi)

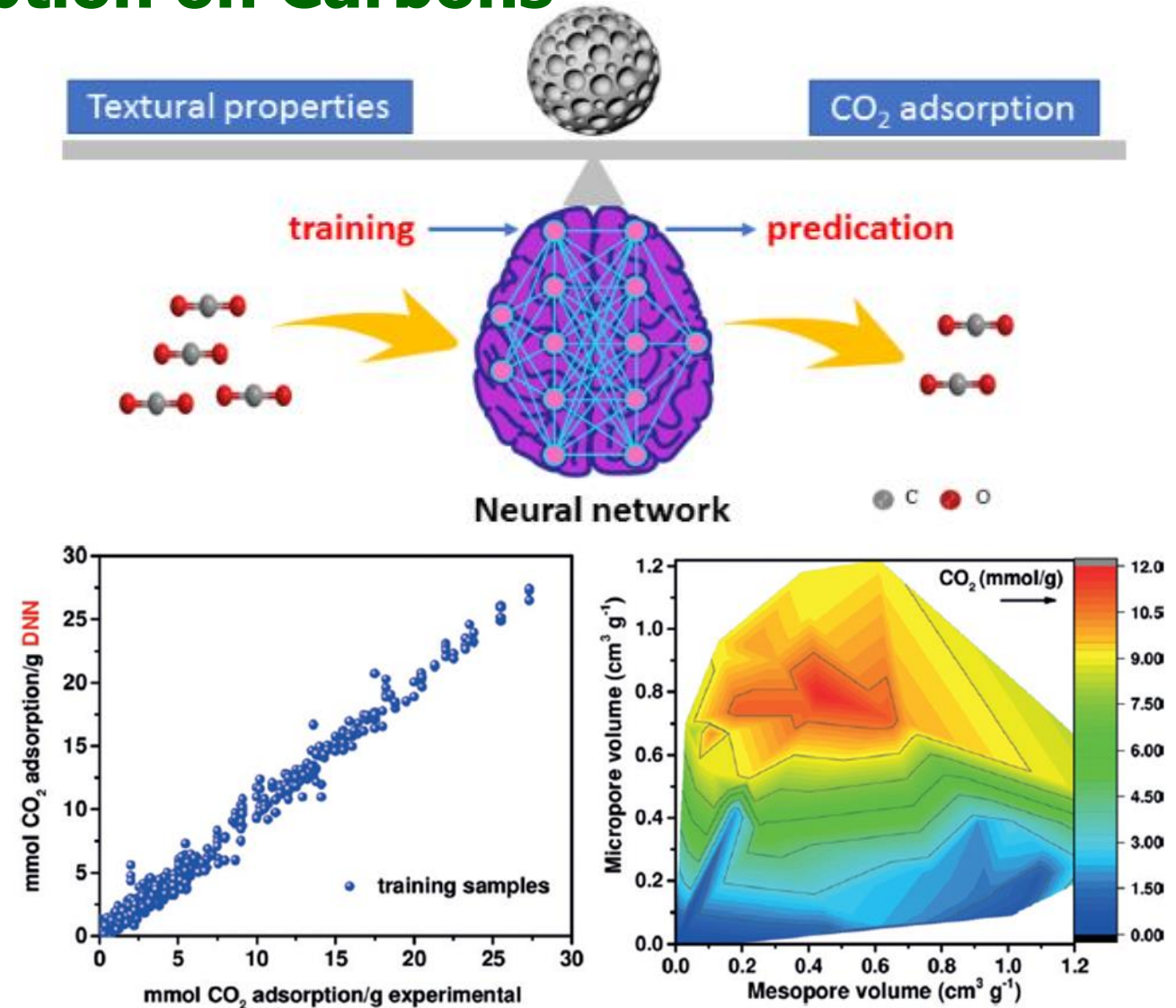
## Approaching the Capacity Limit of Capacitive Energy Storage for Carbons



# Deep Learning Reveals the Impact of Mesopores on Carbon Dioxide Adsorption on Carbons

Porous carbons with different textural properties exhibit great differences in CO<sub>2</sub> adsorption capacity. However, it is still unclear what role each variable in textural properties plays in CO<sub>2</sub> adsorption. Our work demonstrated that:

- 1) Surface area is an independent textural parameter that can be synergistically coupled with other **textural** parameters in determining gas-solid interactions and thus gas-uptake capacities.
- 2) **Mesopores** play a more important role on CO<sub>2</sub> adsorption under high pressure.



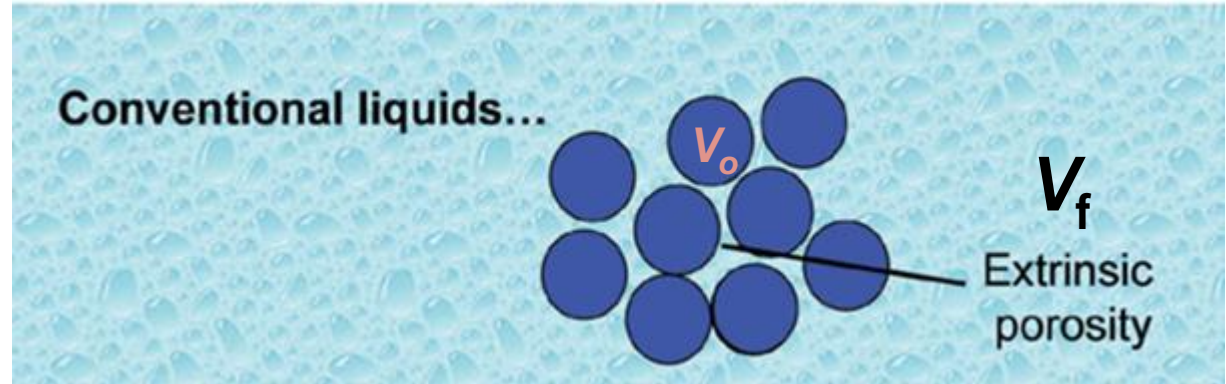
Zhang, Fu, Sumpter, Dai, et al., Prediction of Carbon Dioxide Adsorption via Deep Learning, *Angew. Chem. Int. Ed.* **2019**, 131, 265.

# Emerging Porous Liquids



# Extrinsic Porosity in Molecular Solvents

- Extrinsic Porosity for Liquids
  - Transient cavities
  - Dynamic cavities
- The Concept of Free Volume in Liquids or Polymers



Interstitial Sites

$V_o$  : Occupied by Solvent Molecules (Van der Waal's molecular volume)

$V_t$  : Total Volume (Determined via Density Measurement)

$V_f$  : Unoccupied "Free" Volume in bulk  $V_t$

$$\text{Free Volume} = V_f = V_t - V_o$$

**Extremely Small!!!**

A. Pohorille; L. R. Pratt, *J. Am. Chem. Soc.*, **1990**, 112, 5066

# Absorption & transport properties of liquids are fundamentally connected to the free volume ( $V_f$ )!

## Absorption

Gas Solubility in Liquids  $\propto$  Traditional Sorption Terms ( $V_f$ )

## Transport

### Cohen-Turnbull Equation

$$D \text{ (Gas Diffusion)} = \alpha \exp[-\gamma(V_o/V_f)]$$

### Vogel-Tammann-Fulcher Empirical Equation

$$\kappa \text{ (Ion Conductivity)} = AC \exp[-\gamma(V_o/V_f) C]$$

Yim, C. H.; Tam, J.; Soboleski, H.; Abu-Lebdeh, Y. On the Correlation between Free Volume, Phase Diagram and Ionic Conductivity of Aqueous and Non-Aqueous Lithium Battery Electrolyte Solutions over a Wide Concentration Range. *J. Electrochem. Soc.* **2017**, *164*, A1002-A1011.

# Can we make liquids with intrinsic porosity instead of extrinsic porosity?

## Porous Liquids (PLs): Intrinsic porosity in a liquid

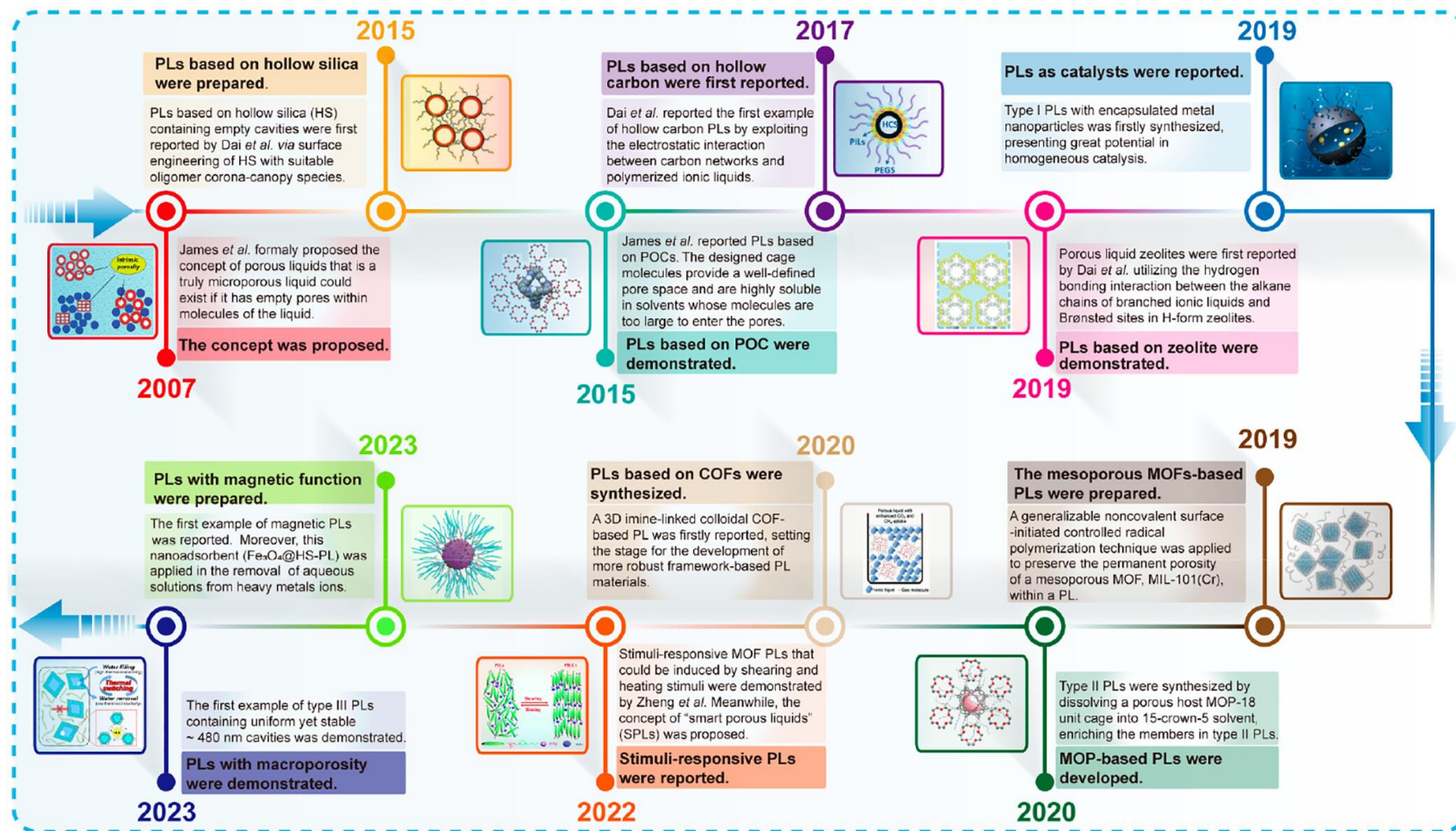
- Type 1
  - Constituent molecules are rigid
  - Pure liquid hosts with cavities
- Type 2
  - Empty hosts dissolved in sterically hindered solvent
- Type 3
  - Microporous frameworks dissolved in solvents

N. O'Reilly, et al., *Chem. Eur. J.*, **2007**, 13, 3020

**Porous liquids became reality in 2015!**

Zhang, Mahurin, Dai, et al., *Angew. Chem. Int. Ed.* **2015**, 54, 932–936

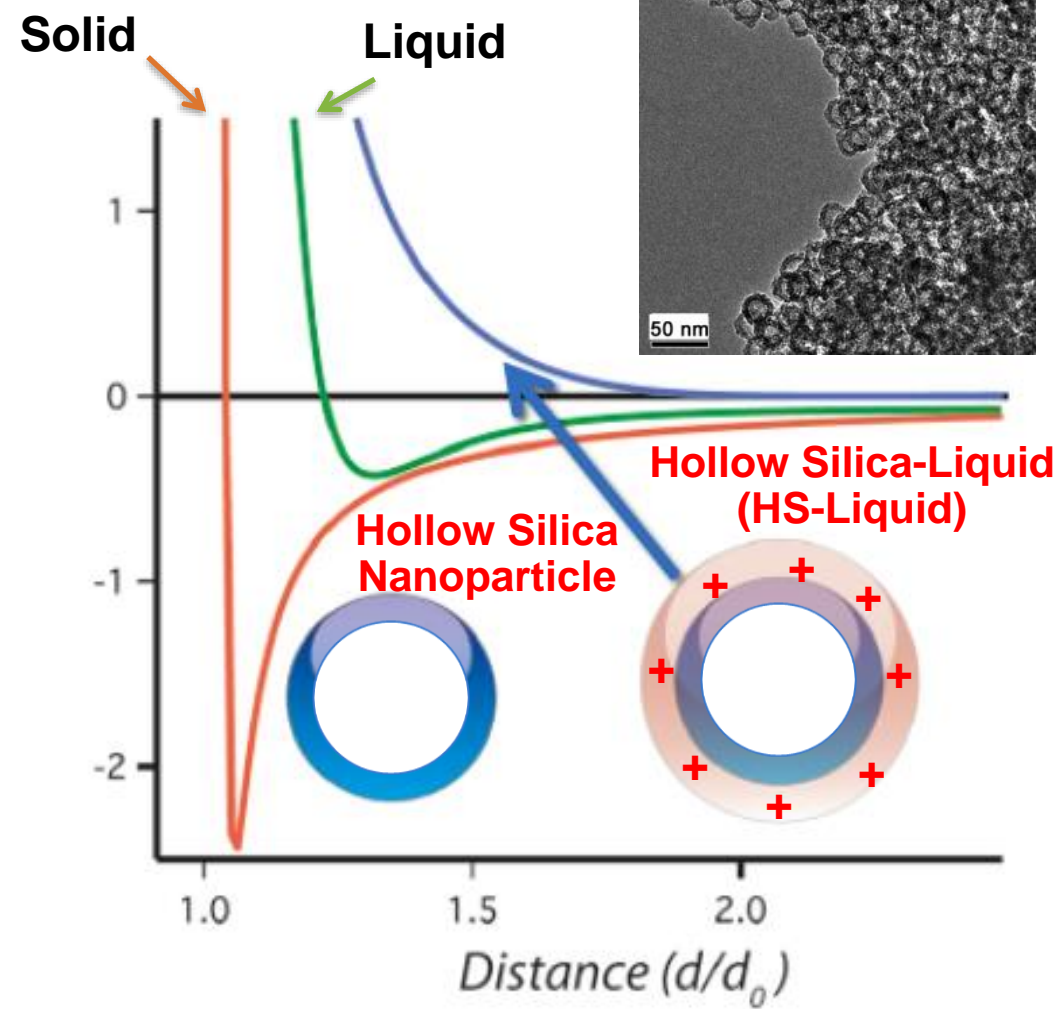
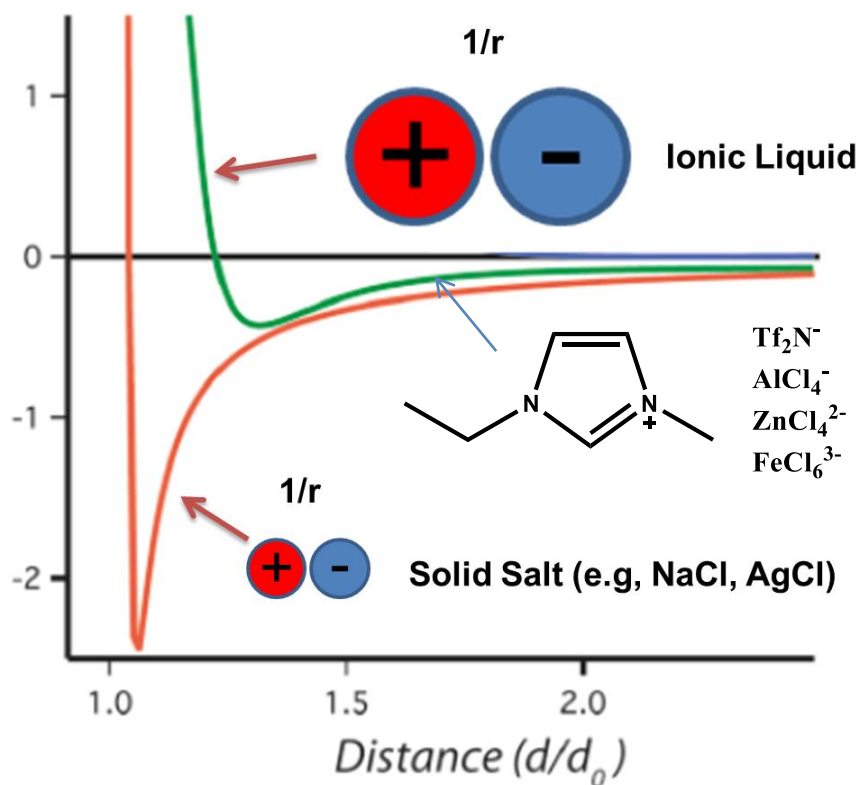
**Free Volume: ~40%; Type I**



Timeline illustrating the development of PLs *Acc. Mater. Res.* **2023**, 4, 854-866

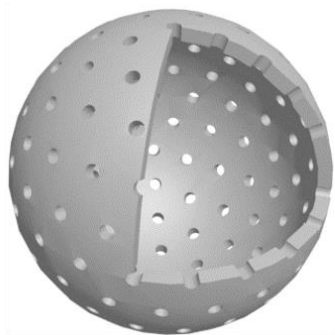
# Nanoscopic Ionic Liquids: our strategy for making porous liquids through the control of inter-particle interactions of hollow nanoparticles through interfacial functionalization

**A shallow attractive well corresponding to a liquid molecular-size particle system.**

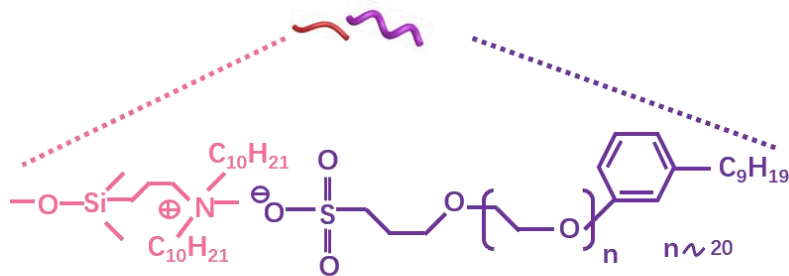
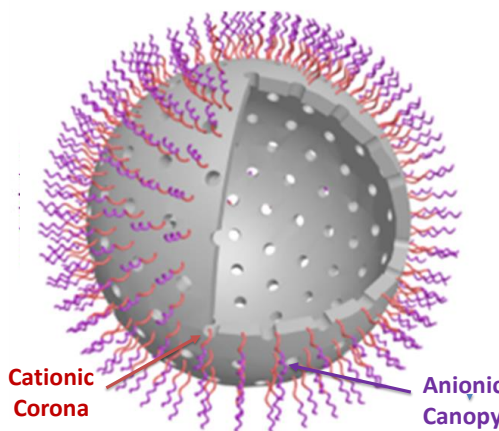
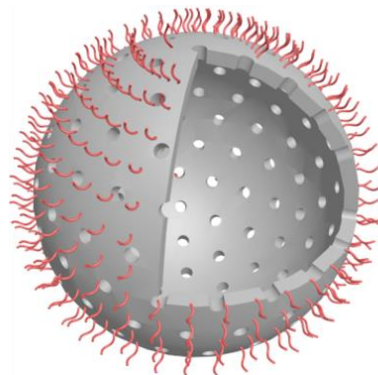
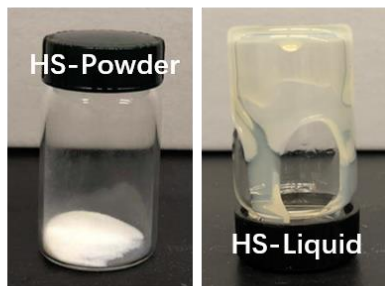


Sun, X. Q.; Luo, H. M.; Dai, S. *Chem. Rev.* **2012**, *112*, 2100–2128.

# Two-step synthesis strategy for porous liquid fabrication (HS=hollow silica, OS=organosilane)



HS

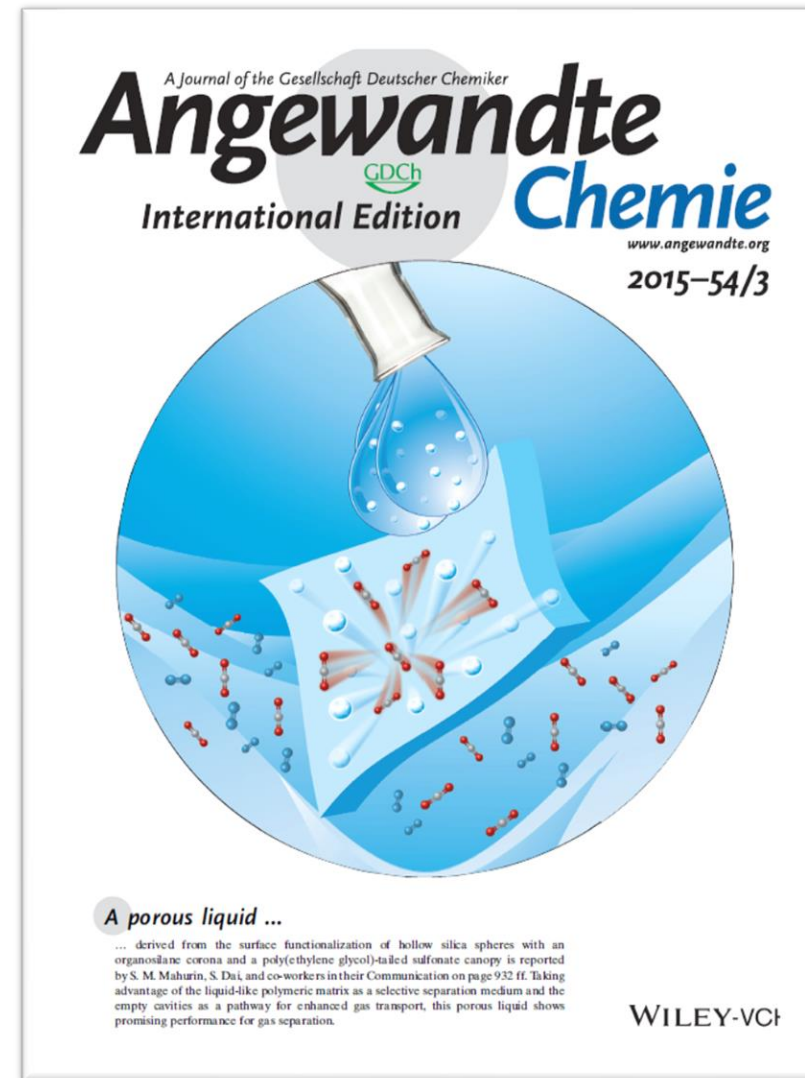


OS - organosilane  
cationic corona

PEGS - anionic  
canopy

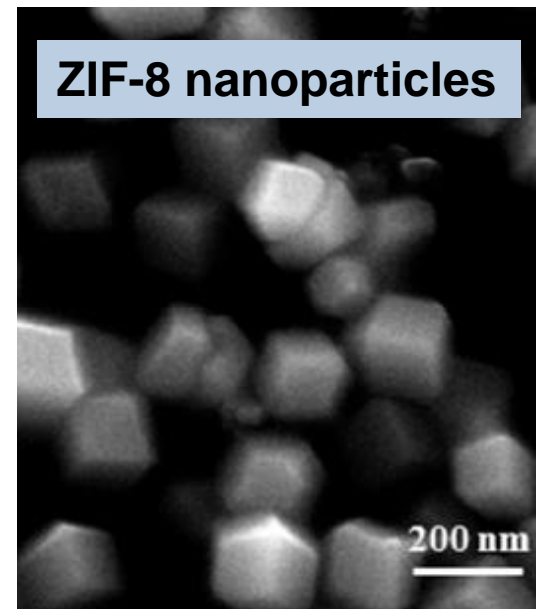
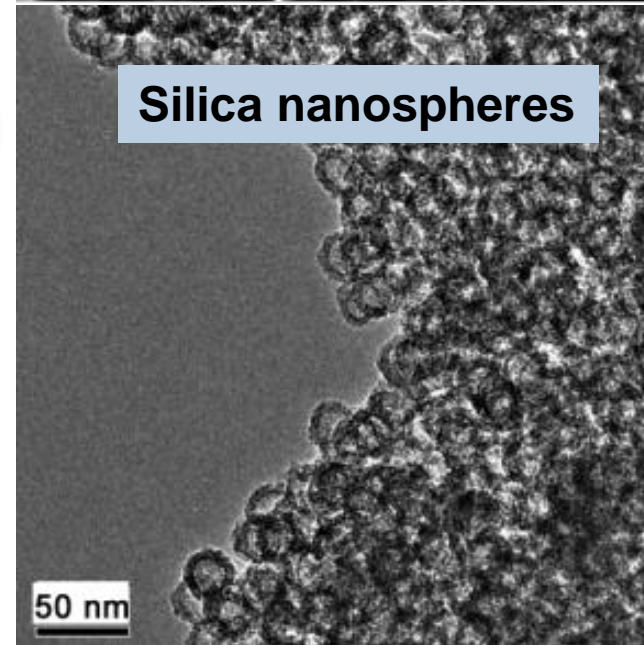
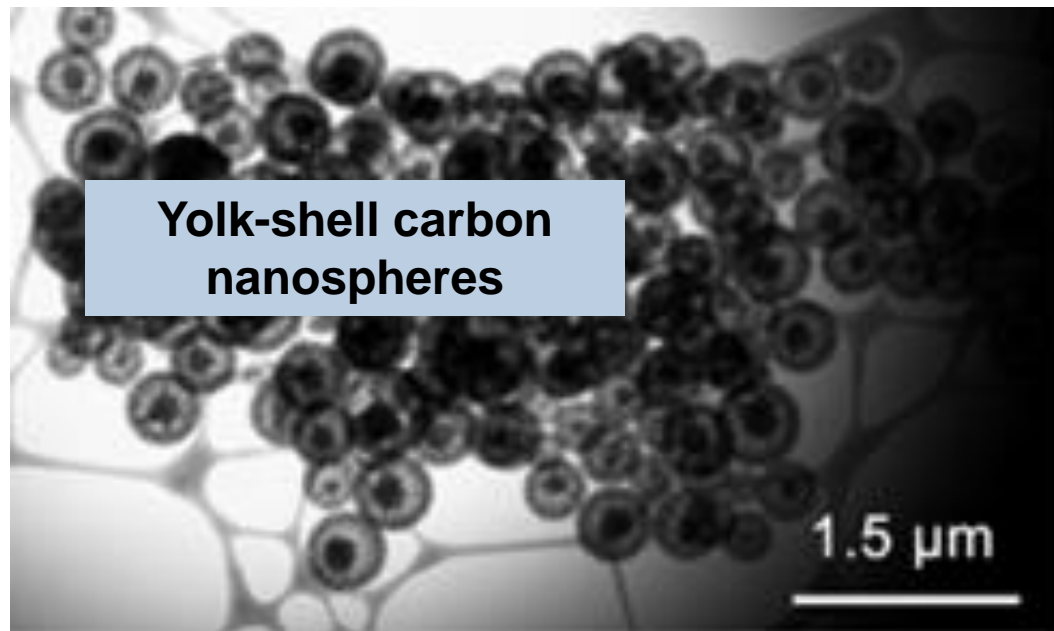
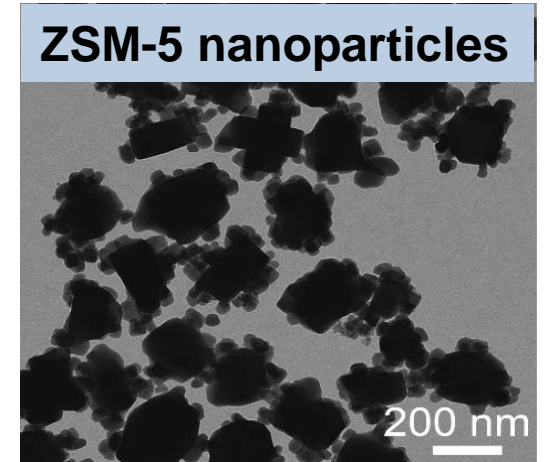
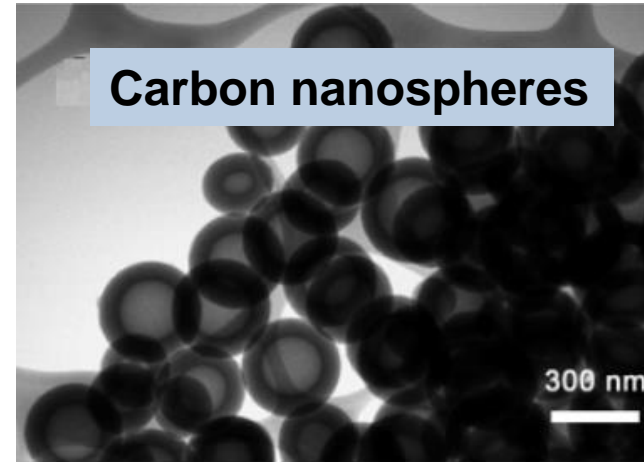
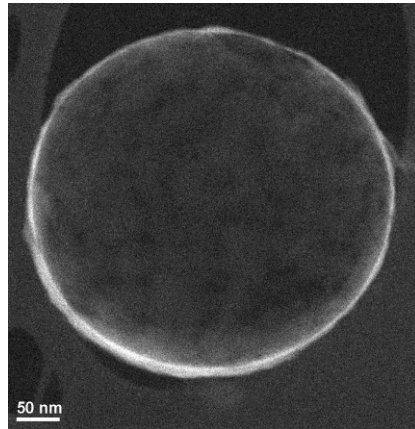
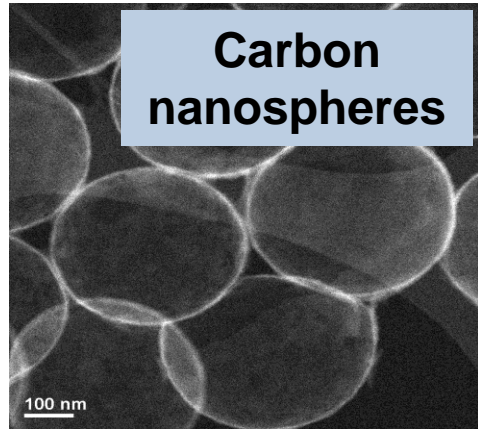
Cationic  
Corona

Anionic  
Canopy

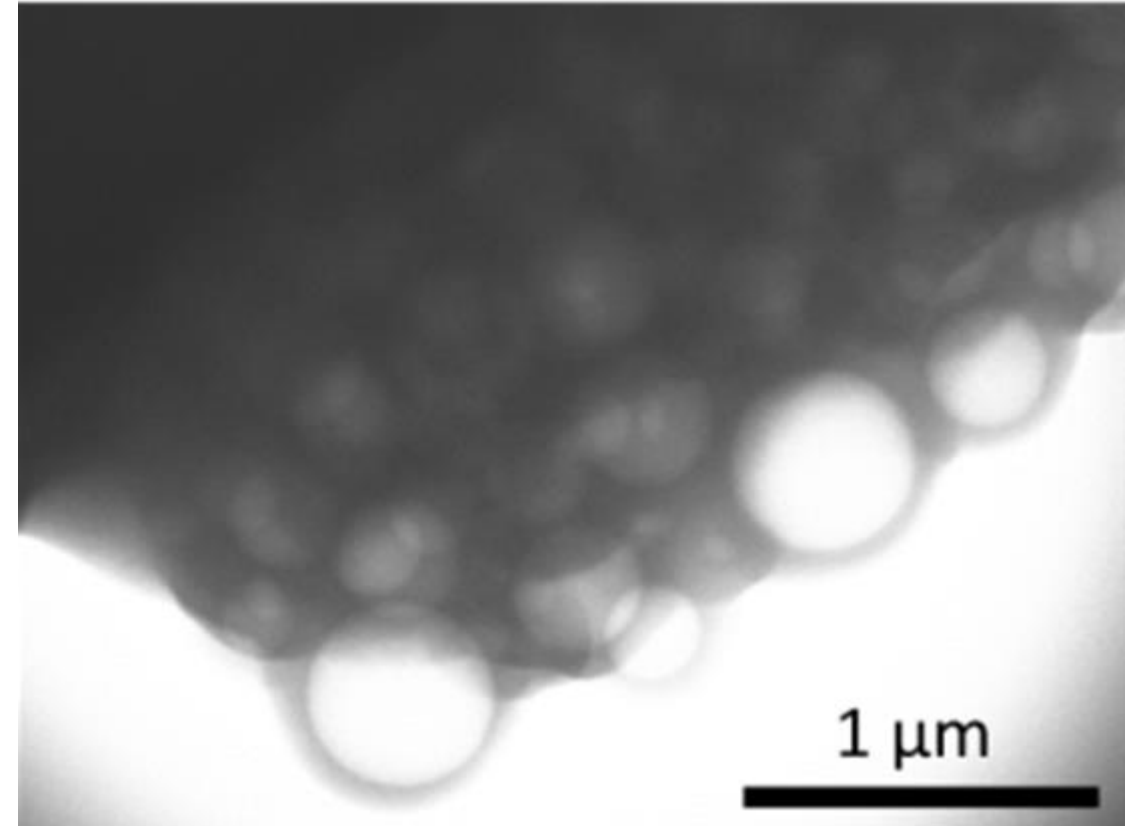
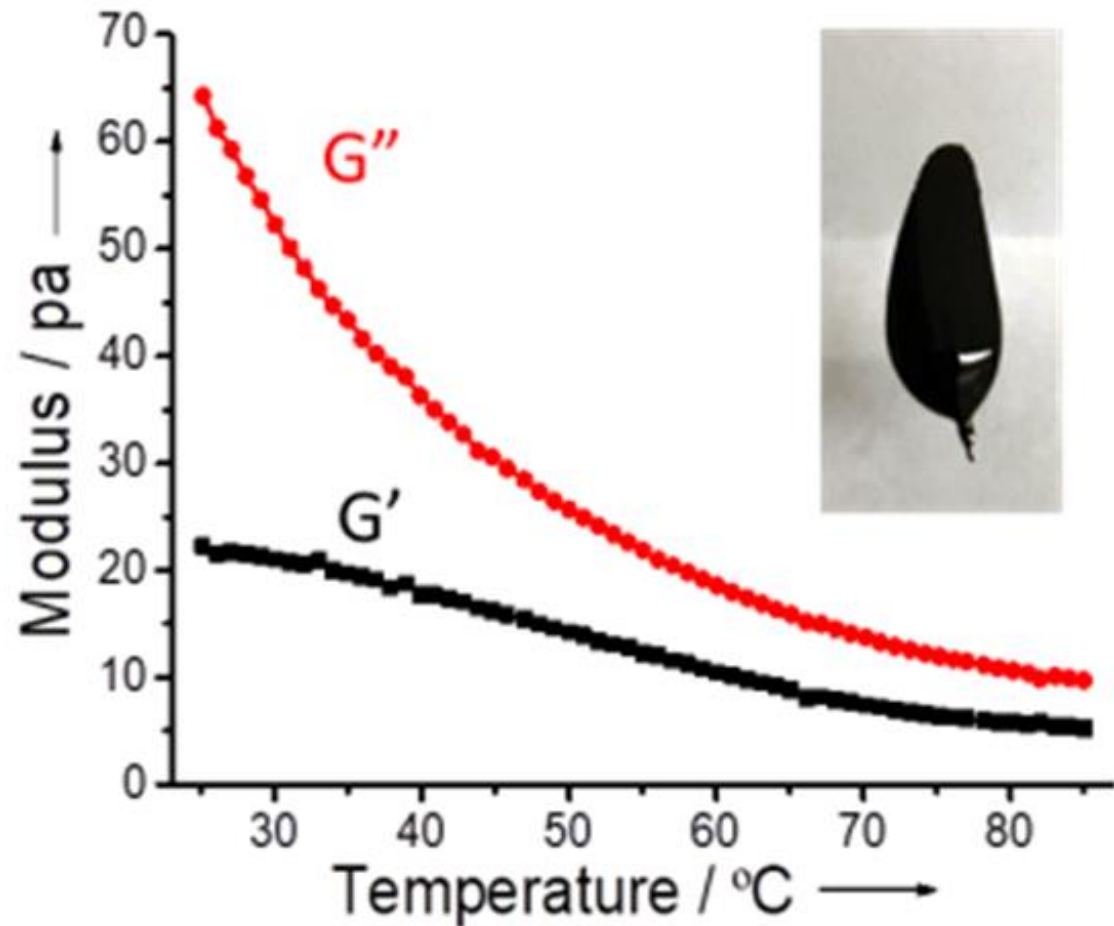


Zhang, J.; Chai, S.-H.; Qiao, Z.-A.; Mahurin, S. M.; Chen, J.; Fang, Y.; Wan, S.; Nelson, K.; Zhang, P.; Dai, S. *Angew. Chem. Int. Ed.* **2015**, *54*, 932–936

# Diverse Building Blocks for Porous Liquids Based on Hollow Nanospheres



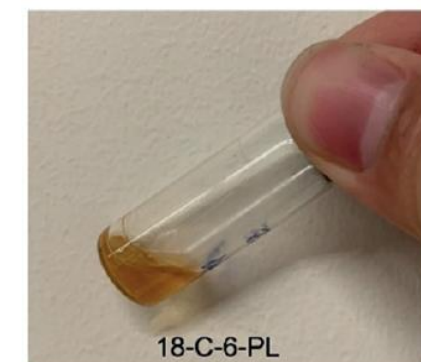
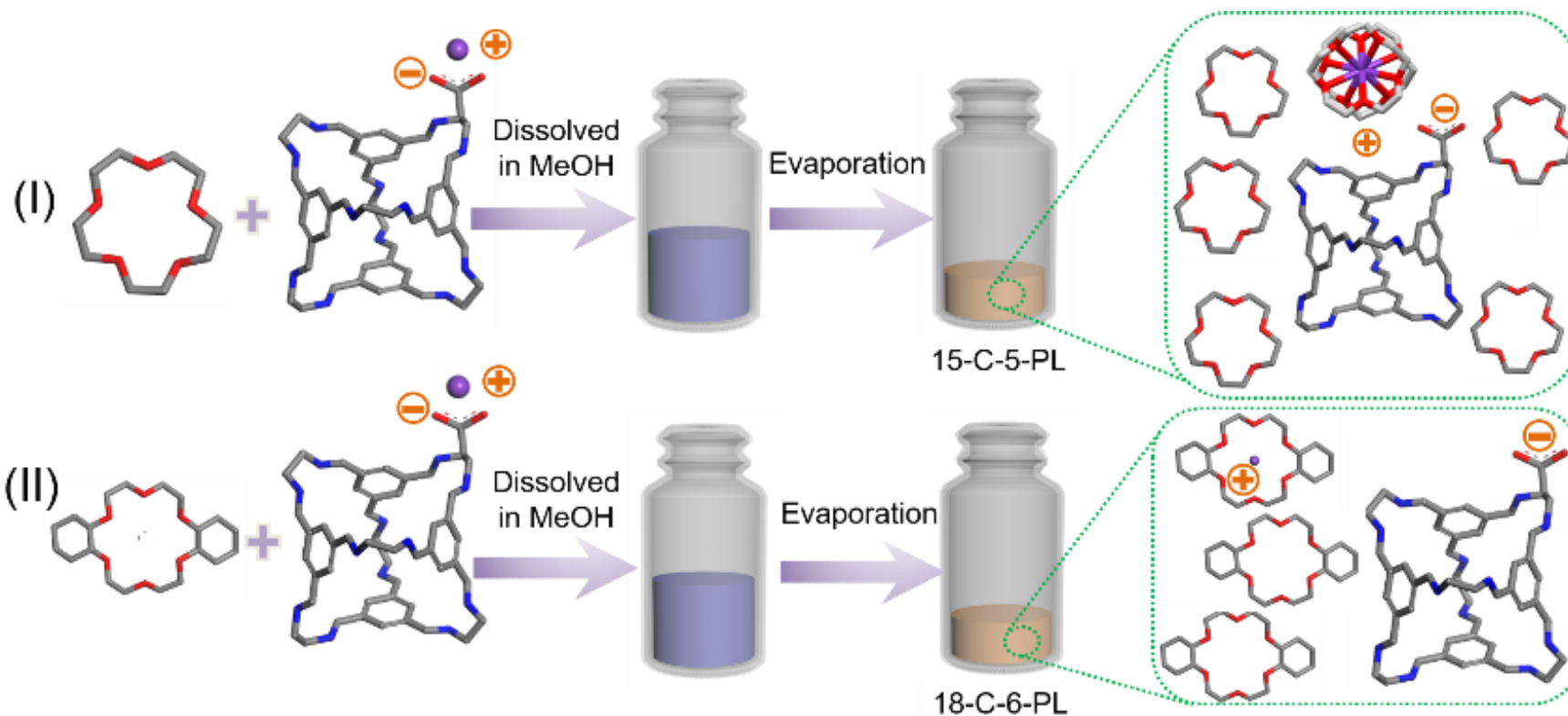
# Rheology and TEM Characterizations of Liquefied Hollow Carbon Spheres



Li, P. P.; Zhang, J. S.; Dai, S. *et. al.* Electrostatic-Assisted Liquefaction of Porous Carbons. *Angew. Chem.-Int. Edit.* **2017**, 56, 14958.

# Supramolecular Approach to Cage-based Porous Ionic liquids (Type I) for Gas Storage and Separation

Scientific Achievement: A type I porous liquid, namely porous ionic liquid, based on anionic covalent cages and crown ethers via a supramolecular complexation strategy was successfully developed.

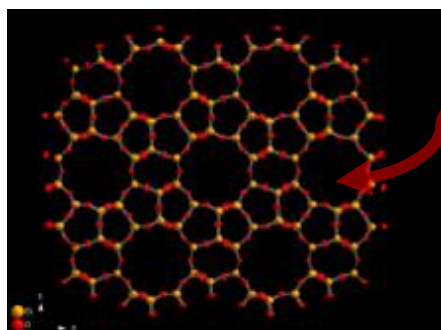
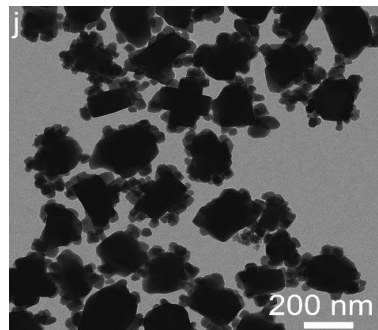


Jie, K.; Onishi, N.; Schott, J. A.; Popovs, I.; Jiang, D.-e.; Mahurin, H.; Dai, S. Transforming Porous Organic Cages into Porous Ionic Liquids via a Supramolecular Complexation Strategy. *Angew. Chem. Int. Ed.* **2020**, DOI: 10.1002/anie.201912068.



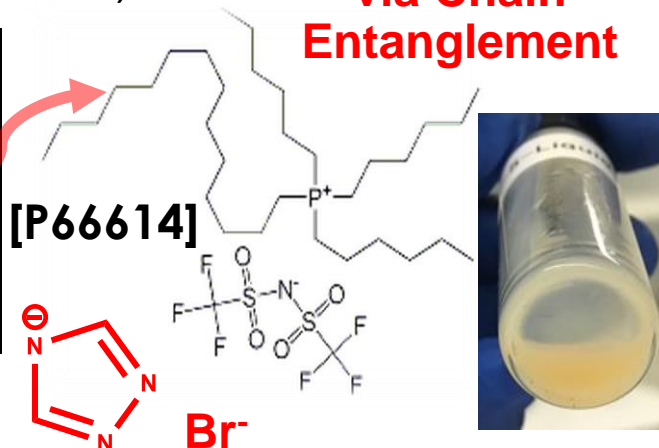
# Porous Liquid Zeolites

ZSM-5 Nanocrystals  
(Zeolite Socony Mobil-5; Aluminosilicate Zeolite)

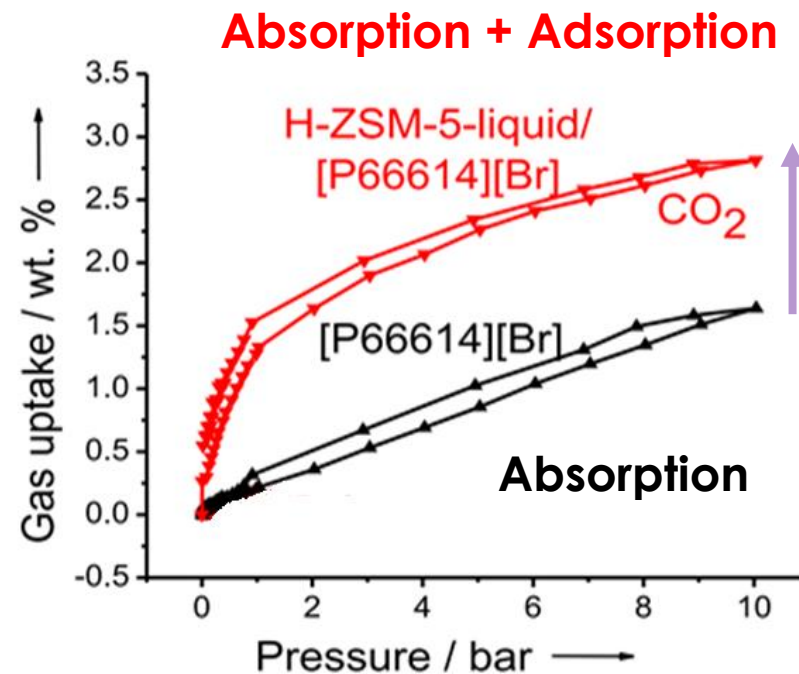


Negatively Charged Framework

Mechanical Bond  
via Chain  
Entanglement



Li, Mahurin, Jiang, Dai, *et al.*, *Nanoscale*, 2019, 11, 1515-1519



## Article

### Microporous water with high gas solubilities

<https://doi.org/10.1038/s41586-022-05029-w>

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Check for updates

Daniel P. Erdosy<sup>1,7</sup>, Malia B. Wenny<sup>1,7</sup>, Joy Cho<sup>1,7</sup>, Christopher DelRe<sup>1</sup>, Miranda V. Walter<sup>1</sup>, Felipe Jiménez-Ángeles<sup>2</sup>, Baofu Qiao<sup>2</sup>, Ricardo Sanchez<sup>1</sup>, Yifeng Peng<sup>3,4</sup>, Brian D. Polizzotti<sup>3,4</sup>, Monica Olvera de la Cruz<sup>2,5,6</sup> & Jarad A. Mason<sup>1</sup>✉

Liquids with permanent microporosity can absorb larger quantities of gas molecules than conventional solvents<sup>1</sup>, providing new opportunities for liquid-phase gas storage, transport and reactivity. Current approaches to designing porous liquids rely on sterically bulky solvent molecules or surface ligands and, thus, are not amenable to many important solvents, including water<sup>2–4</sup>. Here we report a generalizable thermodynamic strategy to preserve permanent microporosity and impart high gas solubilities to liquid water. Specifically, we show how the external and internal surface chemistry of microporous zeolite and metal–organic framework (MOF) nanocrystals can be tailored to promote the formation of stable dispersions in water while

Aug. 24, 2022  
Jarad Mason

## nature catalysis

May 15, 2023  
Dan Nocera

<https://doi.org/10.1038/s41929-023-00958-9>

## Article

### Enhanced activity for the oxygen reduction reaction in microporous water

Received: 30 August 2022

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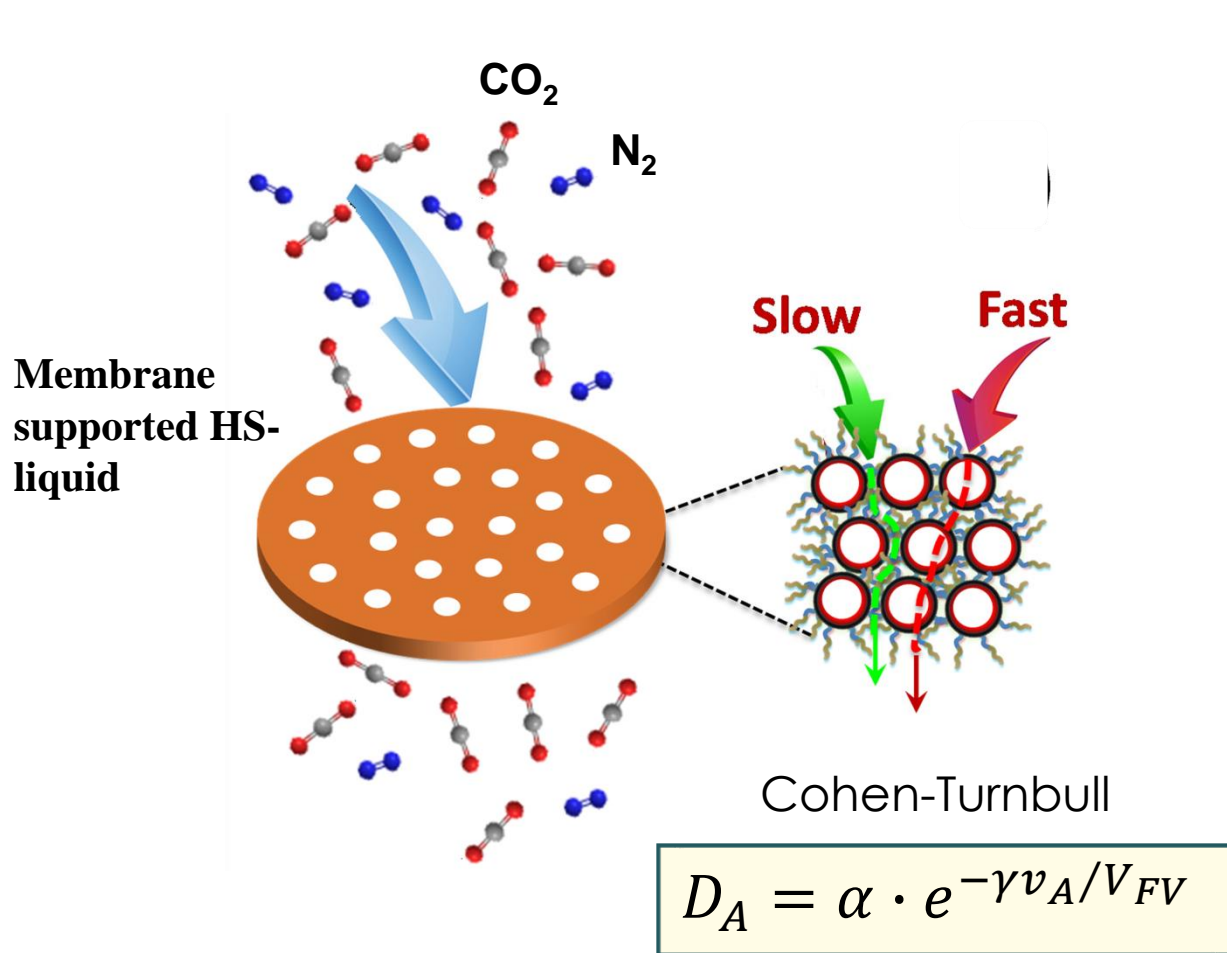
Published online: 15 May 2023

Check for updates

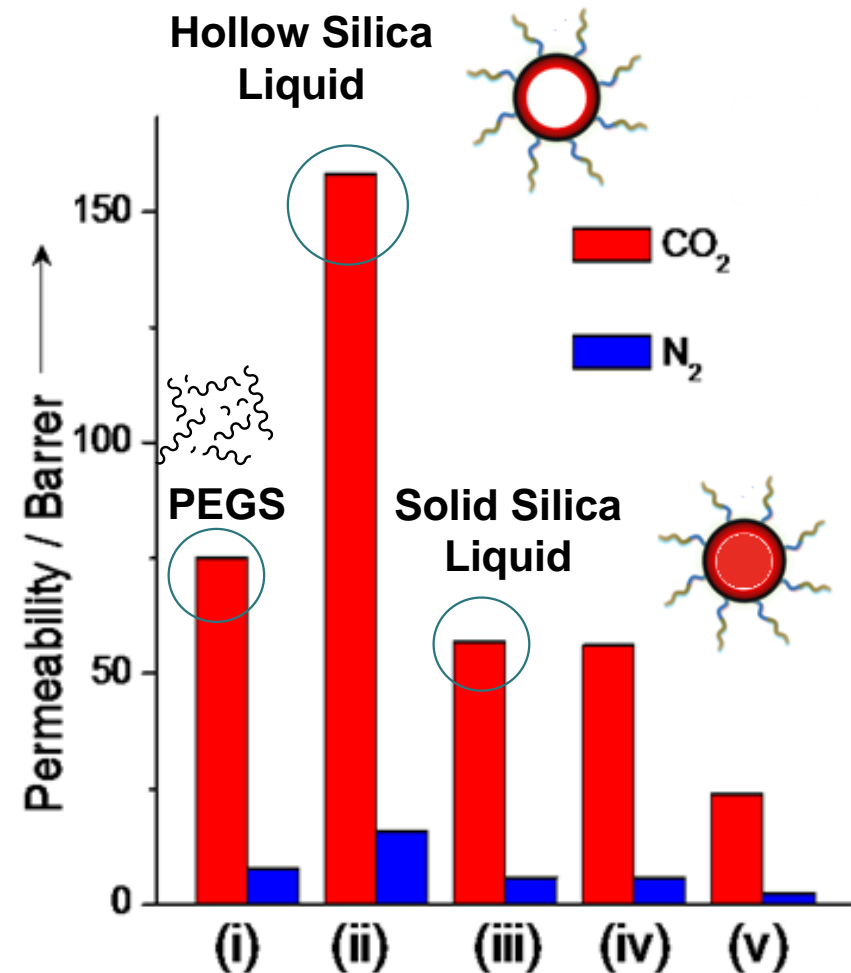
Agnes E. Thorarinsdottir<sup>1,3</sup>, Daniel P. Erdosy<sup>1,3</sup>, Cyrille Costentin<sup>2</sup>✉, Jarad A. Mason<sup>1</sup>✉ & Daniel G. Nocera<sup>1</sup>✉

Electrocatalysis of small gas molecules driven by renewable energy sources offers a promising route to carbon-neutral fuels and chemicals. Such small-molecule conversion reactions rely on water as a source of protons

# Gas separation properties of porous liquids



Schematic representation of gas separation in membrane supported HS-liquid



Gas permeability obtained on i) PEGS, ii) HS-liquid, iii) SS-liquid, iv) CS-liquid, and v) CS/Ni-liquid.

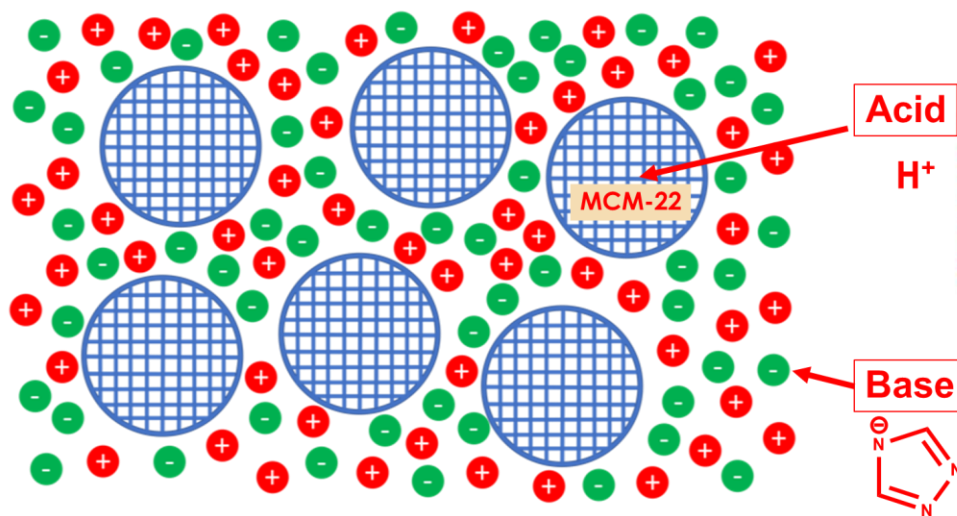
Zhang, J.; Chai, S.-H.; Qiao, Z.-A.; Mahurin, S. M.; Chen, J.; Fang, Y.; Wan, S.; Nelson, K.; Zhang, P.; Dai, S. *Angew. Chem. Int. Ed.* **2015**, *54*, 932–936

# A Porous-Liquid Approach to Antagonistic Cascade Catalysis

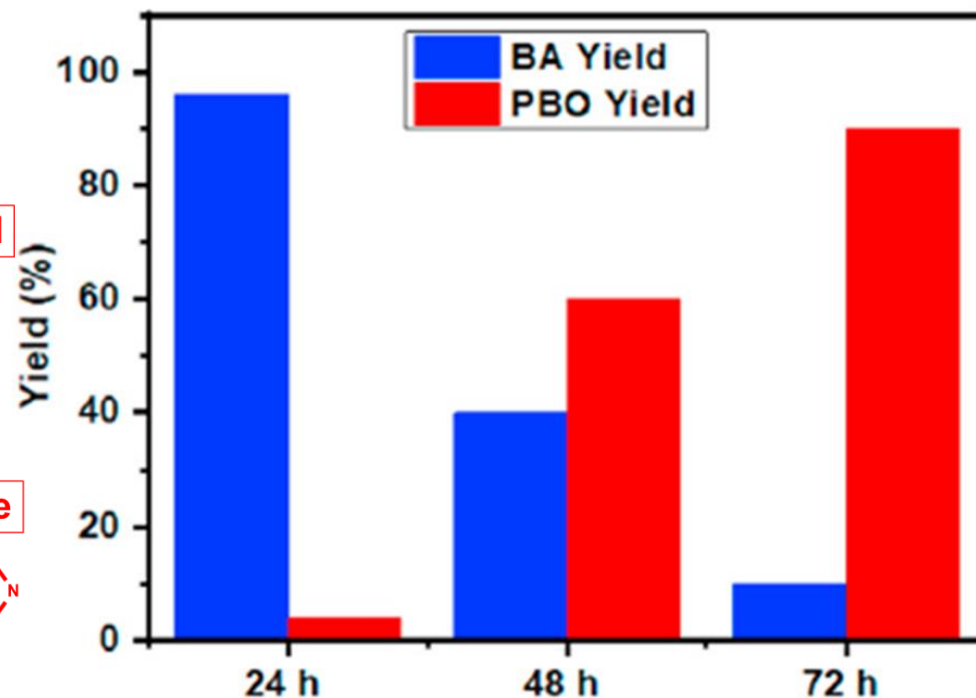
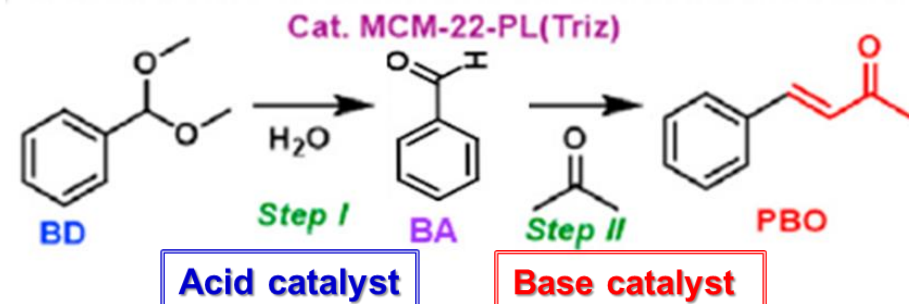
## Microporous Ionic Liquids Based on MCM-22 Zeolite



- Frustrated Lewis Pair (FLP) Ionic Liquids
- Strong Base & Strong Acid in the Same Solution



## Deacetalization-Aldol Condensation



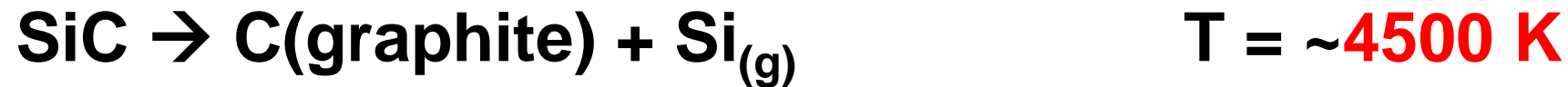
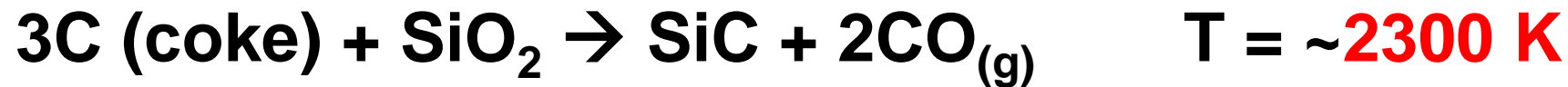
Chen, Yang, Peng, Dai, *et al.*, A Bifunctional Zeolitic Porous Liquid with Incompatible Lewis Pairs for Antagonistic Cascade Catalysis. *Chem* **2021**, 7, 3340-3358.

# Synthesis of Graphite and Related Materials

# Sources of Synthetic Graphite

## Synthesis: High temperature synthesis of graphite

- Invented accidentally by Edward Goodrich Acheson in 1890s



- Current Process:



Graphitizable sources of amorphous carbon required

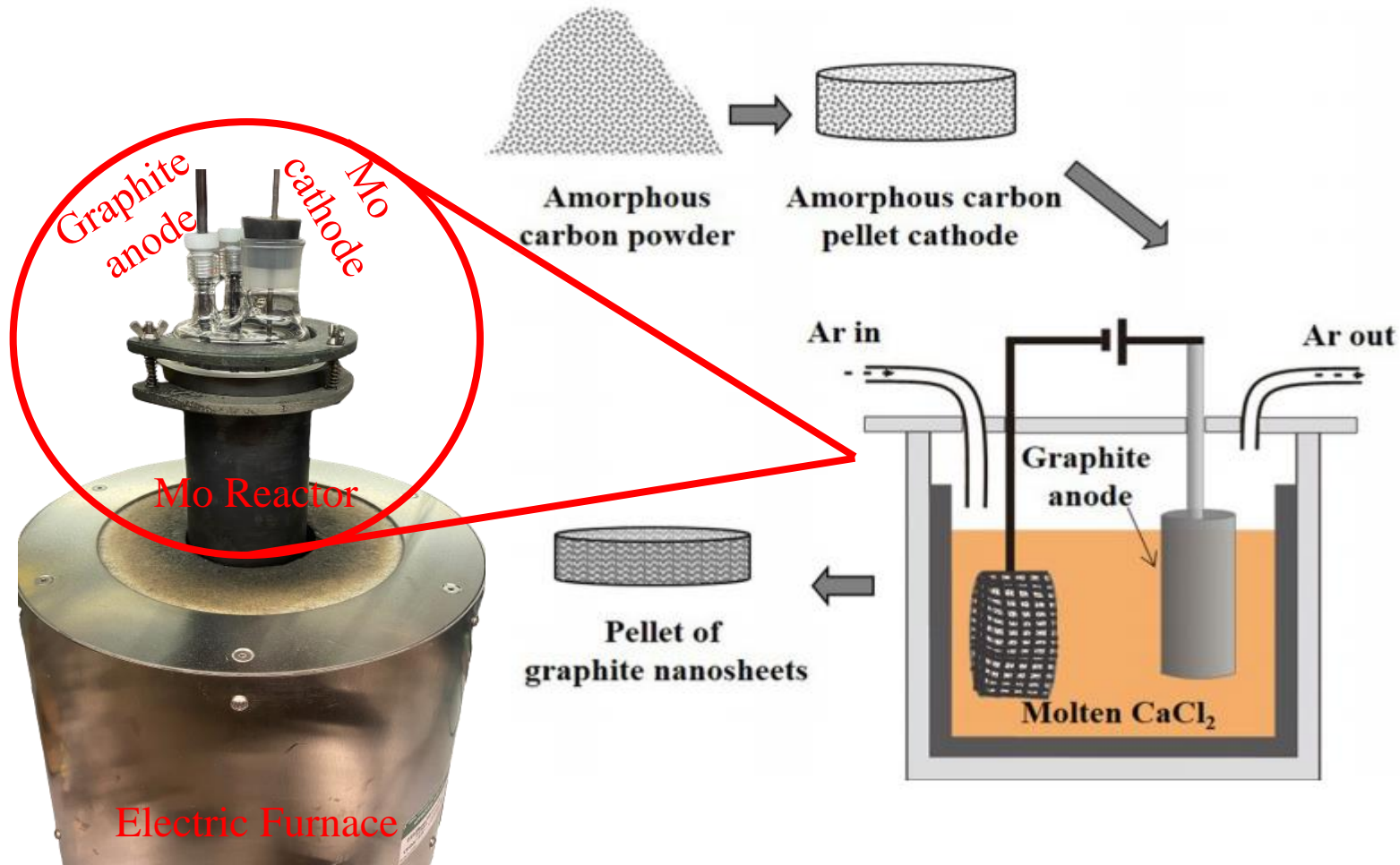


Edward Goodrich Acheson  
(March 9, 1856 – July 6, 1931)

<https://www.sciencehistory.org/historical-profile/edward-goodrich-acheson>

# A New Approach to Graphitization (Crystallization)

## Electrochemical Graphitization

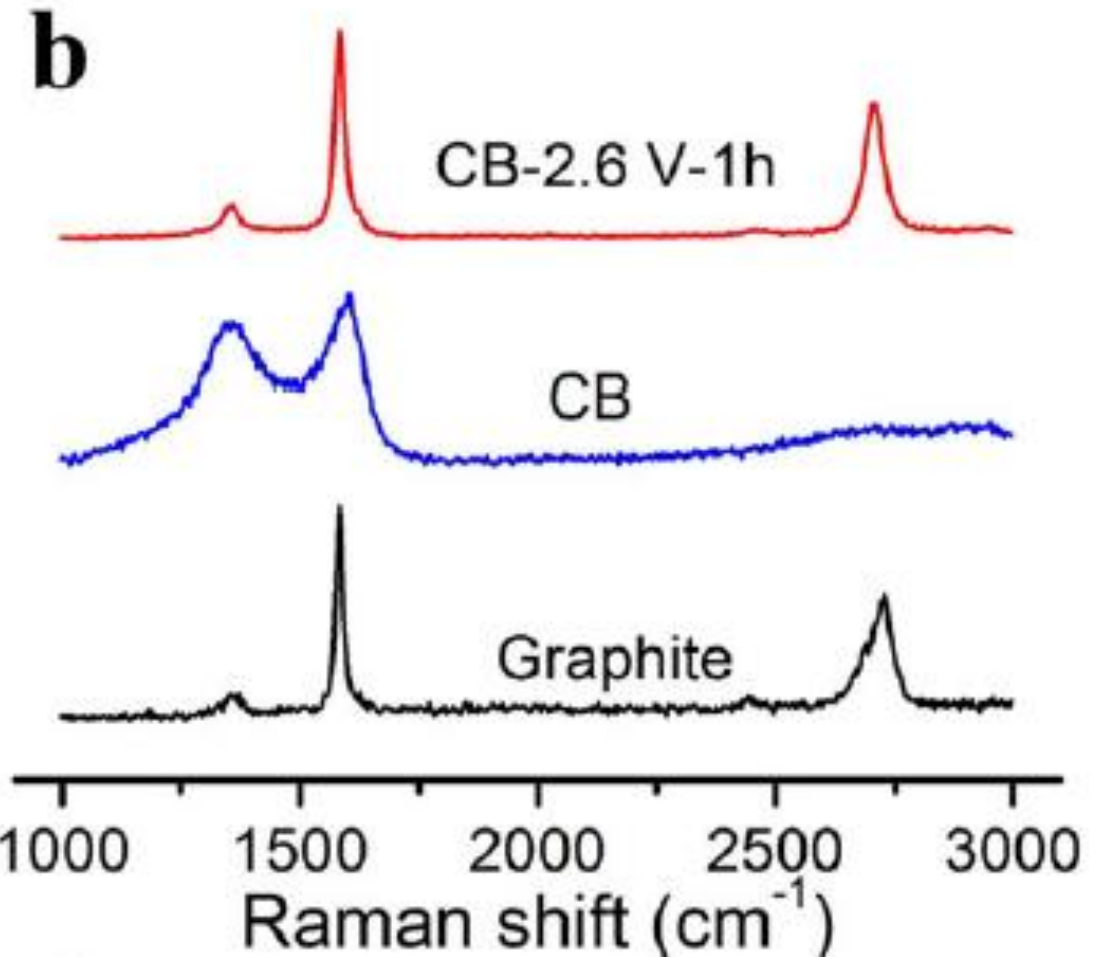
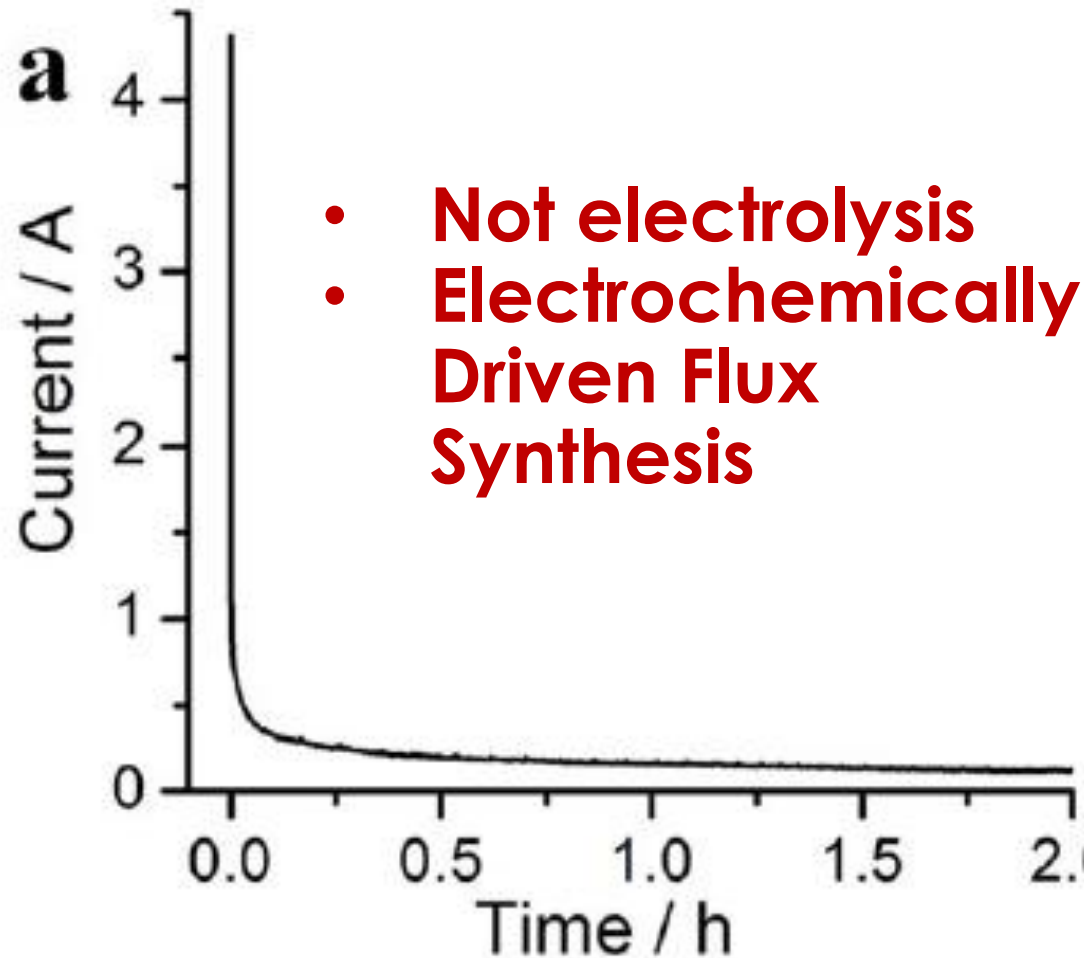


**V = -2.6 V**  
**T = 850 °C**

**Molten CaCl<sub>2</sub>**

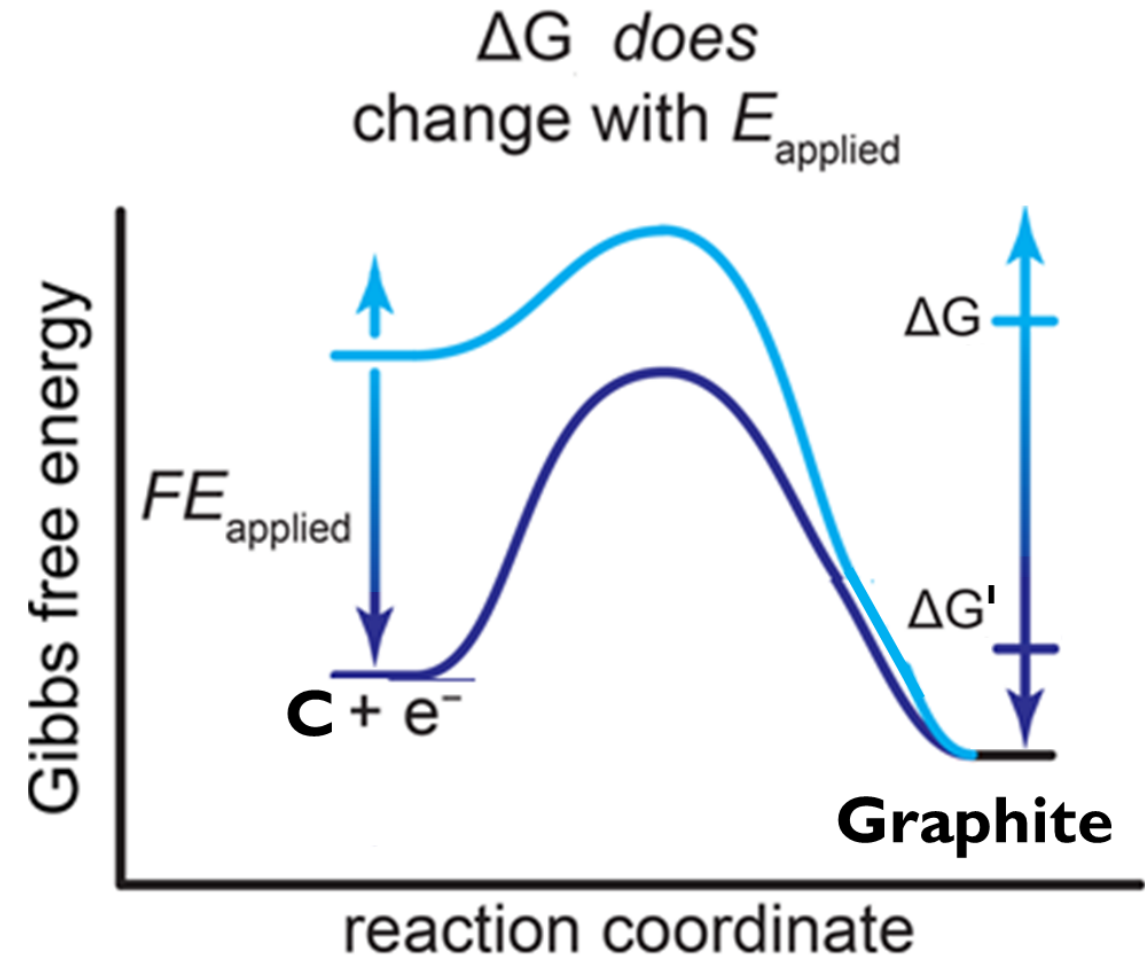
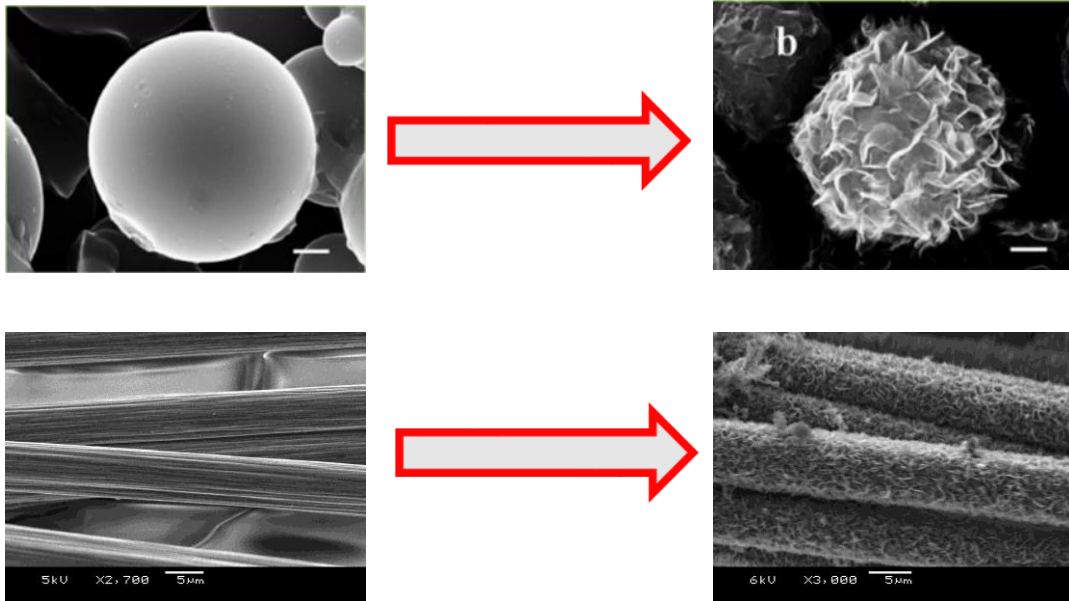
- Peng, Dai, Jin, et. al., *Angew. Chem. Int. Ed.* **2017**, 56, 1751-1755
- Bagri, Luo, Dai et. al., *Chem. Commun.* **2020**, 56, 2783-2786

# Electrochemical graphitization of carbon black (CB) in molten $\text{CaCl}_2$ : (a) Current response at a constant cell voltage of 2.6 V, 1093 K. (b) Raman spectra of CB before and after 1 h graphitization and commercial graphite powder.



# Potential Mechanism for Electrochemically Driven Flux Synthesis

- Electrochemical graphitization through unpinning of Fermi
- Solid phase transformation (topotactic)

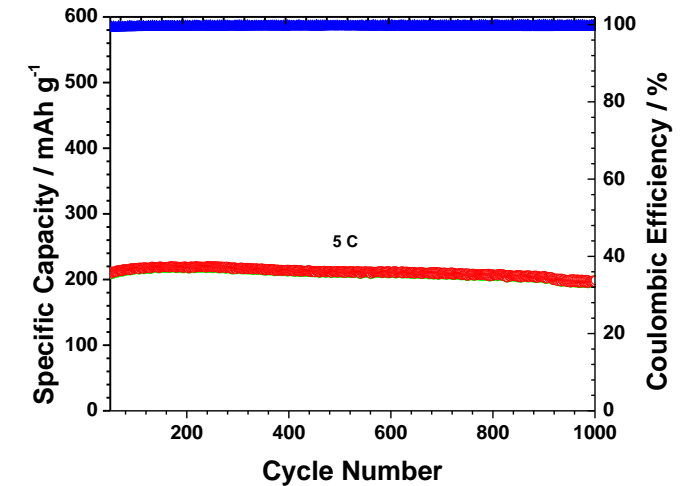
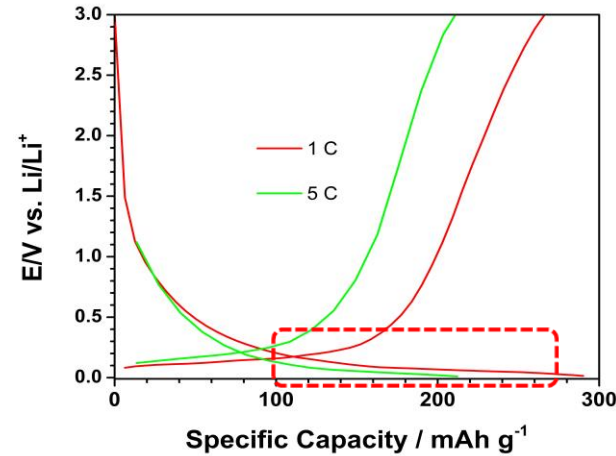


Jackson and Surendranath, *Acc. Chem. Res.* **2019**, *52*, 3432



# Electrochemical graphitization of activated coconut charcoals and coal chars

- Electrochemically graphitized activated coconut charcoal (EG-ACC) exhibits highly enhanced energy storage performance even at higher charging and discharging rates. (at 5C rate for 1000 cycles with capacity > 195 mAh g<sup>-1</sup>).
- Energy storage capacity of EG-ACC much higher (5 times) than commercial graphite at 5C rate (~25-40 mAh g<sup>-1</sup>).



Thapaliya, Luo, Dai, et. al.; *ACS Appl. Mater. Interfaces* **2021**, *13*, 4393

- The key usage of synthetic graphite is in electric vehicles.
- Graphite is one of just four metals and minerals on the critical materials list for which the United States is 100 % import reliant.
- Our BES-initiated research impacts on both EERE and FECM.



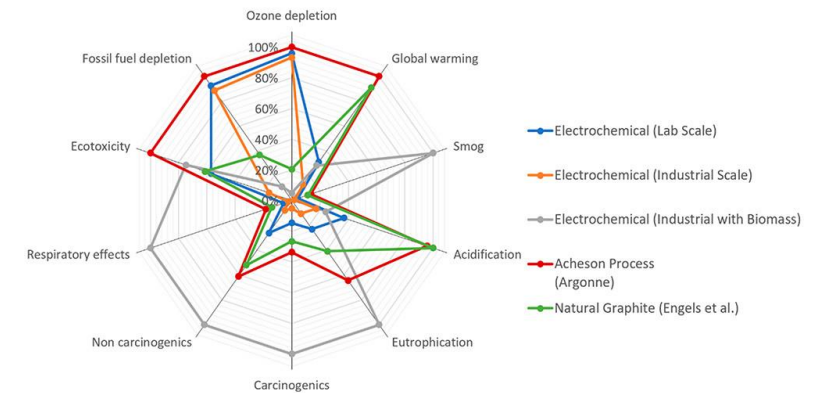
## China restricts exports of graphite as it escalates a global tech war

By Juliana Liu  
Updated 7:22 AM EDT, Fri October 20, 2023



Zhang Tao/Xinhua/Getty Images  
A workshop of a graphite company in China's Heilongjiang province

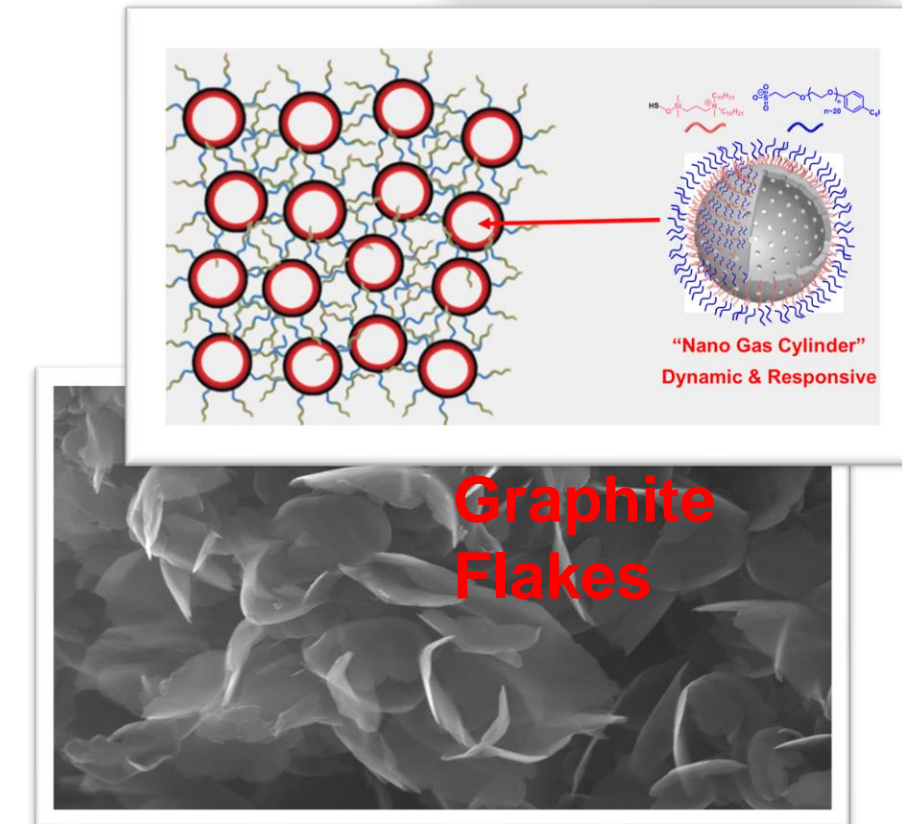
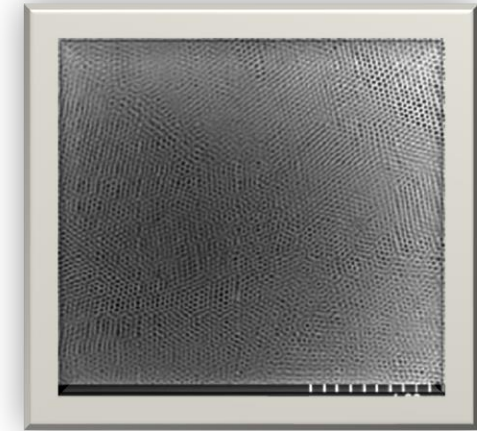
## Battery Grade Graphite LCA Comparison (TRACI Methodology)



S. Kulkarni, T. Y. Huang, B. Prasad Thapaliya, H. M. Luo, S. Dai, F. Zhao, Prospective Life Cycle Assessment of Synthetic Graphite Manufactured via Electrochemical Graphitization, *ACS Sustain. Chem. & Eng.* **2022**, *10*, 13607–13618

# Conclusions

- Soft-templating methodologies (solvent & solvent-free) have been developed for synthesis of nanoporous carbons
  - Fast transport
  - Importance of mesopores in gas separation & energy storage
- Liquid porous materials including liquid zeolites were developed
  - Intrinsic free volumes for separation & catalysis
  - Soft adsorbents (dynamic & responsive)
- Crystallization strategies for carbon and related materials were developed
  - Low temperature graphitization technology
  - Electrochemically facilitated flux synthesis



**Thanks for your attention!**